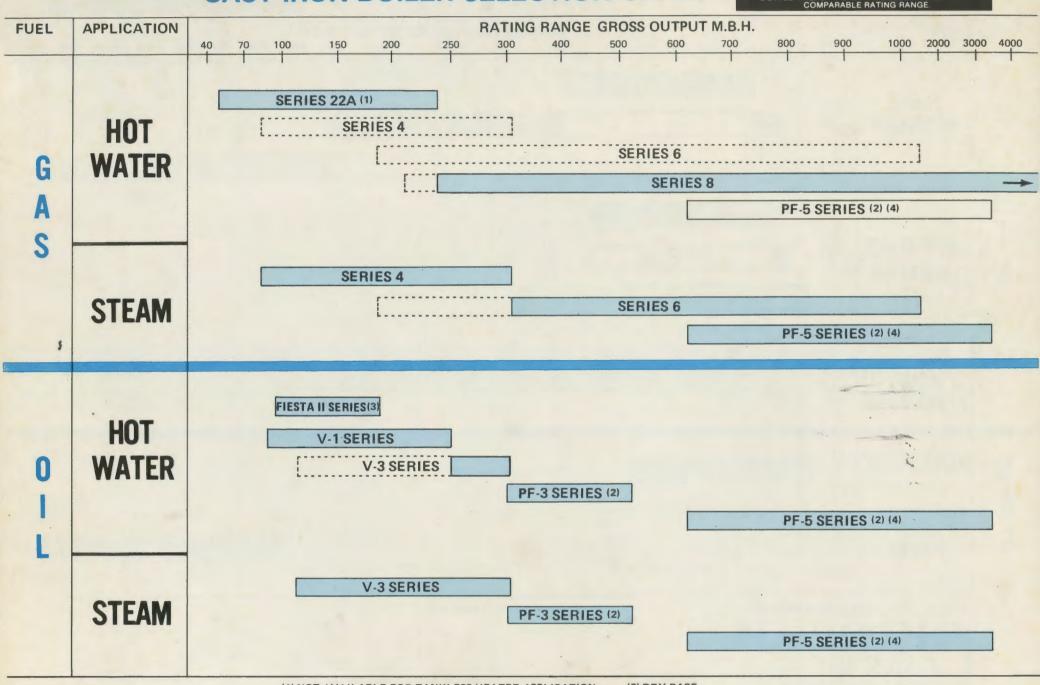
J

BURNHAM CORPORATION
HYDRONICS DIVISION
Lancaster, Pennsylvania 17601

CAST IRON BOILER SELECTION CHART

SHADED AREAS— BURNHAM AMERICA RECOMMENDED SELECTIONS FOR INDICATED RATINGS

DOTTED AREAS— ALTERNATE SELECTIONS WITHIN COMPARABLE RATING RANGE.



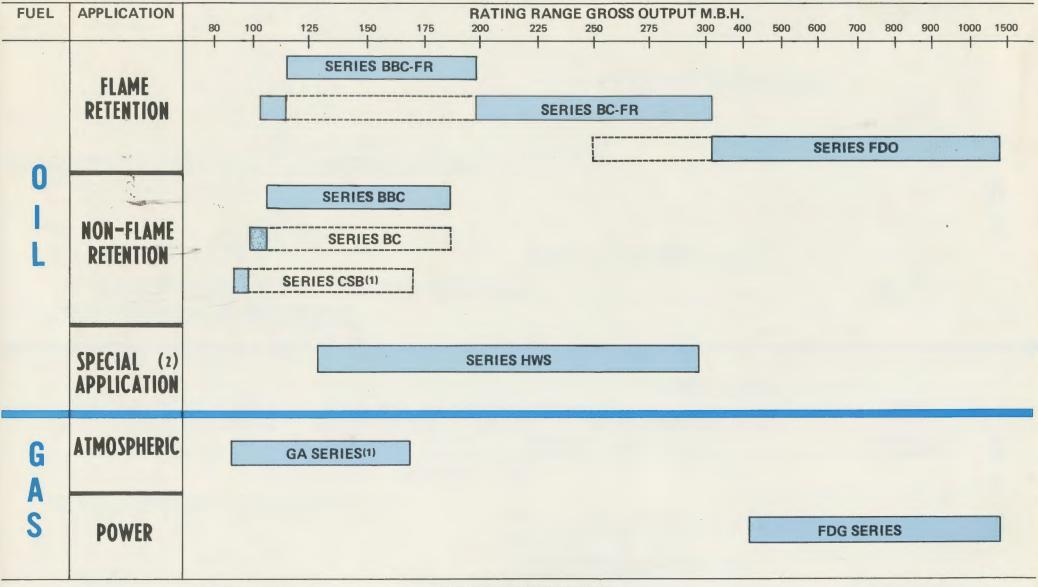
⁽¹⁾ NOT AVAILABLE FOR TANKLESS HEATER APPLICATION — USE SERIES 4

USE SERIES 4
(2) POWER BURNER-PRESSURE FIRED

STEEL BOILER SELECTION CHART - Hot Water Only

SHADED AREAS— BURNHAM AMERICA RECOMMENDED SELECTIONS FOR INDICATED RATINGS.

DOTTED AREAS— ALTERNATE SELECTIONS WITHIN COMPARABLE RATING RANGE.



(1) S.B.I. RATINGS

(2) HOT WATER SUPPLY PACKAGE





SIGNED

In Ohio 41/2 % Sales Tax

Identification Order Form

Please type or print. Unreadable orders will be returned for clarification. Fill out completely for items you wish to order.

BURNHAM AMERICA INCLUDES 4 DECALS. TWO DOOR PANELS, 2 PER KIT-14" x 26" 2 PER KIT - 7" x 13" SQUEEGES, AND INSTRUCTIONS **COLOR CHOICE** BLACK WHITE RED BLUE Plus lettering for two doors: Name Address City **Phone** kits at \$ 26.00 = ITEM I TOTAL Please ship_ ADDITIONAL DECAL ORDER LARGE 14" x 26" _ at 2.00 ea. = __ 7" x 13"_ at 1.00 EA. =_ ITEM II TOTAL SMALL Optional Lettering for Trucks, Signs, Windows — Pre-spaced in 1" to 12" high letters. TO DETERMINE LENGTH OF COPY-1"-\$.25 per character 4"-\$.45 per character 8"- \$.90 per character ALLOW SAME WIDTH AS HEIGHT 10"-\$1.30 per character 2"-\$.30 per character 5"-\$.50 per character PER CHARACTER 3"-\$.40 per character 12"-\$1.75 per character 6"-\$.65 per character COLOR CHOICE ALL SIZES 1"-4"1"-2" NO. OF PER PER NO. OF BLACK WHITE RED BLUE CHAR. CHAR. STRIP STRIPS TOTAL 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 SIZE 0 ITEM III TOTAL I **ENCLOSE CHECK** SHIP TO: П OR MONEY ORDER MAIL DIRECT TO: Ш NAME THE V M Corporation ADDRESS. **POSTAGE &** Box 8887 \$2.50 HANDLING 16812 Pearl Road CITY GRAND Cleveland, Ohio 44136

FORM NO. 4840-2-78-20M vm

TOTAL \$



Truck and Window DECAL Identification

(Order Form: Fill in other side)

Make your trucks mobile billboards

Thousands of people see your trucks and business vehicles every day. Now you can put them to work for you as mobile billboards with bright, attention-getting Burnham America truck identification and your imprint prominently displayed.

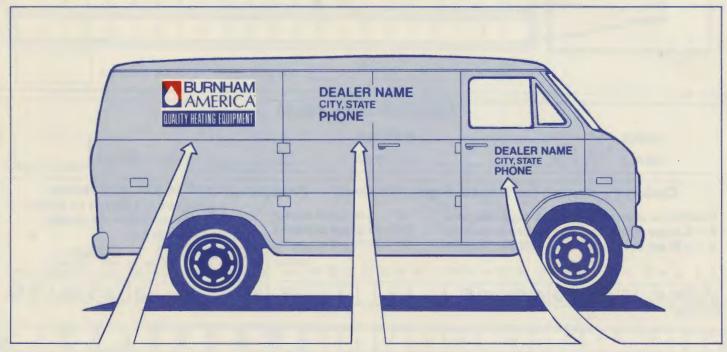
Bright red, blue and white Burnham America markings plus your name,

address and phone number clearly identify you as THE BURNHAM AMERICA dealer in your area. . .reinforce your advertising with exposure that's hard to beat.

You can quickly and easily identify all your vehicles with Burnham America markings. Pressure sensitive, weather-proof vinyl decals are easy to apply.

Simply peel off the back and squeegee on. Letters for your imprint are prespaced and die-cut on a carrier for fast application. Do it yourself in a short time and at a low cost.

Fill in the back of this form and send it with check to VM Corp. today.



Kit includes 2—14"x26" and 2—7"x13" Burnham America decals for truck sides and back, or for store windows. Instructions and squeegee are furnished. OPTIONAL Pre-spaced Letters Available at extra cost for use on van sides or store windows. 1" through 12" available. See price list on back.

Kit includes your imprint in 2" die-cut, pre-spaced letters for two door panels. Specify white, black, red, or blue.







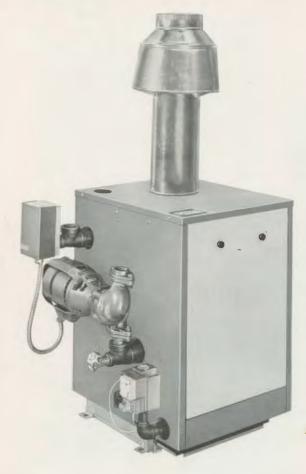


NATURAL OR PROPANE GAS HOT WATER

NINE SIZES: GROSS OUTPUTS-48,000 to 240,000 BTU/HR



BURNHAM Series S AMERICA



The compact SERIES 22A is designed for modern tuckaway heating. Only 28%" high, it can be unobtrusively installed under stairs, in closets or remote corners. Because of its special base design, it can be safely installed on combustible floors.

The SERIES 22A is cast iron constructed for long life and highest heating performance. It is shipped completely packaged in a skid-bottom crate to make handling and installation easy and quick.

Completely factory assembled, this unit requires only system piping connection, gas and electric hook-up to put it into operation.

The SERIES 22A features a two tone jacket. An optional jacket extension conceals circulator and all controls for an appliance look that does not detract from any modern decor.

STANDARD EQUIPMENT

Factory assembled and shipped in skid-bottom crate.

Boiler

Flush Jacket

Circulator with Piping to Boiler:

- 1¼" on 3 thru 6 sections
- 11/2" on 7 thru 11 sections

ASME Safety Relief Valve Altitude Gauge and Thermometer Boiler Drain Cock

100% Shut-off Combination Gas Controls

High Limit Wiring (Internal)

Main Gas Burners Supply Piping

24V. Gas Valve Transformer and Junction Box — when required

(Millivolt controls optional)

ADDITIONAL EQUIPMENT SHIPPED IN SEPARATE CARTON

Pilot Gas Filter (furnished only when required by Gas Co.) Pilot Igniter, Stick Type (furnished only when required by Gas Co.) Drafthood Room Thermostat, 24 volt, 2 wire

OPTIONAL EQUIPMENT

ZONE CONTROL PACK SERIES 22A boilers can be supplied with zone pack assemblies for two or three zone systems. Zone packs include all necessary zone valves, manifolds and wiring to circulator. Thermostats, and necessary trans-

separate carton. Zoned hydronic heating with this unit can

provide the ultimate in heating comfort and economy.



EXPANSION AND AIR REMOVAL PACKAGE

As an option, SERIES 22A boilers may be furnished with a pre-pressurized, diaphragm-type expansion tank, air eliminator and air vent.

The package provides dependable expansion control and constant elimination of excess air in system. Since the air

cushion is sealed from system water in the pre-pressurized expansion tank, waterlogging will never occur.

DE LUXE JACKET EXTENSION

Optional jacket extension covers all controls and circulator. Shipped in separate carton and easily applied after piping is completed. (See illustration on front cover.)

For other optional equipment and controls, refer to price sheet.



GAS HYDRONIC PACKAGE

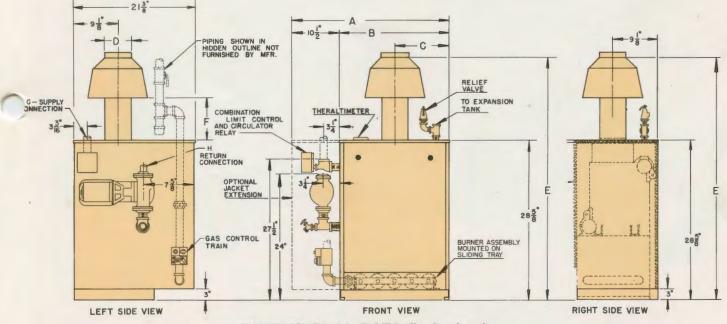
RATINGS-Natural and Propane Gases - 0 To 2000 Ft. Elevation (1)

BOILE	R SIZE	AG.A &	C.G.A. RATINGS	NET (2)	(3) NET RATING	FLUE		RECOMMEN	IDED CHIMNEY
NATURAL GAS	PROPANE	INPUT BTU/HR.	GROSS OUTPUT BTU/HR.	WATER BTU/HR.	WATER Sq. Ft.	OUTLET, Dia.	BREECHING Dia.	ROUNO Dia. In. x Ft.	RECTANGULAR In. x In. x Ft.
3-22AN	3-22A	60,000	48.000	41,700	280	4	4	4 x 15	8 x 8 x 15
4-22AN	4-22A	90,000	72.000	62.600	420	5	5	5 x 15	8 x 8 x 15
5-22AN	5-22A	120,000	96,000	83.500	555	9	6	6 x 15	8 x 8 x 15
6-22AN	6-22A	150,000	120.000	104.300	695	6	<u> 6</u>	6 x 15	8 x 8 x 15
7-22AN	7-22A	180,000	144.000	125.200	835	7	7	7 x 15	8 x 8 x 15
8-22AN	8-22A	210.000	168,000	146.100	975	7	7	7 x 15	8 x 8 x 15
9-22AN	9-22A	240.000	192,000	167.000	1115	8	8	8 x 15	8 x 8 x 15
10-22AN	10-22A	270.000	216,000	187.800	1250	8	8	8 x 15	8 x 8 x 15
11-22AN	11-22A	300.000	240,000	208.700	1390	9	9	9 x 15	8 x 12 x 15

NOTE: (1) For elevations above 2,000 Ft., A.G.A. ratings should be reduced at the rate of four percent (4%) for each 1,000 Ft. above sea level. C.G.A. ratings should be reduced 10% for elevations 2,000 Ft. to 4,500 Ft. elevations above sea level.

(2) Net IBR ratings shown are based on normal IBR piping and pickup allowance of 1.15. Consult the manufacturer for installations having unusual piping and pick-up requirements such as intermittent system of operation, extensive piping systems, etc.

(3) Based on 170°F average water temperature in radiators (heat emission rate of 150 BTU/HR./Sq. Ft.). For higher water temperatures, select boiler on basis of net ratings in BTU/HR.



DIMENSIONAL DATA (in inches)

	Burne						Din	ı, E°	Die	n Fº			Gas Conn.
Boiler Model	Natural "AN"	Propose "A"	Dim.	Dim. B	Dim. C	Dim. D	Natural	Propage	Natural	Propane	Conn. G	Conn. H	Automatic Gas Valve
3-W-22	#30	#35	21%	111/4	5%	-4	- 46%	58%	12	24	11/4	11/4	1/2
4-W-22	#30	#35	25	141/2	71/4	5	481/2	591/2	13	24	14	11/4	1/2
5-W-22	#30	=35	281/4	17¾	8%	6	49%	60%	13	24	11/4	11/4	1/2
6-W-22	=30	#35	311/2	21	101/2	6	491/8	601/8	13	24	11/4	11/4	¥2
7-W-22	#30	#35	34¾	241/4	12%	7	51%	61%	14	24	11/2	11/2	1/2
8-W-22	#30	#35	38	271/2	13¾	7	51%	61%	14	24	11/2	1½	1/2
9-W-22	#30	#35	411/4	30¾	15%	8	521/2	621/2	14	24	1½	1½	3/4
10-W-22	#30	#35	441/2	34	17	8	521/2	621/2	14	24	11/2	11/2	3/4
11-W-22	#30	#35	47¾	371/4	18%	9	531/2	631/2	14	24	11/2	1½	3/4

^{*}For Natural Gas Boilers ordered special with #35 Burner Drill Ports use Propane dimensions E & F.

Series 22



VERTICAL FLUE DESIGN CAST IRON CONSTRUCTION

- ☐ All sections are of vertical section design.
- ☐ Positive circulation—top and bottom nipples.
- Cast iron boiler sections resist rust and corrosion, giving the unit durability for long-lasting performance.
- ☐ Section design means greater operation economy.
- ☐ As the heated gases pass over the surface of each boiler section, hundreds of heat-grabbing pins absorb the heat.
- ☐ Optimum water circulation carries this extra heat through the system for increased heating output.
- ☐ Cast iron burners—high quality drilled port type assures high operating efficiency. Separate burner for each flueway.
- ☐ Latest and finest in automatic controls, safe, dependable and fully automatic.



causing turbulation and

maximum scrubbing of high temperature gases. Ribbings also act as prime waterbacked heating surfaces.



SLIDE-OUT BURNER ASSEMBLY

An important feature of the SERIES 22A is the unitized burner assembly. Burners are factory assembled and aligned and securely mounted on burner tray. The entire burner assembly slides out by releasing two catches and disconnecting main gas line connection.

This slide-out feature allows easy access to burners and pilots for inspection and maintenance.



high efficiency hydronics



NATURAL GAS (all sizes) OR PROPANE GAS (404-408 only)

HOT WATER OR STEAM
NINE SIZES:
GROSS OUTPUTS 84,000 to 308,000 BTU/HR







FACTORY ASSEMBLED AND PACKAGED IN THREE STYLES

Series 4 units are available in three package variations to meet all installation needs.

COMPLETE-PAK... Completely assembled boiler, burners, and all controls for quick and easy hook-up on the job-site. Just hook up piping, wiring, and gas line.

UTILITY-PAK . . . Semi-packaged unit with boiler, burners, and jacket pre-assembled. Choice of steam or water trim and controls as a separate packaged element allows use of basic package for either steam or water installations. Utility-Pak allows great flexibility in stocking.

SUB-PAK . . . A sub-assembled version of the Series 4, shipped with all sections assembled and a separate base-burner-manifold assembly. Jacket, controls, and trim are shipped in separate cartons for complete assembly in the field.



NINE SIZES TO MEET ALL RESIDENTIAL AND INTERMEDIATE APPLICATIONS

The Series 4 is available for steam or water in nine sizes: 263 to 963 net square feet steam; 487 to 1785 net square feet water.

MODERN TWO-TONE BLUE JACKET

The smartly styled jacket gives an appliance look to hydronic installations. The standard flush jacket (provided on all units) conceals the burners and manifold. The optional deluxe jacket extension conceals all controls and trim.

CERTIFIED: CONSTRUCTION-RATINGS-PERFORMANCE

The Series 4 meets all requirements of the American Society of Mechanical Engineers (A.S.M.E.) and the Institute of Boiler and Radiator Manufacturers (I=B=R). American Gas Association (A.G.A.) and Canadian Gas Association (C.G.A.) design certified for natural gas (all sizes) and propane gas (404 to 408 only).

The Series 4 is A.G.A. and C.G.A. approved for alcove (three sided enclosure) installations.

RATINGS Natural and Propane Gas

Not for installation on combustible floors unless equipped with special floor shield.

	A.G.A. and C	.G.A. RATINGS	Į:	B=R RATING	S	NET RATING
BOILER SIZE	INPUT BTU/HR	GROSS OUTPUT BTU/HR	STEAM BTU/HR	STEAM SQ.FT.	WATER BTU/HR	WATER SQ.FT.
404	105,000	84,000	63,000	263	73,000	487
405	140,000	112,000	84,000	350	97,400	649
406	175,000	140,000	105,000	438	121,700	811
407	210,000	168,000	126,000	525	146,100	974
408	245,000	196,000	147,000	613	170,400	1136
409*	280,000	224,000	168,000	700	194,800	1299
410°	315,000	252,000	189,000	788	219,100	1461
411°	350,000	280,000	210,100	875	243,500	1623
412*	385,000	308,000	231,100	963	267,800	1785

Not available for propane gas.

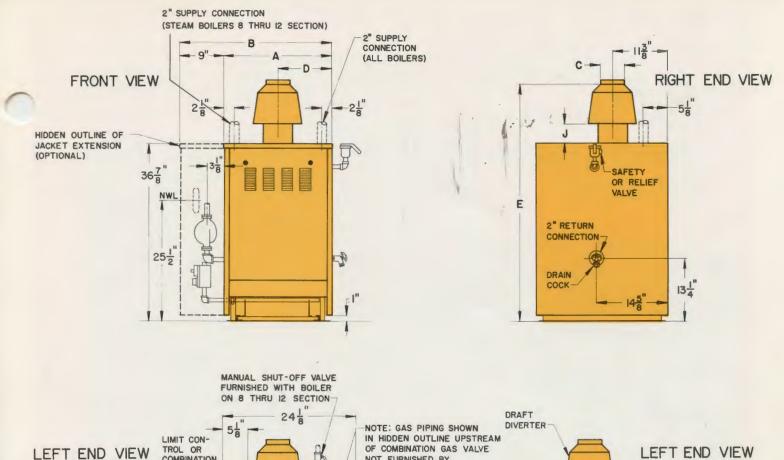
A.G.A. ratings shown are for installations at sea level and elevations up to 2,000 ft. For elevations above 2,000 ft. ratings should be reduced at the rate of four percent (4%) for each 1,000 ft. above sea level.

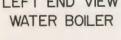
C.G.A. ratings shown are for installations at sea level and elevations up to 2,000 ft. Ratings at altitudes of from 2,000 to 4,500 ft. are 90% of those shown.

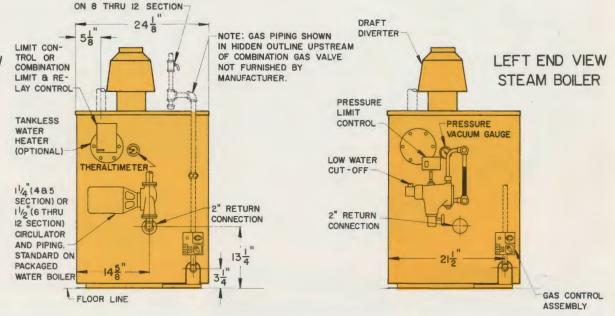
Net I=B=R Ratings shown are based on a piping and pickup allowance of 1.33 for steam and 1.15 for water.

Consult the manufacturer for installation having unusual piping and pickup requirements, such as intermittent system of operation, extensive piping systems, etc.

Net Ratings for Water, Square Feet are based on 170° average water temperature in radiators with a heat emission rate of 150 BTU/HR/SQ. FT. For higher water temperature select boiler on basis of net ratings in BTU/HR.







DIMENSIONS (in inches)

	JACKET	EXTENDED			DIVER		DIVE SKIRT I		RECOMMEN	DED CHIMNEY		
BOILER SIZE	LENGTH "A"	LENGTH "B"	DIM. "C"	DIM. "D"	"E"	PROP.	NAT.	PROP.	ROUND DIA".xHT'.	SQUARE IN.x IN.x HT'.	BREECHING DIAMETER	GAS CONNECTION
404	153/4	243/4	5	77/8	4911/16	4911/16	6	6	5 x 15	8 x 8 x 15	5	1/2
405	193/8	283/8	6	911/16	515/8	545/8	71/4	101/4	6 x 15	8 x 8 x 15	6	1/2
406	227/8	317/8	6	117/16	527/8	557/8	81/2	111/2	6 x 15	8 x 8 x 15	6	1/2
407	261/2	351/2	7	131/4	55%	585/16	93/4	123/4	7 x 15	8 x 8 x 15	7	1/2
408	30	39	7	15	565/8	601/16	11	141/2	7 x 15	8 x 8 x 15	7	3/4
409	33%	425/8	8	1613/16	591/16		123/4		8 x 15	8 x 8 x 15	8	3/4
410	371/8	461/8	8	18%	613/16		141/2		8 x 15	8 x 12 x 15	8	3/4
411	403/4	493/4	8	203/8	6215/16		161/4		8 x 15	8 x 12 x 15	8	3/4
412	441/4	531/4	8	221/8	6411/16	-	18	_	8 x 15	8 x 12 x 15	8	3/4





CAST-IRON CONSTRUCTION

Rugged cast iron gives the Series 4 lifetime durability and trouble-free performance. Cast Iron is well known for its resistance to corrosion and rust.

VERTICAL FLUE TRAVEL

This scientific feature assures economical operation. Heated gases pass over special heat-absorbing surfaces studded with hundreds of heat-grabbing pins.

YEAR 'ROUND HOT WATER

Specially designed, all copper built-in tankless heaters provide a maximum amount of domestic hot water with a minimum of gas consumption. (Water boilers only).

TOP TAPPINGS

Ideal for steam applications. Provides more flexibility in piping.

LARGE NIPPLE PORTS

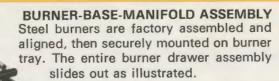
Wide and open sections coupled with large nipple ports provide good internal water circulation. The large upper nipple port becomes an excellent internal header for steam applications.

CONTROLS

Safe, dependable and fully automatic, the Series 4 controls are the finest obtainable. Controls are available in 24 volt or millivolt (self-energizing) and are easily accessible from the front of boiler.



Series 4 water boilers offer an optional built-in all copper coil with XL Trufin tubing. Located at the top of the boiler to assure fast heat transfer.



This unitized slide-out feature allows easy access to burners and pilot for inspection and maintenance. Newly designed steel burners in the Series 4 provide the optimum in performance.



high efficiency hydronics

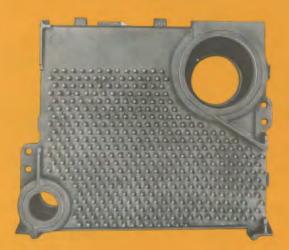


NATURAL or PROPANE GAS
HOT WATER or STEAM

Nineteen Sizes
Gross Outputs 312,000 to 1,560,000 BTU/HR









A CAST IRON GAS FIRED BOILER DESIGNED FOR ENGINEERED HEATING SYSTEMS

The Series 5 offers the capacities and features that make it ideal for commercial, institutional and high rise residential heating applications. The Series 5 is designed for efficient, trouble-free operation. Nineteen sizes in gross outputs from 312,000 to 1,560,000 BTU/HR. (Not certified for installation on combustible flooring.)

1. Cast Iron Sections. Series 5 sections are made of rugged cast iron which provides durability, high heat transfer and resistance to corrosion and rust. Compact design makes sections easier to handle and assemble—even fitting through narrow doorways. Vertical flue travel through pinned flue surface insures maximum heat transfer.

Standard A.S.M.E. construction rated for 50 lb. (water) or 15 lb. (steam) working pressure.

2. Stainless Steel Burners. Stainless burners and air shutters provide long life, optimum primary air flow and high combustion efficiency.

The multi-slotted burners feature quiet ignition and positive flame extinction.

- 3. Flue Plates. Flue plates on both front and rear are easily removed for inspection and maintenance of entire flueway.
- 4. Supply Tappings. At top for ease of system connection, lower piping costs and assurance of dry steam or air-free hot water.
- **5. Tankless Heater.** Provision is made for high performance tankless water heating in hot water units.
- **6. Gas Controls.** Automatic gas controls meet full A.G.A. and CGA requirements. Intermittent electric ignition and redundant gas valves are standard equipment on USA boilers.
- 7. Base-Burner—Manifold Assembly. Factory assembled components reduce on-the-job installation costs. Proper alignment and positive securing of burners minimize service calls.

Maximum of two-bolt-together assemblies.

	AGA/CGA Ratings(2) MBH			NET RAT				No. & Size		Recor	mmended
	N.		WAT			AM	100	of	Breeching	Chimne	ey Sizes (5)
Boiler Number (1)	INPUT	GROSS OUTPUT	SQ. FT. (4)	I=B=R MBH	I=B=R SQ. FT.	I=B=R MBH	Boiler H.P.	Flue Outlets	Dia. Inches	Round	Rectangular In. x In. x Ht.
K-5006 (1) K-5007 K-5008 K-5009 K-5010 K-5011 K-5012 K-5013 K-5014 K-5015 K-5016 K-5017 K-5018 K-5017 K-5020 K-5020 K-5021 K-5024 K-5024 K-5026	390 468 546 624 702 780 858 936 1014 1092 1170 1248 1326 1404 1482 1560	312.0 374.4 436.8 499.2 561.6 624.0 686.4 748.8 811.2 873.6 936.0 998.4 1060.8 1123.2 1185.6 1248.0	1810 2170 2530 2900 3260 3615 3975 4335 4710 5065 5425 5785 6145 6516 6875 7235 7595 8325 9045	271.3 325.2 379.1 434.8 488.7 542.6 596.5 650.4 706.4 760.0 813.9 867.8 921.7 977.4 1031.3 1085.2	975 1169 1363 1563 1757 1950 2144 2338 2538 2732 2926 3120 3313 3513 3707 3901 4113 4547 4977	234.1 280.6 327.1 375.1 421.6 468.1 514.6 561.1 609.2 702.2 748.7 795.2 849.7 936.2	9,30 11,20 13,05 14,90 16,80 18,65 20,50 22,35 24,25 26,10 27,95 29,85 31,70 33,55 35,40 37,30 39,15 42,90 46,60	1-9" 1-10" 1-12" 1-12" 1-12" 2-9" 1-9", 1-10" 2-10" 1-10", 1-12" 2-12" 2-12" 2-12" 2-12" 2-12" 2-12" 2-10" 1-9", 1-10" 1-9", 3-10" 3-10", 3-10"	9 10 12 12 14 14 14 14 14 14 16 16 16 16 16	10 x 15 10 x 15 12 x 15 12 x 15 12 x 15 15 x 15 15 x 15 15 x 20 15 x 20 15 x 20 15 x 20 18 x 20	12 x 12 x 15 12 x 12 x 15 12 x 16 x 15 12 x 16 x 15 12 x 16 x 15 16 x 16 x 15 16 x 16 x 15 16 x 16 x 20 16 x 16 x 20 16 x 16 x 20 16 x 16 x 20 16 x 20 x 20 16 x 20 x 20 16 x 20 x 20 20 x 20 x 20 20 x 20 x 20 20 x 20 x 20

- Boiler Number—use following suffixes: USA—WIN—water natural gas; WIP—water propane gas; SIN—steam natural gas; SIP—steam propane gas. Canada—WN—water natural gas; WP—water propane gas. Canada—WN—water natural gas; WP—water propane gas; SN—steam natural gas; SP—steam propane gas.
 For installations from sea level to 2000 FT. For altitudes above 2000 FT: USA—Reduce ratings 4% for each 1000 FT. above sea level. Canada—Certified for use at altitudes to 4500 FT. above sea level. Each installation, however, must be authorized by local authorities.
 Net I=B=R ratings shown are based on normal I=B=R piping and pick-up factor. Water: 1.15 (all sizes) Steam: 1.333 (5006 thru 5021) 1.327 (5022) 1.316 (5024) 1.306 (5026).

- (5026). (4) Based on 170°F average water temperature in radiators

(heat emission rate of 150 BTUH/SQ. FT.) For high water temperatures select boiler on basis of net ratings in BTUH. Recommended Chimneys—Based on year-round use with 6 FT. breechings and no more than one elbow. Chimney height measured from installation floor line to chimney top. Flue size based on nominal size of unlined chimney. Flue lined with largest flue liner which will fit within these dimensions is construed to have the same effective flue area. Individual Vents—If boiler is equipped with individual vertical vent riser(s) of same size as flue outlet(s) on draft diverter(s), these vent(s) should not be less than 5 ft. in height as measured from top of draft diverter. For other chimney and breeching combinations consult manufacturer.



Sections unassembled including left and right heater ends • Heater opening cover plates • Baseburner-manifold assembly (5006 thru 5014) shipped as two sub-assemblies (5015 thru 5026) Gas Control Assembly; one assembly (5006) thru 5014); two assemblies (5015 thru 5026) • Flush Jacket • Canopy • Drafthood • Boiler drain cock

Water Trim

A.S.M.E. safety relief valve • Pressure, altitude, temperature gauge • L 4006A high limit control • #64 LWCO (except 5006)

Steam Trim

A.S.M.E. safety valve • Pressure vacuum gauge • Gauge glass set • PA 404A high limit control • #67 BC2 LWCO

U.S.A. BOILERS

El Electronic Control Set; one set (5006 thru 5014); two sets (5015 thru 5026); provides electric ignition; 100% safety shut-off; electronic supervision of pilot and intermittent pilot operation • Set includes: G60PML-1 ignition control; J996DYW pilot with Y755A-2 sensing probe; 25A11-227 pilot gas valve; AT88A valve transformer; and RV-10 pilot line regulator.

CANADIAN BOILERS

Lubricated plug cock; EV-10 pilot line regulator. Natural Gas: Thermocouple pilot assembly; 100% shut-off; one set (5006 thru 5013); two sets (5015 thru 5026) • EO electronic control set on 5014 (one set) and 5026 (two sets) only Propane Gas: Thermocouple pilot assembly
 100% shut-off on 5006 only
 EO electronic control set on 5007 thru 5014 (one set) and 5015 thru 5026 (two sets).

OPTIONAL EQUIPMENT

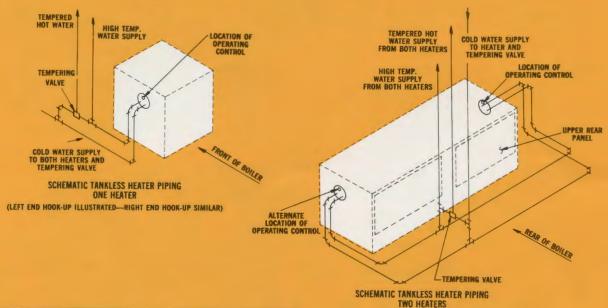
Electronic Control Sets EO, EOP, EEP, EOP-FM, EOP-IRI (FIA) . LWCO and feeder combination in lieu of standard • On-Off automatic gas valve -motorized • Hi-Lo off automatic gas valvemotorized . On-Off fluid power automatic gas valve • Modulating type automatic gas valve.

Series TANKLESS HEATER DATA WATER BOILERS ONLY

Piping to heater(s) should be run at side(s) or rear of boiler.

Piping at rear of boiler should not interfere with removal of upper rear panel(s) for access to flueways for cleaning.

Piping to accommodate two heaters must be proportionally sized in both cold and hot water supply headers to match heater ratings—necessary for maximum hot water delivery at minimum pressure drop.



Heater Number	For use in Boilers:	Heate 40°—	uous Draw r Ratings 140° Rise Boiler Temp.	Pressure Drop through Heater	Clearance requirement for Heater removal
AT-2	all sizes	41/	GPM	8.8 PSI	27"
AT-3	all sizes	5	GPM	18.0 PSI	32"
AT-4	5008 and larger	6	GPM	1.2 PSI	42"

All Series 5 boilers are furnished with left and right heater end sections. It is possible to install a heater in both ends provided the number of sections in the boiler is not less than the sum of the number of sections required for each heater as indicated below:

AT-2 Heater—5 section AT-3 Heater—6 section AT-4 Heater—8 section example: AT-3 + AT-4 Heater = 6 + 8 = 14 section or larger boiler required.

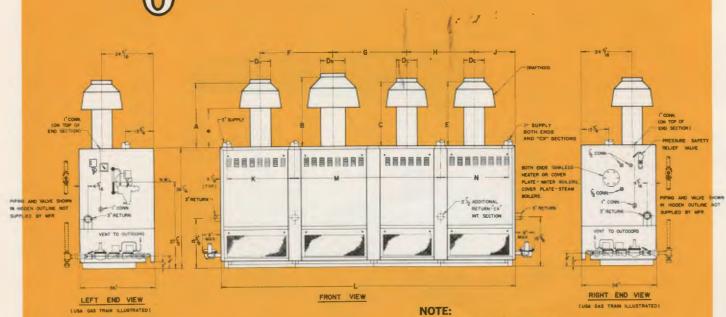
Hot Water Supply Boiler Capacities* - Gallons per hour --- water boilers only

HOT WATER SUPPLY BOILER CAPACITY

Boiler No.	5006	5007	5008	5009	5010	5011	5012	5013	5014	5015	5016	5017	5018	5019	5020	5021	5022	5024	5026
60°F rise	625	750	875	1000	1125	1250	1375	1500	1620	1750	1870	1995	2120	2245	2370	2495	2620	2870	3120
80°F rise	470	560	655	750	845	940	1030	1125	1220	1310	1405	1500	1590	1685	1780	1870	1965	2155	2340
100°F rise	375	450	525	600	675	750	825	900	975	1050	1125	1200	1275	1350	1425	1500	1575	1725	1875

^{*} Recommended only for use in indirect hot water supply systems (with tankless heater installed in boiler on water boilers only; external heat exchanger; steam to water or water to steam submerged in storage tank). Ratings for hot watr supply are based on the gross output of boiler.

Series CAST IRON GAS HYDRONIC UNIT



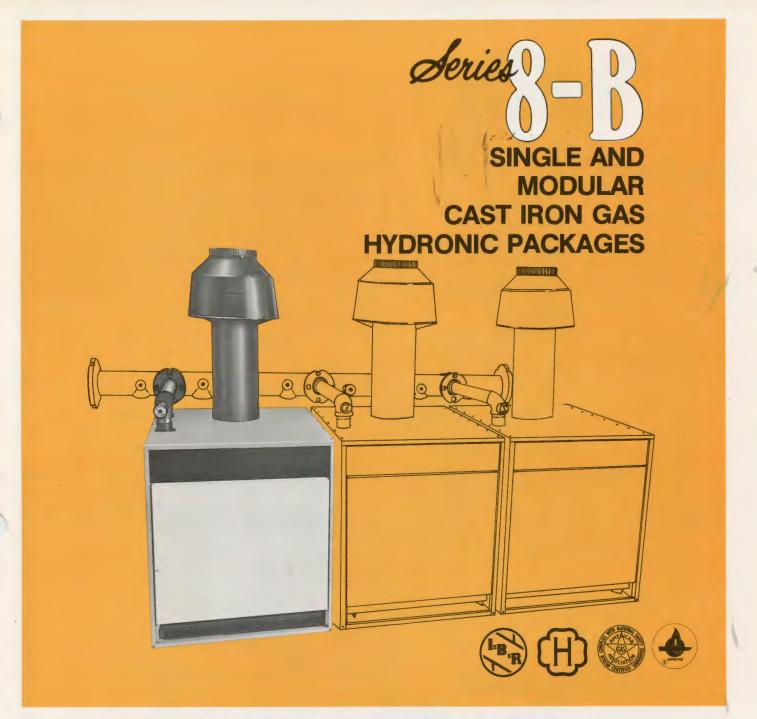
* 17½"—9" and 10" dia. drafthoods. 20¾"—12" dia. drafthoods.

- 5006 thru 5014: Boilers require single gas train. Location on left end of boiler standard. Gas train may be relocated to right end of boiler except 5012 and 5014 boilers.
- 2. 5015 thru 5026: Boilers require dual gas trains.



DIMENSIONS (In Inches)

	Jacket Overall	Overall ————					Height,	Size a	and Lo	cation				Re	op Supp and ear Retu Location	d Supply eturn Conn.		Return Conn. Qty. &	Gas Conn. Size
Boiler Size	Length L	A Ht.	D _∧ Diam	F	B Ht.	D, Diam	G	C Ht.	D _c Diam	Н	Ht.	D _€ Diam	J	K	M	N	- Size (Inches)	Size (Inches)	Nat. & Propane
5006	3315/16	285/8	9	_		_		_	-	_	_	-	17	271/2		-	2-3	2-3	1
5007	393/8	29 5/8	10	_	_	_	_	_	_	_	_	_	1911/16	325/16	-	_	2-3	2-3	1
5008	4413/16	35%	12	_	-	_	_	_		_	_	_	223/8	383/8	_	_	2-3	2-3	1
5009	501/4	353/8	12	_	_	_	_	_	_	_	_	_	251/8	4313/16	_	_	2-3	2-3	11/4
5010	5511/16	35%	12	_	_	_	_	-	_	_	_	_	277/8	491/4	_	_	2-3	2-3	11/4
5011	611/8	285/8	9	273/16	285/8	9	_	-			_	_	17	5411/16	_	_	2-3	2-3	11/4
5012	66%	285/8	9	297/8	295/8	10	-	-	-	_	_	_	1911/16	601/8		_	2-3	2-3	11/4
5013	72	295/8	10	325/8	295/8	10		_	_	_	_	_	1911/16	65%	_	_	2-3	2-3	11/4
5014	771/16	29 5/8	10	353/8	321/8	12	_	_	_	_	-	_	223/8	71	_	_	2-3	2-3	11/4
5015	827/8	35%	12	381/16	353/8	12	_	_	-		_	-	223/8	381/4	381/4		3-3	2-3, 1-21/2	2-1*
5016	885/16	35%	12	403/4	35%	12	_	_	_	***************************************	_	_	251/8	381/4	435/8	-	3-3	2-3, 1-21/2	1-1, 1-11/4*
5017	933/4	35%	12	431/2	35%	12	_		_	_	-	-	251/8	435/8	435/8		3-3	2-3, 1-21/2	2-11/4*
5018	993/16	35%	12	461/4	35%	12	_	-	-	_	_	_	277/8	435/8	491/8	-	3-3	2-3, 1-21/2	2-11/4*
5019	1045/8	353/8	12	4815/16	353/8	12	_		_	_	_		277/8	491/8	491/8	_	3-3	2-3, 1-21/2	2-11/4*
5020	1101/16	285/8	9	273/16	285/8	9	381/16	353/8	12		_	_	277/8	541/2	491/8	_	3-3	2-3, 1-21/2	2-11/4*
5021	1151/2	285/8	9	297/8	29 %	10	403/4	35 3/8	12	_	_	_	277/8	273/8	325/8	491/8	4-3	2-3, 2-21/2	2-11/4*
5022	12015/16	295/8	10	325/8	29 5/8	10	403/4	353/8	12	_	_	_	271/8	323/4	325/8	491/8	4-3	2-3, 2-21/2	2-11/4*
5024	13113/16	285/8	9	297/8	295/8	10	325/8	29 5/8	10	325/8	295/8	10	1911/16	273/8	651/4	323/4	4-3	2-3, 2-21/2	2-11/4*
5026	14211/16	295/8	10	353/8	35 3/8	12	353/8	295/8	10	325/8	295/8	10	1911/16	323/4	7011/16	323/4	4-3	2-3, 2-21/2	2-11/4*



NATURAL or PROPANE GAS HOT WATER

SIX BASIC PACKAGES

Gross Outputs starting at 211,000 BTU/HR and increasing in increments of 53,000 BTU/HR



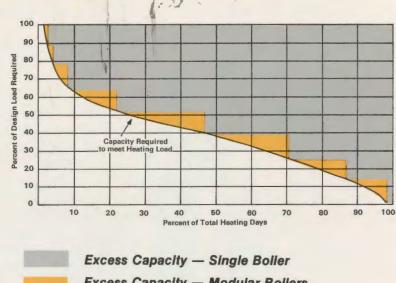
TAR SYST

Fuel Savings

A heating system must be sized for extreme climatic conditions although these conditions may exist only a few days each year.

The chart to the right graphically illustrates the difference between total boiler capacity and the variable heating demand. The color steps illustrate the controlled operation of multiple boilers to match this variable heating demand.

The use of modular boilers each operating at its design capacity and sequenced to operate as a single heating plant results in significant fuel savings.

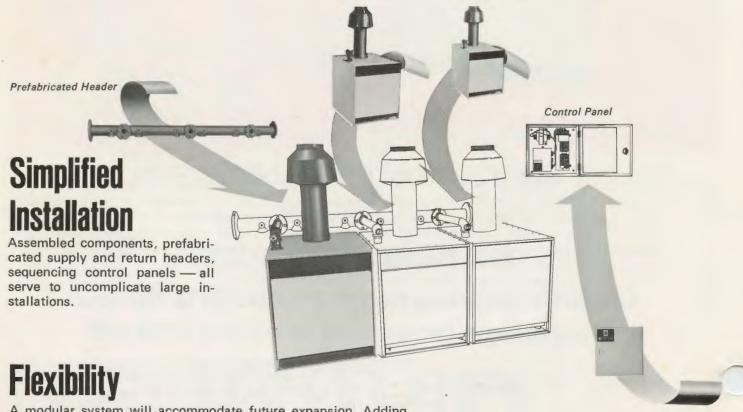


Excess Capacity — Modular Bollers

Additional Stand-by heat loss is minimized by utilizing primary-secondary circu-Fuel Savings lation. This is accomplished by circulating system water only thru the operating boilers.

Stand-by Security

Component boilers in a modular installation may be individually serviced or repaired without affecting the operation of the heating system.



A modular system will accommodate future expansion. Adding additional capacity, as the illustration demonstrates, becomes a simple extension of the basic system.



SINGLE BOILER RATINGS — Natural and Propane Gas

Boiler No.		G.A. Rating Gross Output MBH	Net Rate **Square Feet	ating *I=B=R MBH	Chimney Dia (In) x Ht (Ft)	Water Content Gallons	Approx. Shipping Weight
805B	264	211.2	1225	183.5	7 x 15	11.9	613
806B	330	264.0	1530	229.6	8 x 15	13.9	716
807B	396	316.8	1840	275.7	8 x 15	15.9	823
808B	462	369.6	2145	321.7	9 x 15	17.9	920
809B	528	422.4	2445	367.0	10 x 15	19.9	1030
810B	594	475.2	2760	413.9	10 x 15	21.9	1150

NOTE: Ratings shown are for installations at sea level and elevations up to 2,000 ft. For elevations above 2,000 ft., ratings should be reduced at the rate of four percent (4%) for each 1,000 ft. above sea level.

Modular Boiler Selection Guide

Input (MBH)	Gross Output (MBH)		odul Used	
528	422.4	2	-	-
594	475.2	1	1	-
660	528.0	-	2	-
726	580.8	_	1	1
792	633.6	-	_	2
858	686.4	2	1	-
924	739.2	1	2	-
990	792.0	-	3	-
1056	844.8	_	2	1
1122	897.6	_	1	2
1188	950.4	-	_	3
1254	1003.2	1	3	-
1320	1056.0	-	4	-
1386	1108.8	-	3	1
1452	1161.6	-	2	2
1518	1214.4	-	1	3
1584	1267.2	-	_	4
1650	1320.0		5	_
1716	1372.8	-	4	1
1782	1425.6	-	3	2
1848	1478.4	-	2	3

Input (MBH)	Gross Output (MBH)		odul Used	
1914	1531.2	-	1	4
1980	1584.0	-	_	5
2046	1636.8	_	5	1
2112	1689.6	-	4	2
2178	1742.4	_	3	3
2244	1795.2	-	2	4
2310	1848.0	_	1	5
2376	1900.8	_		6
2442	1953.6	_	5	2
2508	2006.4	_	4	3
2574	2059.2	_	3	4
2640	2112.0	_	2	5
2706	2164.8	_	1	6
2772	2217.6	_	_	7
2838	2270.4	_	5	3
2904	2323.2	_	4	4
2970	2376.0	_	3	5
3036	2428.8	_	2	6
3102	2481.6	_	1	7
3168	2534.4	-	-	8

Net IBR ratings shown are based on normal IBR piping and pick-up allowance of 1.15.
 Consult the manufacturer for installations having unusual piping and pick-up requirements such as intermittent system of operation, extensive piping systems, etc.

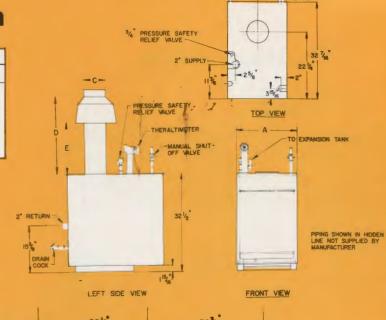
^{**} Based on 170°F average water temperature in radiators (heat emission rate of 150 BTU/HR/Sq. Ft.). For higher water temperatures, select boiler on basis of net ratings in BTU/HR.

Single Boiler Installation

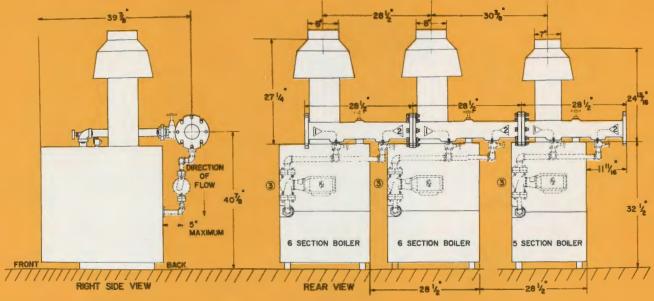
				Dime	nsions				Gas nection
Boiler No.	A	8	С	USA	Canada	USA	Canada	Nat- ural	Pro- pane
805B	20	10	7	24-13/16	24-13/16	16-1/8	16-1/8	3/4	3/4
806B	23-3/4	11-7/8	8	27-3/4	25-3/4	18	16	3/4	3/4
807B	27-1/2	13-3/4	9	27-3/4	25-3/4	18	16	3/4	3/4
808B	31-1/4	15-5/8	9	30-11/16	26-11/16	20	16	3/4	3/4
809B	35	17-1/2	10	33-7/16	26-7/16	22	15	1	1
810B	38-3/4	19-3/8	10	33-7/16	26-7/16	22	15	1	1

Modular Boiler Installation

Primary-Secondary Circulation



ally ally afling



NOTE: Up to 8 boilers (805B, 806B, 807B or any combination thereof) may be placed in a row using the water manifold supplied on special order. If more than 8 boilers are used, they should be split into two rows (9 thru 16 boilers) or into three rows (17 thru 21 boilers). The rows should be piped in parallel.

- Piping shown in hidden line not supplied by manufacturer.
- 1 Circulator piping for left to right flow in water manifold (viewing from back).
- 2 Circulator piping for right to left flow in water manifold (viewing from back).
- 3 Circulator (Taco 110 or B & G 125).

STANDARD EQUIPMENT

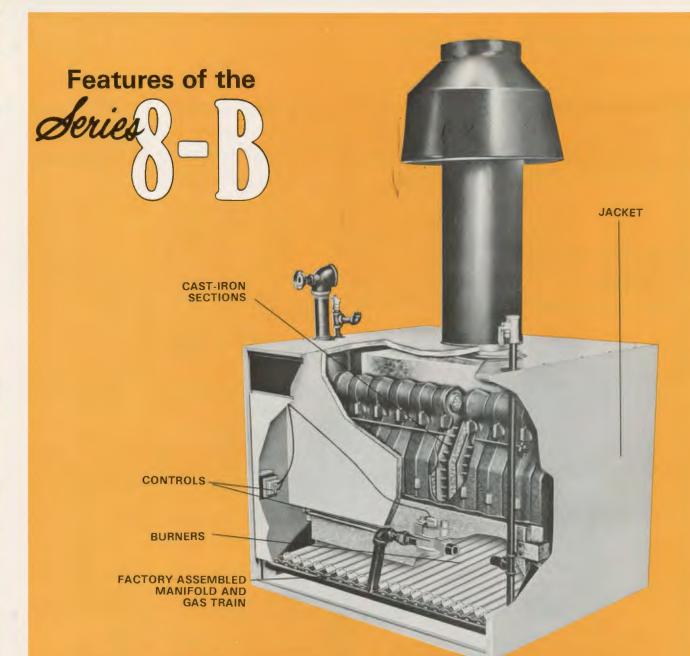
Section Assembly • Insulated Deluxe Jacket • 100% Shut-Off Gas Controls furnished as combination unit which includes: Manual Shut-Off Valve — Automatic Gas Valve — Regulator — Manual Pilot Shut-Off Valve — Pilot Safety Switch — Thermocouple Control System (805B thru 807B) — Electronic Control System (808B thru 810B) • ASME Safety Relief Valve • Altitude Temperature and Pressure Gauge • Boiler Drain Cock • 24V Gas Valve Transformer and Junction Box • Aluminized Steel Burners • Draft Hood • L-4080 Immersion Limit Control • #64 LWCO (808B-809B-810B only)

OPTIONAL EQUIPMENT

Self Energizing Controls in lieu of Standard 24 Volt (805B thru 807B only)

• Electronic Control Systems • Four Stage Immersion Type Operating Control • Immersion Type Operating Control w/Individual Outdoor Resets

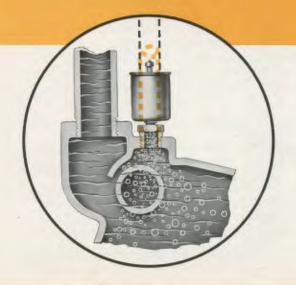
• Eight Stage Boiler Sequencing Control Package w/Outdoor Reset • Factory Fabricated Water Manifold for Primary-Secondary Circulation Includes interconnecting supply piping (805B-806B & 807B only) • Factory Fabricated Water Manifold for Parallel Boiler Hookup. Includes interconnecting supply and return piping.



ALUMINIZED STEEL BURNERS — Precision slotted burners and air shutters provide long life, optimum primary air flow and high combustion efficiency. Quiet ignition and positive flame extinction achieved.

CONTROLS—mounted on front of boiler for easy adjustment and modular installation.

CAST IRON SECTIONS — Knockeddown boiler features assembled section block, base and manifold assembly with burners installed and securely fastened in position for correct alignment and on-thejob labor saving.



ELIMINAIRE® — a patented, cost-saving feature. This unique built-in air eliminator is integrally cast into the left-hand end section. Furnished with all boilers, the ELIMINAIRE baffle diverts rising air bubbles into a tapping for connection to the expansion tank. No external device is required to separate air and water, thus reducing both cost and installation time.

GENERAL SPECIFICATION

tall, where indicated on the draw Series 8B
rs having a net I=B=R approved
Mbh with A.G.A. certified tota
. Mbh when fired with
) gas. Each module boiler shal
ions manufactured in accordance
w pressure boilers and each sec
ked with the ASME symbol and

MODULAR BOILER EQUIPMENT SPECIFICATION

- 2.1 Each module boiler shall have vertical pinned surface flue ways.
- 2.2 Module boiler shall be equipped with aluminized steel burners.
- 2.3 Each module boiler shall have a built-in air elimination device.
- 2.4 Each module boiler flue canopy shall be constructed of heavy aluminized steel concealed under the jacket.
- 2.5 A drafthood shall be furnished for each module.
- 2.6 Jackets shall be deluxe extended type and insulated with fiberglass insulation and shall be capable of being installed before or after system piping has been connected to boiler section assembly.
- 2.7 All modular water boiler sections shall be hydrostatically tested for 50 working pressure in accordance with ASME Code section IV.
- 2.8 Water trim shall include a 2½" round pressure-temperature gauge with separate scales for pressure and water temperature. In addition, ASME approved water relief valves shall be furnished, as required, sized to exceed the boiler output capacity and shall be factory set to relieve pressure at 50 psi.
- 2.9 Factory fabricated water manifolds shall be provided that are designed for (select option (a) or (b) below).

Option (a)

Primary/secondary circulation which will be base bid arrangement. Boiler manufacturer will supply the interconnecting boiler to manifold supply piping. The contractor shall furnish the required number of circulators to match the number of modules. The manifolds shall be provided with necessary tappings for operating controls and plugs to complete manifold installation.

Option (b)

Parallel supply and return circulation which will be accepted as an alternate arrangement. One set of supply and return manifolds shall be purchased by contractor. Boiler manufacturer will include with the manifolds the inter-connecting boiler to manifold supply or return piping. The manifolds shall be furnished with the necessary tappings for operating controls and plugs to complete the manifold installation.





NATURAL OR PROPANE GAS HOT WATER

Eight Sizes
DOE Heating Capacity: 51,000 to 245,000 BTU/HR







THE GAS BOILER OF THE 80's



With Department of Energy efficiency ratings of up to 80%, the Series 2 exceeds the proposed D.O.E. 1986 efficiency requirements (when equipped with available electric ignition and vent damper, published by D.O.E. June 30, 1980).

But the Series 2 is more than a high efficiency heating unit. Rugged cast iron construction, stainless steel burners, and a proven design enable the Series 2 to deliver clean, quiet and dependable home comfort year after year.

In addition, the Series 2 is safe enough to trust your home to. Gas valves are safely hidden inside the jacket away from children and safe from accidental bumps and tampering.

Completely factory assembled and fire tested, this unit requires only system piping connections, gas and electric hook-up to put it into operation.

Efficiency, dependability, and safety ... The Series 2 is everything the most particular contractor could ask for.

STANDARD EQUIPMENT

(Factory assembled and shipped in skid-bottom crate)

Deluxe two-tone blue jacket 11/4" Circulator with Piping to Boiler ASME Safety Relief Valve Theraltimeter Boiler Drain Cock Built-in Air Elimination

100% Shut-off-Combination Stepopening Gas Valve High Limit Wiring (Internal) Universal Stainless Steel Burners Transformer and Junction Box - when required

ADDITIONAL EQUIPMENT SHIPPED IN SEPARATE CARTON

Pilot Gas Filter (furnished only when required by Gas Co.) Drafthood Room Thermostat, 24 volt, 2 wire

OPTIONAL EQUIPMENT

ELECTRIC IGNITION

Optional spark ignited pilot (EI) is available on all sizes for natural gas only. Coupled with a redundant gas valve the system shuts down on loss of pilot flame within .8 sec. The control arrangement provides for a 30 second try for pilot relight following shutdown. If after the length of time the pilot is not re-established the entire system goes on safety shutdown.



FUEL SAVING VENT DAMPER -

Increases annual efficiency and saves fuel dollars. Automatically closes the flue after the burner shuts off and reopens it again before the burner comes on. Available as optional equipment - mounts & wires easily.

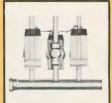


DE LUXE JACKET EXTENSION

Optional jacket extension covers all controls and circulator. Shipped in separate carton and easily applied after piping is completed.

ZONE CONTROL PACK

SERIES 2 boilers can be supplied with zone pack assemblies for two or three zone systems. Zone packs include all necessary zone valves, manifolds and wiring to circulator. Thermostats, and necessary transformers are shipped in separate carton.



Zoned hydronic heating with this unit can provide the ultimate in heating comfort and economy.

Millivolt, other optional control and equipment, refer to price sheet.

GAS HYDRONIC PACKAGE

RATINGS — Natural and Propane Gas(1) — 0 to 2000 Ft. Elevation(2)

					Flue	Recommended	DOE Ani	nual Effici	ency, %
Boiler Number	AGA Input MBH	DOE Heating Capacity MBH	I=B=R Net Rating MBH(3)	Net Rating Water Sq. Ft.(4)	Outlet & Breeching Diameter	Chimney Size Round Dia. In. × Ft. (5)	Standing Pilot	EI	and Vent Damper
203	62	51	44.3	295	4	4 × 15	69.1	72.1	79.6
204	96	79	68.7	458	5	5 × 15	69.4	72.1	79.8
205	130	107	93.0	620	6	6 × 15	69.6	72.1	79.9
206	164	135	118.3	789	6	6 × 15	69.9	72.1	80.0
207	198	162	140.9	939	7	7 × 15	70.2	72.1	80.2
208	232	190	165.2	1101	7	7 × 15	70.4	72.1	80.3
209	266	218	189.6	1264	8	8 × 15	70.7	72.1	80.5
210	299	245	213.0	1420	8	8 × 15	70.9	72.1	80.6

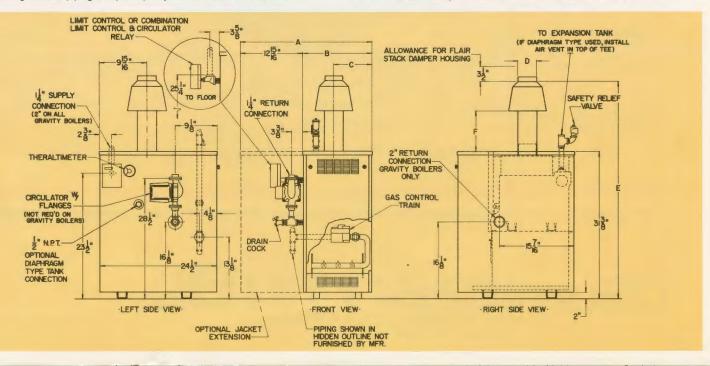
DOE heating capacity and annual efficiency are based on U.S. Government standard tests.

DIMENSIONAL DATA

Boiler Model	Dim A	Dim B	Dim C	Dim D	Dim E	Dim F	Gas Connection for Gas Valve — Natural & Propane
203	271/2	141/2	8	4	447/8	81/2	1/2
204	30¾	173/4	95%	5	4513/18	91/8	1/2
205	34	21	111/4	6	46¾	93/4	1/2
206	371/4	241/4	127/6	6	463/4	93/4	1/2
207	401/2	271/2	141/2	7	483/16	103/8	1/2
208	43¾	30¾	161//	7	483/16	10%	1/2(1)
209	47	34	173/4	8	491/2	11	3/4
210	501/2	371/4	19%	8	491/2	11	3/4

(1) - Gas Connection for 208 with El Controls is 34".

- (1) Propane available for standing pilot only.
- (2) For elevations above 2,000 ft. A.G.A. ratings should be reduced at the rate of four percent (4%) for each 1,000 ft. above sea level.
- (3) Net I=B=R ratings shown are based on normal I=B=R piping and pick-up allowance of 1.15. Consult the manufacturer for installations having unusual piping and pick-up requirements such as intermittent
- system of operation, extensive piping systems, etc.
- (4) Based on 170°F average water temperature in radiators (heat emission rate of 150 BTU/HR/Sq. Ft.). For higher water temperatures, select boiler on basis of net ratings in BTU/HR.
- (5) Recommended chimney for rectangular application is 8 in. \times 8 in. \times 15 ft. for sizes 203 through 209, and 8 in. \times 12 in. \times 15 ft. for size 210.



Series / THE GAS BOILER OF THE 80's

EXCEEDS 1986 DEPARTMENT OF ENERGY EFFICIENCY REQUIREMENTS*

LOW PROFILE Drafthood common for both natural and propane gas. DUAL CONTROL Fail-safe cast iron vent damper (optional).

PINNED HEATING SURFACE for maximum heat extraction and efficiency.

PUSH NIPPLES assure permanent water tight seal between boiler sections.

BUILT-IN air elimination.

CONVENIENT ACCESS door with insulating handles.

PLUG-IN damper wiring for ease of installation.

WIRING ENCLOSED in conduit for safety.

ENERGY EFFICIENT circulator.

DELUXE INSULATED JACKET AND BASE for maximum heat retention.

STAINLESS STEEL burners for smooth light-off, quiet extinction and long life. Common for both natural and propane gas.

Approved for close closet and combustible floor installation.

CONCEALED STEP OPENING GAS VALVE guards against tampering and improves appearance.

SAFETY LOUVERS Provide adequate combustion air. Shields children and pets from flames.

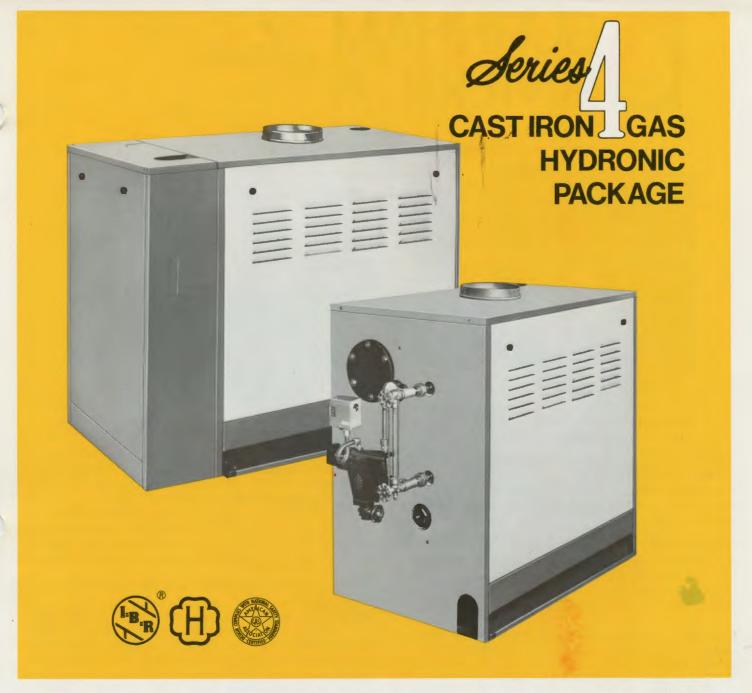
STURDY STEEL legs with nylon insulating feet.

FIRE TESTED at factory.

*When equipped with available electric ignition and vent damper. Proposed Efficiency Standards Published by D.O.E. June 30, 1980

BEFORE PURCHASING THIS APPLIANCE READ IMPORTANT ENERGY COST AND EFFICIENCY INFORMATION AVAILABLE FROM YOUR CONTRACTOR.





NATURAL GAS (all sizes) OR PROPANE GAS (404-408 only)

HOT WATER OR STEAM
NINE SIZES:
GROSS OUTPUTS 84,000 to 308,000 BTU/HR





FACTORY ASSEMBLED AND PACKAGED IN THREE STYLES

Series 4 units are available in three package variations to meet all installation needs.

COMPLETE-PAK . . . Completely assembled boiler, burners, and all controls for quick and easy hook-up on the job-site. Just hook up piping, wiring, and gas line.

UTILITY-PAK . . . Semi-packaged unit with boiler, burners, and jacket pre-assembled. Choice of steam or water trim and controls as a separate packaged element allows use of basic package for either steam or water installations. Utility-Pak allows great flexibility in stocking.

SUB-PAK . . . A sub-assembled version of the Series 4, shipped with all sections assembled and a separate base-burner-manifold assembly. Jacket, controls, and trim are shipped in separate cartons for complete assembly in the field.



NINE SIZES TO MEET ALL RESIDENTIAL AND INTERMEDIATE APPLICATIONS

The Series 4 is available for steam or water in nine sizes: 263 to 963 net square feet steam; 487 to 1785 net square feet water.

MODERN TWO-TONE BLUE JACKET

The smartly styled jacket gives an appliance look to hydronic installations. The standard flush jacket (provided on all units) conceals the burners and manifold. The optional deluxe jacket extension conceals all controls and trim.

CERTIFIED: CONSTRUCTION-RATINGS-PERFORMANCE

The Series 4 meets all requirements of the American Society of Mechanical Engineers (A.S.M.E.) and the Institute of Boiler and Radiator Manufacturers (I=B=R). American Gas Association (A.G.A.) design certified for natural gas (all sizes) and propane gas (404 to 408 only).

The Series 4 is A.G.A. approved for alcove (three sided enclosure) installations.

Not for installation on combustible floors unless equipped with special floor shield.

RATINGS Natural and Propane Gas

	A.G.	A. RATINGS	1=	NET RATING		
BOILER SIZE	INPUT BTU/HR	GROSS OUTPUT BTU/HR	STEAM BTU/HR	STEAM SQ.FT.	WATER BTU/HR	WATER SQ.FT.
404	105,000	84,000	63,000	263	73,000	487
405	140,000	112,000	84,000	350	97,400	649
406	175,000	140,000	105,000	438	121,700	811
407	210,000	168,000	126,000	525	146,100	974
408	245,000	196,000	147,000	613	170,400	1136
409*	280,000	224,000	168,000	700	194,800	1299
410°	315,000	252,000	189,000	788	219,100	1461
411°	350,000	280,000	210,100	875	243,500	1623
412*	385,000	308,000	231,100	963	267,800	1785

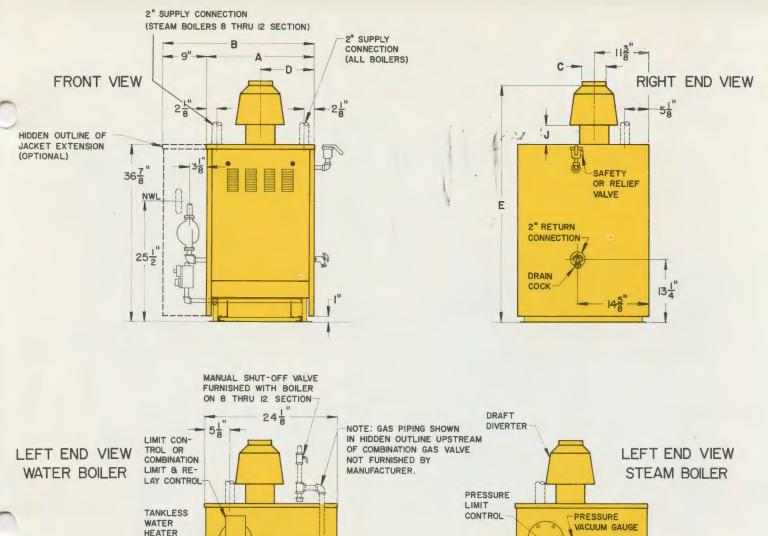
^{*} Not available for propane gas.

Ratings shown are for installations at sea level and elevations up to 2,000 ft. For elevations above 2,000 ft. ratings should be reduced at the rate of four percent (4%) for each 1,000 ft. above sea level.

Net I=B=R Ratings shown are based on a piping and pickup allowance of 1.33 for steam and 1.15 for water.

Consult the manufacturer for installation having unusual piping and pickup requirements, such as intermittent system of operation, extensive piping systems, etc.

Net Ratings for Water, Square Feet are based on 170° average water temperature in radiators with a heat emission rate of 150 BTU/HR/SQ.FT. For higher water temperature select boiler on basis of net ratings in BTU/HR.

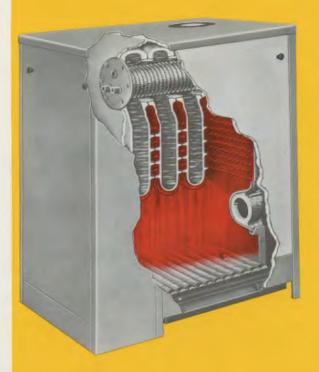


TANKLESS WATER HEATER (OPTIONAL) LOW WATER CUT - OFF 11/4"(48.5 SECTION) OR 11/2"(6 THRU 12 SECTION) 2" RETURN 2" RETURN CONNECTION CONNECTION CIRCULATOR AND PIPING. STANDARD ON PACKAGED 34 WATER BOILER GAS CONTROL FLOOR LINE ASSEMBLY

DIMENSIONS (in inches)

	JACKET	EXTENDED			DIVER HEIG		SKIRT HEIGHT					
BOILER	LENGTH "A"	LENGTH "B"	DIM.	DIM.	"E		"]		ROUND	SQUARE	BREECHING	GAS
SIZE	"A"	B.,	"C"	"D"	NAT.	PROP.	NAT.	PROP.	DIA".xHT'.	IN.xIN.xHT'.	DIAMETER	CONNECTION
404	153/4	243/4	5	77/8	4911/16	4911/16	6	6	5 x 15	8 x 8 x 15	5	1/2
405	193/8	283/8	6	911/16	51 5/8	545%	71/4	101/4	6 x 15	8 x 8 x 15	6	1/2
406	221/8	311/8	6	111/16	521/8	551/8	81/2	111/2	6 x 15	8 x 8 x 15	6	1/2
407	261/2	351/2	7	131/4	55%	585/16	93/4	123/4	7 x 15	8 x 8 x 15	7	1/2
408	30	39	7	15	56%	601/16	11	141/2	7 x 15	8 x 8 x 15	7	3/4
409	33%	425/8	8	1613/16	591/16		123/4		8 x 15	8 x 8 x 15	8	3/4
410	371/8	461/8	8	181/16	613/16		141/2		8 x 15	8 x 12 x 15	8	3/4
411	403/4	493/4	8	203/8	6215/16		161/4		8 x 15	8 x 12 x 15	8	3/4
412	441/4	531/4	8	221/8	6411/16		18		8 x 15	8 x 12 x 15	8	3/4





CAST-IRON CONSTRUCTION

Rugged cast iron gives the Series 4 lifetime durability and trouble-free performance. Cast Iron is well known for its resistance to corrosion and rust.

VERTICAL FLUE TRAVEL

This scientific feature assures economical operation. Heated gases pass over special heat-absorbing surfaces studded with hundreds of heat-grabbing pins.

YEAR 'ROUND HOT WATER

Specially designed, all copper built-in tankless heaters provide a maximum amount of domestic hot water with a minimum of gas consumption. (Water boilers only).

TOP TAPPINGS

Ideal for steam applications. Provides more flexibility in piping.

LARGE NIPPLE PORTS

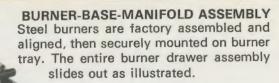
Wide and open sections coupled with large nipple ports provide good internal water circulation. The large upper nipple port becomes an excellent internal header for steam applications.

CONTROLS

Safe, dependable and fully automatic, the Series 4 controls are the finest obtainable. Controls are available in 24 volt or millivolt (self-energizing) and are easily accessible from the front of boiler.



Series 4 water boilers offer an optional built-in all copper coil with XL Trufin tubing. Located at the top of the boiler to assure fast heat transfer.



This unitized slide-out feature allows easy access to burners and pilot for inspection and maintenance. Newly designed steel burners in the Series 4 provide the optimum in performance.



FREEDOM 62



HOT WATER OR STEAM

SEVEN SIZES: GROSS OUTPUTS 84,000 to 252,000 BTU/HR



FACTORY ASSEMBLED AND PACKAGED IN THREE STYLES

FREEDOM 62 units are available in three package variations to meet all installation needs.

COMPLETE-PAK . . . Completely assembled boiler, burners, and all controls for quick easy hook-up on the job-site. Just hook up piping, wiring, and gas line.

UTILITY-PAK . . . Semi-packaged unit with boiler, burners, and jacket pre-assembled. Choice of steam or water trim and controls as a separate packaged element allows use of basic package for either steam or water installations. Utility-Pak allows great flexibility in stocking.

SUB-PAK... A sub-assembled version of the FREEDOM 62, shipped with all sections assembled and a separate base-burner-manifold assembly. Jacket, controls, and trim are shipped in separate cartons for complete assembly in the field.

SEVEN SIZES TO MEET ALL RESIDENTIAL AND INTERMEDIATE APPLICATIONS

The FREEDOM 62 is available for water or steam in seven full range sizes: 265 Net Sq. Ft. to 790 Net Sq. Ft. steam; 485 Net Sq. Ft. to 1460 Net Sq. Ft. water.

FASHION STYLED JACKET DESIGN

Modern jacket design gives appliance look to hydronic installations. Standard flush jacket shipped on all package units conceals burners and manifold. Optional deluxe jacket extension conceals all controls and trim.

A.G.A. DESIGN CERTIFIED

For Natural gas. Meets all requirements of Eastern Utilities (S.U.R.), Institute of Boiler and Radiator Manufacturers (I=B=R) and of the American Society of Mechanical Engineers (A.S.M.E.)

Not for installation on combustible floors unless equipped with special floor shield.

BOILER RATINGS AND DATA (Natural Gas)

BOILER SIZE	A.G.A	. RATINGS				
	INPUT BTU/Hr.	GROSS OUTPUT BTU/Hr.	STEAM BTU/Hr.	STEAM Sq. Ft.	WATER BTU/Hr.	NET RATING WATER Sq. Ft.
4-62	105,000	84,000	63,000	265	73,000	485
5-62	140,000	112,000	84,000	350	97,400	650
6-62	175,000	140,000	105,000	440	121,700	810
7-62	210,000	168,000	120,000	525	146,100	975
8-62	245,000	196,000	147,000	615	170,400	1135
9-62	280,000	224,000	168,000	700	194,800	1300
10-62	315,000	252,000	189,000	790	219,100	1460

NOTE:

Ratings shown are for installations at sea level and elevations up to 2,000 Ft. For elevations above 2,000 Ft. ratings should be reduced at the rate of four percent (4%) for each 1,000 Ft. above sea level.

Net I-B-R Ratings shown are based on a piping and pickup allowance of $1.33\ \text{for steam}$ and $1.15\ \text{for water}.$

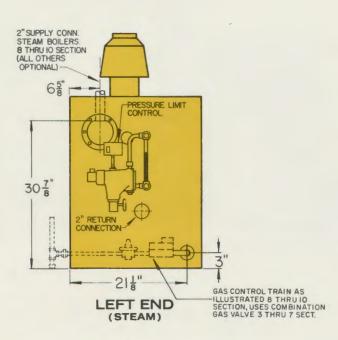
Consult the manufacturer for installation having unusual piping and pickup requirements, such as intermittent system of operation, extensive piping systems, etc.

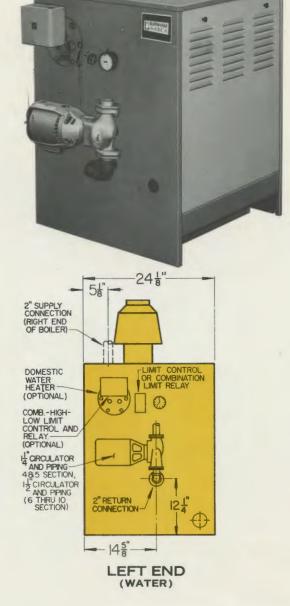
Net Ratings for Water, Square Feet are based on 170° average water temperature in radiators with a heat emission rate of 150 BTU/Hr./Sq. Ft.

DIMENSIONS (Inches) Series 62 - Flush Jacket and Extension

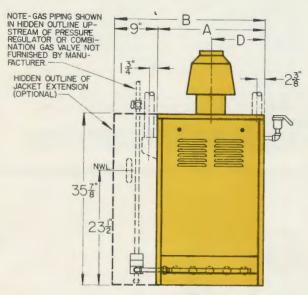
	FLUSH	EXTENDED						FLUE	RECOMME	NDED CHIMNEY
BOILER SIZE	JACKET JACKET DIVERTER GAS BREECH. LENGTH LENGTH DIM. DIM. HEIGHT CONN. DIA. A B C D E	OUTLET DIA.	ROUND Dia. In. x Ft.	SQUARE In. x In. x Ft.						
4-62	153/4	243/4	5	77/8	475/8	1/2	5	5	5 x 15	8 x 8 x 15
5-62	193/8	283/8	6	95/8	497/8	1/2	6	6	6 x 15	8 x 8 x 15
6-62	227/8	311/8	6	113/8	513/8	1/2	6	6	6 x 15	8 x 8 x 15
7-62	261/2	351/2	7	131/4	54	1/2	7	7	7 x 15	8 x 8 x 15
8-62	30	39	7	15	55%	3/4	7.	7	7 x 15	8 x 8 x 15
9-62	335/8	425/8	8	163/4	581/8	3/4	8	8	8 x 15	8 x 8 x 15
10-62	371/8	461/8	8	185/8	595/8	3/4	8	8	8 x 15	8 x 12 x 15

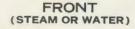


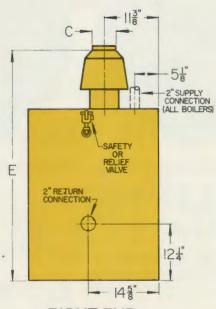




WATER

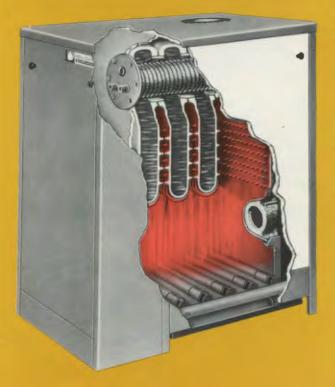






RIGHT END (STEAM OR WATER)

FREEDOM 62 QUALITY FEATURES



CAST-IRON CONSTRUCTION

Rugged cast iron gives FREEDOM 62 lifetime durability and trouble-free performance. There is no other metal more resistant to corrosion and rust.

VERTICAL FLUE TRAVEL

This scientific feature assures economical operation. Heated gases pass over special heat-absorbing surfaces studded with hundreds of heat-grabbing pins.

YEAR 'ROUND HOT WATER

Specially designed, all copper built-in tankless heaters provide a maximum amount of domestic hot water with a minimum of gas consumption. (Water boilers only).

SUPERIOR INSULATION

Thick glass-wool insulation increases economy of operation by reducing heat loss.

TOP TAPPINGS

Easy piping connections are provided to allow maximum flexibility in installation.

CONTROLS

Safe, dependable and fully automatic, FREEDOM 62's controls are the finest obtainable. Easily accessible from front of boiler.



FREEDOM 62 packages include built-in all copper coils and Trufin tubing. Located at top of boiler to assure fastest heat transfer.



The FREEDOM 62 features a unitized burner assembly. Steel burners are factory assembled and aligned, then securely mounted on the burner tray. The entire burner assembly slides out by releasing two catches and disconnecting main gas line.

This unitized slide-out feature allows easy access to burners and pilot for inspection and maintenance.

Newly designed steel burners in the FREEDOM 62 provide the optimum in performance.









HOT WATER

FOUR SIZES
GROSS OUTPUTS-97,000 to 193,000 BTU/HR





STANDARD EQUIPMENT

Fiesta II Boiler • Flush Jacket (two tone blue) • Oil Burner with cad cell • Combustion Chamber • 1 ½" Circulator with piping to boiler • 1 ½" Supply Piping • AT-32 Tankless Heater (PH models only) • Pressure and Temperature Gauge • Boiler Drain Cock • A.S.M.E. Safety Relief Valve • Combination Protectorelay and Hydronic Heating Control mounted on oil burner • Wiring Harness • Flue Brush. Draft Regulator and 24 volt, T-822D Thermostat (In separate carton).

Fiesta II shipped factory assembled.

OPTIONAL EQUIPMENT

AT-34 Tankless Heater • Two and Three Zone Valve packages • #1500 Extrol Pak • #3000 Extrol Pak • Combustible Floor Base • T87-F Thermostat and Two Stage Fuel Pump. (Consult price sheet for additional cost.







TANKLESS HEATER RATINGS

PH-55-W PH-65-W	RATING W/STD. AT-32 HEATER GPM	RATING W/OPTL AT-34 HEATER GPH
PH-45-W	31/2	4
PH-55-W	31/2	41/2
PH-65-W	4	41/2
PH-75-W	4	5

Tankless heater ratings are based on 40°-140° rise with boiler temperature at 200°.

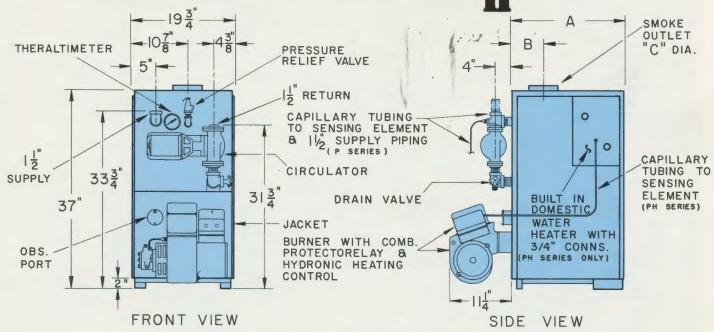


Fiesta II

VALVE PACKAGES

Pre-piped manifold and zone valve package includes, manifold, two or three zone valves, one or two thermostats and 24V transformer. Package is easily installed on any unit.

BURNHAM / Fiesta T



SPECIAL BASE REQUIRED IF BOILER IS TO BE INSTALLED ON COMBUSTIBLE FLOOR.

DIMENSIONS (In Inches)

BOILER NO.	A	В	С
P or PH-45-W	22¾	71/2	6
P or PH-55-W	25%	91/8	7
P or PH-65-W	29	10¾	7
P or PH-75-W	321/4	12%	8



These hydronic units comply with The Hydronics Institute's Testing and Rating Standard for Cast Iron and Steel Heating Boilers and with the Heating Boilers Section of the ASME Boiler & Pressure Vessel Code. All wiring and controls are listed by Underwriters' Laboratories.

RATING DATA

	+NET	I=B=R RATINGS		**	‡I=B=R	-	
*BOILER NO.	RATING WATER Sq. Ft.	NET BTU/HR	GROSS OUTPUT BTU/HR	NOZZLE GPH— ANGLE-TYPE	BURNER CAPACITY GPH	CHIMNEY SIZE	
P or PH-45-W	560	84,300	97,000	0.90-80-B	0.95	8 x 8 x 15	
P or PH-55-W	750	112,200	129,000	1.20-60-B	1.25	8 x 8 x 15	
P or PH-65-W	935	140,000	161,000	1.50-60-B	1.50	8 x 8 x 15	
P or PH-75-W	1120	167,800	193,000	1.75-60-В	1.80	8 x 12 x 15	

^{*}P-designates boiler with small back section, and without a tankless heater. PH-designates boiler with large back section, and with a tankless heater.

tNet ratings for water square feet are based on 170°F average temperature in radiators. For higher water temperatures, select boiler on basis of I-B-R net rating, BTU/hr. Net I-B-R ratings shown are based on a piping and pick-up allowance of 1.15. Consult manufacturer for installations having unusual piping and pick-up requirements, such as intermittent system of operation, extensive piping systems, etc.

[‡] The I=B=R Burner Capacity is based on oil having a heat value of 140,000 BTU/Gal. ** All nozzles are solid spray.

F1esta II QUALITY FEATURES

THE NEW LOOK—The newest look in hydronic heating. Compact, sturdy cast-iron construction with matched oil burner, circulator, and controls all factory assembled and wired. It has the modern look that can be merchandised by heating contractors, fuel oil dealers and home builders.

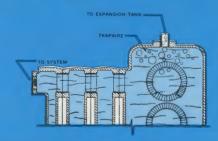


CAST IRON
CONSTRUCTION
Provides durability
and long life.

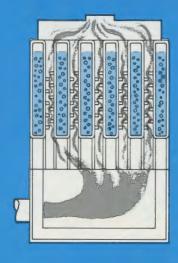


SIDE CLEANOUT

The maximum cleaning of all flueways can be accomplished through convenient side cleanout panel.



AUTOMATIC AIR ELIMINATION—A specially designed air eliminator releases air to the expansion tank. This is accomplished through the special tapping in the elevated large volume dome section. (Available on PH models only.)



VERTICAL CAST-IRON FLUE TRAVEL—An efficient proven design using hundreds of heat absorbing, integrally cast pins to extract maximum heat from flue gases.



ONE PIECE LIGHTWEIGHT COMBUSTION CHAMBER
Constructed and contoured from refractory fibres for instant heat-up and combustion efficiency. Easily replaced through removable front base panel.



(A) MATCHED OIL BURNER

The oil burner is specifically designed for use with the Fiesta II and is fully equipped with all controls for safe, automatic firing.

(B) SINGLE BURNER CONTROL—Combines control function and relay for Cad cell flame detector.



BURNHAM CORPORATION

HYDRONICS DIVISION Lancaster, Pa. 17604

high efficiency hydronics





HYDRONIC PACKAGE





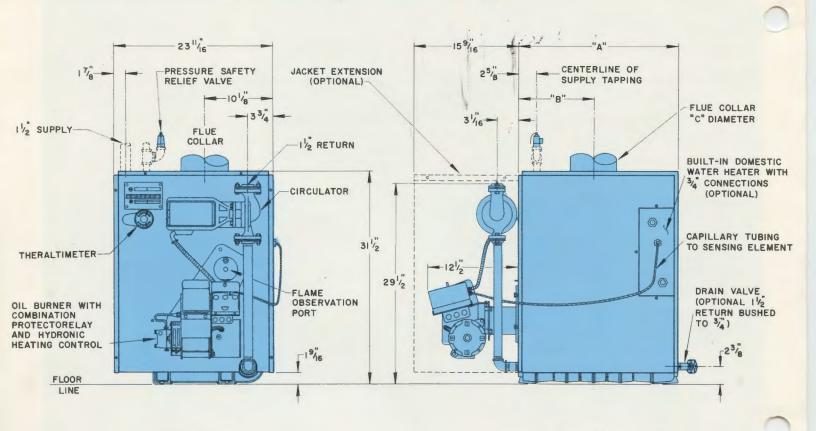
HOT WATER-FLAME RETENTION

Six Models

Gross Outputs 87,000 to 254,000 BTU/HR







RIGHT SIDE VIEW

FRONT VIEW

	Firing	Dime	Dimensions—Inches				
Model No.	Rate (GPH)	"A"	"B"	"C"	Chimney Size In. x In. x Ft		
V-13	0.75	157/8	71/4				
V-14	1.05	197/8	91/4	6	8 x 8 x 15		
V-15	1.35	237/8	111/4	7			
V-16	1.65	277/8	131/4	1			
V-17	1.95	317/8	151/4	- 8			
V-18	2.25	357/8	171/4		8 x 12 x 15		



RATING DATA

Boiler No.(1)	Gross I=B=R Output (MBH)	I=B=R Burner Capacity(2) (GPH)	No. of Sections	Tankless Heater Capacity V ₁ -1 heater ⁽³⁾	Net I=B=R Rating ⁽⁴⁾ (MBH)	Net Rating Sq. Ft. Water ⁽⁴⁾	Burner Wayne M-SR (Spec. No.)	Nozzle Make GPH-Angle Type ⁽⁵⁾	I=B=R Nominal Chimney Size (6) In. x In. x Ft.
V-13	87	0.75	3	31/4+	75.7	505	122-123	Monarch 0.85-80°-AR	8 x 8 x 15
V-14	119	1.05	4	3½	103.5	690	122-125	Monarch 1.10-80°-AR	8 x 8 x 15
V-15	153	1.35	5	4	133.0	885	122-127	Delavan 1.35-80°-B	8 x 8 x 15
V-16	186	1.65	6	4	161.7	1080	122-129	Delavan 1.65-80°-B	8 x 8 x 15
V-17	220	1.95	7	- 4	191.3	1275	122-131	Delavan 2.00-80°-B	8 x 8 x 15
V-18	254	2.25	8	4	220.9	1475	122-133	Delavan 2.25-80°-B	8 x 12 x 15

- (1)—Add suffix "T" to denote boiler with tankless heater back section and with tankless heater shown. No suffix denotes boiler with back section having no provision for installation of tankless heater.
- (2)—The I=B=R Burner Capacity is based on oil having a heat value of 140,000 BTU/GAL.
- (3)—Tankless Heater Ratings are based on 40°-140°F rise with boiler temperature at 200°F—intermittent draw.
- (4)—V₁ Series Boiler Ratings are based on 12½,4 % CO₂. Net ratings for water square feet are based on 170°F average temperature in radiators. For higher water temperatures, select boiler on basis of I=B=R net rating, BTU/HR. Net I=B=R ratings shown are based on a piping

+V-13 boiler uses tankless heater V₁-2

- and pick-up allowance of 1.15. Consult manufacturer for installations having unusual piping and pick-up requirements, such as intermittent system of operation, extensive piping systems, etc.
- (5)—All nozzles are solid spray. Nozzles are for Wayne Burners only.
- (6)—Chimney sizes and heights shown are selected in accordance with the Hydronics Institute Testing and Rating Standard for cast iron and steel heating boilers. Such chimneys will produce sufficient draft under normal conditions and are based on using short, direct breeching into chimney. When necessary to use more than one elbow in breeching, five (5) feet of chimney should be added to the catalogued chimney height for each additional 90° elbow used.
- (7)—Sun Ray "FC" Series Burner may be substituted at Burnham Corporation's discretion.

STANDARD EQUIPMENT:

V₁ Series Boiler

Preformed Combustion Target Wall—Lightweight Ceramic Fibrous Type • Insulated Flush Jacket (Two Tone Blue) • 3450 RPM Flame Retention Oil Burner with Cad Cell • Combination Protectorelay and Hydronic Heating Control Mounted on Burner • Tankless Heater (Boilers with T Suffix Only) • 1½" Circulator With Piping to Boiler • Pressure and Temperature Gauge • Wiring Harness • 30 p.s.i. Working Pressure (Water)

IN SEPARATE CARTON

ASME Safety Relief Valve With Piping To Boiler ● Boiler Drain Cock
• Draft Regulator • T822D Thermostat

OPTIONAL EQUIPMENT:

V1-2 Tankless Heater For V-14T and Larger Boilers ● Two Stage Fuel Unit For Oil Burner ● Jacket Extension ● T87F Thermostat ● Two and Three Zone Valve Packages

OPTIONAL TANKLESS HEATERS

Boiler No.	Tankless Heater No.	Tankless Heater Capacity (GPM)
V-14T	V1-2	4
V-15T	V ₁ -2	4½
V-16T	V ₁ -2	4½
V-17T	V ₁ -2	5
V-18T	V1-2	5

OUTSTANDING FEATURES

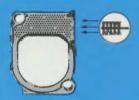


The most efficient cast iron wet base, residential boiler on the market!

Designed for efficient, trouble-free operation, the V1 Series features conservative firing rates, low draft losses, large combustion volumes, and reliable controls.



PACKAGED—completely packaged in a sturdy, insulated, two-tone blue, steel jacket. Skid mounted in protective carton for easy handling.



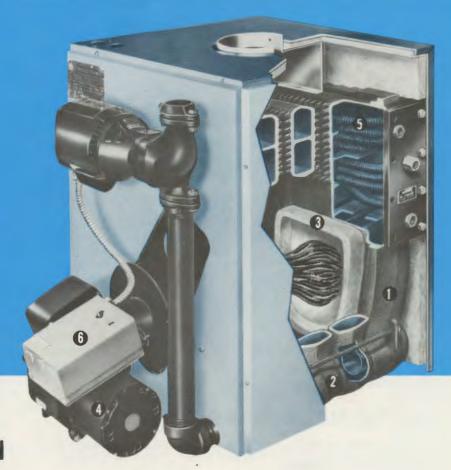
SIDE CLEANOUT—permits access to all flue surfaces from right side without disturbing burner, controls, or accessories.



ELIMINAIRE®—A patented cost-saving feature. This built-in air eliminator is cast into the front section of all V₁ Series boilers to divert rising air bubbles into a tapping for connection to the expansion tank. No external device is required to separate air and water, reducing cost and installation time.

OPTIONAL RETURN TAPPING (not shown)—located on rear section for zoning with circulators.

- 1 BOILER SECTIONS—of durable cast iron, with vertical flue design and pinned surface area to extract maximum combustion heat with low draft losses. Overall boiler efficiency exceeds 80%. Sections are pressure tested twice—individual sections at twice maximum working pressure and as an assembled boiler at 1½ times maximum working pressure.
- **2** WET BASE CONSTRUCTION—Waterways completely surround combustion area making the V₁ ideal for installation on combustible floors.
- 3 COMBUSTION TARGET WALL—factory installed. Provides instant heat-up and combustion efficiency and is contoured for even flue gas distribution.
- 4 OIL BURNER—Flange mounted, 3450 RPM flame-retention burner engineered to operate at 12¼% CO₂ with combustion efficiency equal to or exceeding 81.7%. Provides clean, efficient, economical firing.
- 5 TANKLESS HEATER—sized to meet domestic hot water demands—with a low pressure drop thru coils. Coil is inserted into right side of rear section, surrounded by water. Control is located in heater for quick response and recovery as water is drawn.
- 6 SINGLE BURNER CONTROL—combination cad cell relay and Hydronic Heating Control mounted on burner for easy service and adjustment.





high efficiency hydronics









HOT WATER OR STEAM

Four Sizes

Gross Outputs-116,000 to 302,000 BTU/HR





ALL PURPOSE

RATINGS (Steam and Water)

		Burner	I=B=R			I=B=R F	RATINGS		Net	I=B=R
No. of Sections	Model Number	Model and Rating No.	Burner Capacity (GPH)	Nozzie GPH ANGLE TYPE	Gross Output (MBH)	Met Steam (MBH)	Steam (Sq. Ft.)	Water (MBH)	Water Rating (Sq. Ft.)	Nominal Chimney Size® In. x In. x Ft.
3	V-33	FC-134	1.05 1.15	1.00—80°—B* 1.10—80°—B	116 128	87.0 (96.0	363 400	100.9 111.3	675 740	8 x 8 x 15
4	V-34	FC-234	1.55 1.70	1.50—60°—ES* 1.65—60°—ES	172 186	129.0 139.5	538 581	149.6 161.7	995 1080	8 x 8 x 15
5	V-35	FC-234	2.10 2.25	2.00—45°—P* 2.25—45°—P	228 244	171.0 183.0	713 763	198.3 212.2	1320 1415	8 x 8 x 15 8·x 12 x 15
6	V-36	FC-234	2.60 2.80	2.50—30°—P* 2.75—45°—P	284 302	213.1 226.6	888 944	247.0 262.6	1645 1750	8 x 12 x 15

■ "W" suffix denotes Forced Circulation Water Boiler wo/Tankless Heater "WT" suffix denotes Forced Circulation Water Boiler w/Tankless Heater

"S" suffix denotes Steam Boiler wo/Tankless Heater "ST" suffix denotes Steam Boiler w/Tankess Heater

Denotes Nozzle installed in Burner B Designates Delavan Solid Type Nozzle ES Designates Hago Extra Solid Type Nozzle P Designates Hago Extra Solid Type Nozzle





V3-M ALL PURPOSE BOILER ONLY

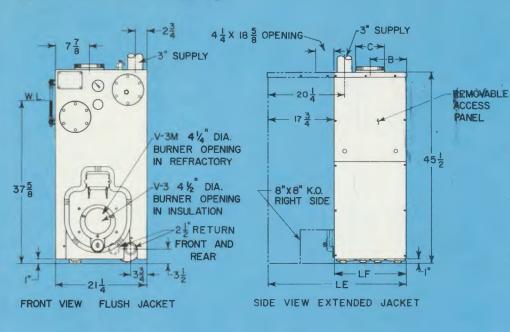
RATINGS (Steam and Water)

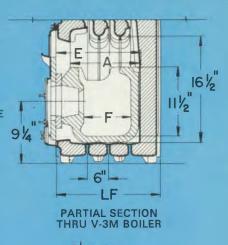
		Suggested	I=B=R	Nozzle		I=B=R	Ratings		Net	I=B=R
No. of Sections	Model Number■	del Model and Capacity Suggested Burner Output Steam Steam Wa		pacity Suggested Burner		Net Water (MBH)	Water Rating (Sq. Ft.)	Nominal Chimney Size In. x In. x Ft.		
3	V-33M	40-N "B-2"	.85 1.00	.85—80°—A* 1.00—80°—A	92 110	69.0 82.5	288 344	80.0 95.7	535 640	8 x 8 x 15
4	V-34M	40-N "C-5"	1.30 1.45	1.25—70°—B* 1.35—70°—B	138 156	103.5 117.0	431 488	120.0 135.7	800 905	8 x 8 x 15
5	V-35M	40-N "C-5"	1.70 1.90	1.65—60°—B* 1.75—70°—B	184 202	138.0 151.5	575 631	160.0 175.7	1065 1170	8 x 8 x 15
6	V-36M	40-N "H-4"	2.15 2.35	2.00—60°—B* 2.25—60°—B	230 248	172.5 186.0	719 775	200.0 215.7	1335 1440	8 x 12 x 15

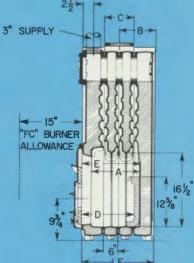
- "'W" suffix denotes Forced Circulation Water Boiler wo/Tankless Heater "WT" suffix denotes Forced Circulation Water Boiler w/Tankless Heater
 - "S" suffix denotes Steam Boiler wo/Tankless Heater "ST" suffix denotes Steam Boiler w/Tankless Heater

- * Denotes Nozzle installed in Burner if Burner ordered w/Boiler
- A Designates Delavan Hollow Type Nozzle B Designates Delavan Solid Type Nozzle
- ▲ I=B=R Net Ratings shown are based on a piping and pickup allowance of 1.333 for steam, and 1.15 for water.
 - Consult manufacturer for installations having unusual piping and pickup requirements, such as intermittent system operation, extensive piping
 - Net Ratings for water, square feet, are based on 170°F average water temperature in radiators.
 - For higher water temperatures, select boiler on basis of I=B=R Net Rating MBH.
 - The I-B-R Burner Capacity in GPH is based on oil having a heat value of 140,000 BTU per gallon.
- V-3 Boiler Ratings are based on 121/4% CO2. V-3M Boiler Ratings are based on 10% CO2.
- Chimney sizes and heights shown are selected in accordance with the Hydronics Institute Testing and Rating Standard for cast iron and steel heating boilers. Such chimneys will produce sufficient draft under normal conditions and are based on using short, direct breeching into chimney. When necessary to use more than one elbow in breeching, five (5) feet of chimney should be added to the catalogued chimney height for each additional 90° elbow used.

V3 Dimensions and Tappings







SECTION THRU V-3 BOILER

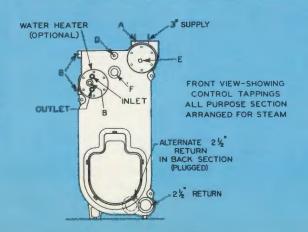
Dimensional Data (in inches)

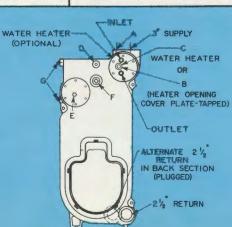
No. of Sections	A	В	C	D*	E	FF	LF	LE
3	103/8	81/2	6	113/8	125/8	71/4	161/2	341/4
4	163/8	111/2	7	173/8	185/8	131/4	221/2	401/4
5	223/8	141/2	8	233/8	245/8	191/4	281/2	461/4
6	283/8	171/2	9	293/8	305/8	251/4	341/2	521/4

* Boiler-Burner Units only (V-3 Series)

CONTROL TAPPING—All Purpose Boiler

Location on Boiler	Size (Inches)	Water Control Used	Steam Control Used
Α	3/4	Safety Relief Valve	Safety Valve
В	3/4	Limit Control or Combination High Limit, Circulator Control and Cad Cell Relay (for installations without tankless water heater)	Operating Control (for installations with tankless heater)—or Optional Controls (requires additional tapped heater opening cover plate for installations without tankless heater)
С	3/4	Combination High Limit, Low Limit, Circulator Control and Cad Cell Relay (for installations with tankless water heater)	
D	1/4	Combination Pressure Gauge and Thermometer	Steam Pressure Gauge
E	3/4	Auxiliary Limit Control (when needed—requires additional tapped heater opening cover plater for installations without tankless heater)	Bush to 1/4"—Pressuretrol—or Optional Controls
F	11/2	Not Used	Blowoff
G	1/2	Not Used	Gauge Glass and Low Water Cut-off





FRONT VIEW-SHOWING CONTROL TAPPINGS ALL PURPOSE SECTION ARRANGED FOR WATER

⁺ Boiler only (V-3M Series)

Standard Equipment

V3 Boiler-Burner Units

			er Boilers		Steam Bo	ilers
	Delle	Forced Circ			4 11	
Description	Boiler	w/tankless	less		w/tankless	less
	Size	Heater	Heater	Gravity	Heater	Heate
		WBT	·WB	odel No. Sur	SBT	SB
Section Ass'y w/Front Heater Section	All	Х	X	1: X	X	Х
Refractory Target Wall	All	X	X	X	X	X
Tankless Heater #222	V-33	X		1	X	~
Tankless Heater #226	V-34	X	11 .		X	
Tankless Heater #232	V-35	X	1		X	
Tankless Heater #445	V-36	X	3		X	
Heater Opening Cover Plate—Tapped 34" NPT	All	X	Х	×	X	X
Heater Opening Cover Plate—Not Tapped	All		Х	X		X
Flush Jacket	All	X	X	X	X	X
Flange Mounted FC Flame Retention	All	X	Х	X	X	X
Oil Burner—3450 RPM Motor C554A						
Cad Cell and "J" Box Mounted						
R8182D Protectorelay and Hydronic Control	All	X				
R8182E Protectorelay and Hydronic Control	All		Х		-	
L4080B Temperature Limit Control	All			X		
R8184G Cad Cell Relay	All			X	X	X
PA404A Pressure Limit Control	All				X	X
L4006A Operating Control	All				X	
T822D Thermostat	All	X	X	X	X	X
Draft Regulator	All	X	X	X	X	X
Boiler Drain Cock	All	X	X	X	X	X
A.S.M.E. Safety Relief Valve	All	X	X	X		
Altitude, Temperature and Pressure Gauge	All	X	X	X		
A.S.M.E. Safety Valve	All				X	X
Pressure and Vacuum Gauge	All				X	X
Gauge Glass and Fittings	All				X	X

Standard Equipment

V3-M Bare Boilers

		Water Bo Forced Circ		Steam Boilers			
Description	Boiler Size	w/tankless Heater	less Heater	with tankless Heater	less Heate		
		Model No. Suffix					
		WT	W	ST	S		
Section Ass'y w/front Heater Section	All	X	Х	X	X		
Pre-cast Refractory Combustion Chamber	All	X	X	X	X		
Tankless Heater #222	V-33M	X		X			
Tankless Heater #226	V-34M	X		X			
Tankless Heater #232	V-35M	X		X			
Tankless Heater #445	V-36M	X		X			
Heater Opening Cover Plate—Tapped 3/4" NPT	All	X	X	X	X		
Heater Opening Cover Plate—Not Tapped	All		X		X		
Flush Jacket	All	X	X	X	X		
Boiler Drain Cock	All	X	X	X	X		
A.S.M.E. Safety Relief Valve	All	X	X				
Altitude, Temperature and Pressure Gauge	All	X	X				
A.S.M.E. Safety Valve	All			X	X		
Pressure and Vacuum Gauge	All			X	X		
Gauge Glass and Fittings	All			X	X		

OPTIONAL EQUIPMENT

Jacket Extension T-822-D Honeywell Thermostat (Standard on V3) T-87-F Honeywell Thermostat Oil Burner (for V-3M Boiler) Two Stage Fuel Unit #67AR McDonnell-Miller Low Water Cut Off #63 McDonnell-Miller Low Water Cut Off Heater Opening Cover Plate—Tapped 3/4" NPT



Flame Retention Boiler Burner Unit

The ideal non-packaged unit for steam, forced hot water of gravity. With sections factory assembled, and tested, job assembly time is lessened. Available in 4 section arrangements with 8 firing rates. Each unit comes with a high firing rate nozzle and a low firing rate nozzle. Install boiler now to operate at maximum efficiency (over 81%) without excess cycling and when additional room(s) is added just change to high firing rate nozzle. High capacity tankless heaters are available on steam or forced hot water units.

V-3 all-purpose boiler-burner unit —steam illustrated

V3-M

All-purpose Unit, Boiler Only

Similar to the V-3 except designed to accommodate a non-flame retention burner. This boiler differs from the V-3 in that it is provided with a full combustion chamber. V-3M ratings are based on use with non-flame retention burners capable of developing 10% CO₂.





'Tankless Heater Recommendations

				Heater	Rating
	Boile	r No.			Boiler
Heater	FR 121/4 %	Non FR 10%	Firing Rate	Tempe 40°-140	rature 0°F Rise
No.	CO ₂	CO ₂	(GPH)	Steam	Water
222		V-33M	.85 1.00	4	41/2
	V-33		1.05 1.15	41/4	43/4
226		V-34M	1.30 1.45	5	51/2
	V-34		1.55 1.70	51/4	53/4
232		V-35M	1.70 1.90	6	63/4
	V-35		2.10 2.25	61/4	7
445		V-36M	2.15 2.35	7	73/4
	V-36		2.60 2.80	71/4	81/4

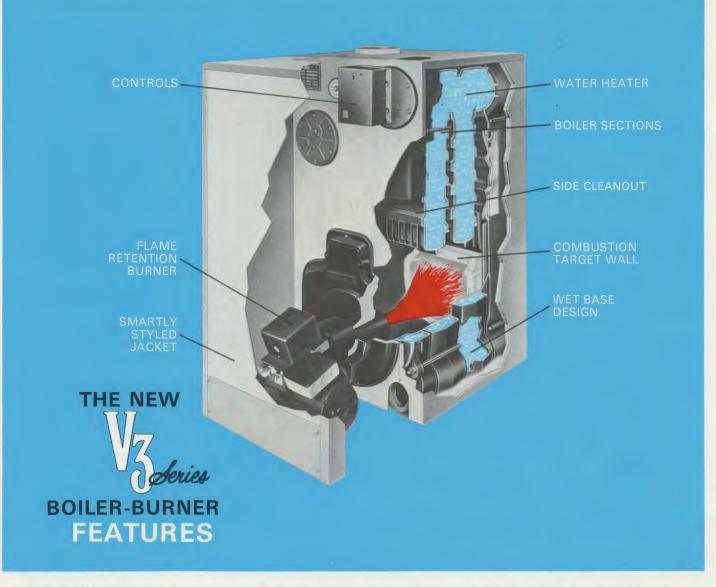
Domestic Hot Water Connection Size: 1/2" NPT—Heaters #222, #226 & #232 3/4" NPT—Heater #445

Due to the unique design of the V-3 and the V-3M water boilers, a second tankless heater can be installed improving the intermittent domestic hot water draw.



Flame Retention Burner

For V-3 boiler burner units—provides efficient firing with an exceptionally clean flame. Twin air bands and an index scale for precise air adjustment and setting. Rugged steel housing maintains alignment of fan, motor and fuel unit.



DUAL FIRING RATES—each boiler comes with two nozzles. Install the one that meets immediate needs. Change capacity later when and if required just by switching to other nozzle. Maximum combustion efficiency is achieved when nozzle is sized to meet the immediate heat loss of the installation.

WET BASE DESIGN—for durability, heat transfer, and combustion efficiency. These sections are pressure tested twice—individual sections at 2 times maximum working pressure of boiler; and as an assembled boiler at 1½ times maximum working pressure.

ALL-PURPOSE—steam or water, non-packaged for complete versatility.

 $\mbox{\bf EFFICIENT}$ —flame retention burner designed to operate at 12½% \mbox{CO}_2 with combustion efficiency of over 81.3%.

CONTROLS-all controls are front mounted for ease of ser-

vice and adjustment. Primary control features light-sensing detector for fast response to ignition and shutdown.

OIL BURNER—flange mounted, 3450 RPM flame retention burner engineered to provide clean and complete combustion.

WATER HEATER—large capacity, copper coil tankless type. Inserts into upper nipple port (and lower if desired) on water boiler, lower nipple port on steam boiler.

ONE-PIECE CLEANOUT PANEL—permits cleaning of all flue surfaces from right side without disturbing burner, controls or accessories.

COMBUSTION TARGET WALL—improves combustion and contoured to provide even distribution of the flue gasses.

SMARTLY STYLED—sturdy, insulated, two-tone blue, steel jacket.





HOT WATER OR STEAM

FOUR SIZES

Gross Outputs: 300,000 to 526,000 BTU/HR







PF-3... is an excellent heating unit for application in smaller apartment or commercial buildings. Designed specifically for light oil, forced draft firing this cast iron sectional unit is available either as a steam or hot water boiler and attains superior combustion effiency.

Forced draft boilers, in addition to increased operating efficiencies, require much less space than conventional boilers of comparable rating and eliminate the need for external draft devices such as a high chimney or mechanical draft equipment—the PF-3 features: compact wet base design; no separate base or combustion chamber; and the provision for tankless heater in both steam and water boilers. The boiler also features a high efficiency burner and the use of an elastic sealant compound for sealing.

STANDARD EQUIPMENT-PF-3 Forced Draft Boiler-Burner Unit

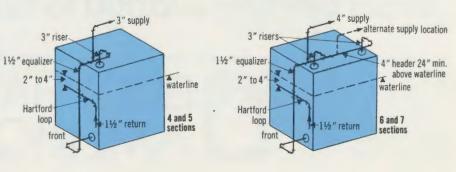
		Water Bo	ilers	Steam B	oilers
Description	Boiler Size	Forced Circ w/tankless heater	Less heater	with tankless heater	less heater
		WT	Model No W	Suffix ST	S
Sealed Section Ass'y w/Front Heater Section	All	X	X	X	X
Tankless Heater #226	All	x	^	X	
Heater Opening Cover Plate—Tapped	All	X	X	X	X
Heater Opening Cover Plate—Untapped	All		X		X
Flush Jacket	AII	X	X	X	X
Oil Burner Model RL-4; Flange Mounted; 3450 RPM, 1/3		X	X	X	X
H.P., 115 V, 60 Hz Motor; 300 PSI Fuel Unit with follow-			X		X
ing components mounted and wired: C554A CAD Cell; R8184G 15 Sec. Primary; 5 Sec. Prepurge Timer; 20 Sec. Low Fire Timer; Nozzle Valve; Bypass Oil Valve,		X	X	×	X
PF-34Model RL-4.21-0-03/77 w/Hago 1.75, 45°ES Nozzle	PF-34	×	X	X	X
PF-35-Model RL-4.21-0-03/77 w/Hago 2.25, 30°P Nozzle	PF-35	X	X	X	X
PF-36-Model RL-4.2-0-03/77 w/Hago 2.75, 30°P Nozzle	PF-36	X	X	X	X
PF-37-Model RL-4.2-0-03/77 w/Hago 3.25, 30°P Nozzle	PF-37	X	X	X	X
R8124C High Limit, Low Limit and Circulator Control L4081B Temperature Limit and Circulator Control PA404A Pressure Limit Control	All All	×	×	×	x
L4006A Operating Control T822D Thermostat	All	V .	X	x	x
Boiler Drain Cock	All	X	x	x	x
A.S.M.E. Safety Relief Valve	All	x	x		^
Altitude, Temperature and Pressure Gauge	All	x	X		
A.S.M.E. Safety Valve	All			X	X
Pressure and Vacuum Gauge	All			X	X
Gauge Glass and Fittings	All			X	X

Tankless Heater Ratings and Data

Heater No.		† Rating (GPM)	sure Drop	
226	all	6	23	1/2
232	PF-35, PF-36, PF-37	7.5	36	1/2
445	PF-36, PF-37	9	37	3/4

† Continuous Draw—water heated 40°F to 140°F with 200°F boiler water temperature.

minimum piping recommendations - steam boilers



RATINGS (Water 50 lb. W.P. and Steam 15 lb. W.P.)



No. of Secs.		Forced Draft Burner Mod. and Spec. No.	I=B=R Burner Capacity Light Oil (GPH)	Nozzie* GPH Angle Type	Soiler HP	Gross Output (MBH)	▲ Net Steam	Ratings A Net Steam (Sq. Ft.)	▲ Net Water (MBH)	Net Water Rating (Sq. Ft.)		Surface	Net Firebox Volume (Ft.3)	Pressure in Firebox (in.w.c.)	Assembled Section Wt. (Ibs.)	Water Content Full (lbs.)
4	PF-34	RL-4.21- 0-03/77	2.65	1.75 45°-ES	9.0	300	225.1	938	260.9	1740	8	35.35	2.40	+0.37	800	276
5	PF-35	RL-4.21- 0-03/77	3.30	2.25 30°-P	11.2	375	281.3	1172	326.1	2175	.8	46.24	3.23	+ 0.37	1000	335
6	PF-36	RL-4.2- 0-03/77	3.95	2.75 30°-P	13.4	450	337.6	1407	391.3	2610	8	57.13	4.05	+ 0.37	1200	402
7	PF-37	RL-4.2- 0-03/77	4.60	3.25 30°-P	15.7	526	394.6	1644	457.4	3050	8	68.02	4.87	+ 0.35	1400	465

▲ I=B=R Net Ratings shown are based on a piping and pickup allowance of 1.333 for steam, and

1.15 for water.

Consult manufacturer for installations having unusual piping and pickup requirements, such as

intermittent system operation, extensive piping systems, etc.

Net Ratings for water, square feet, are based on 170°F average water temperatures in radiators.

For higher water temperatures, select boiler on basis of I=B=R Net Ratings, MBH.

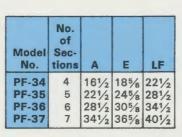
The I=B=R burner capacity in GPH is based on oil having a heat value of 140,000 BTU per gallon.

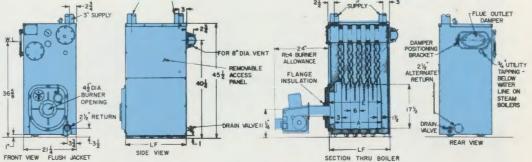
- ▼ PF-3 boiler ratings are based on 121/4% CO₂, + .10" water column pressure at boiler flue outlet.
- Vent sizes are selected in accordance with the Hydronics Institute Testing and Rating Standard for cast iron and steel heating boilers.
- "'W" suffix denotes forced circulation water unit wo/tankless heater "WT" suffix denotes forced circulation water unit w/tankless heater "S" suffix denotes steam unit wo/tankless heater

Note: Special Equipment Required For N.Y.C.

"ST" suffix denotes steam unit w/tankless heater
Indicates nozzle installed in burner
P designates Hago solid type nozzle ES designates Hago extra solid type nozzle

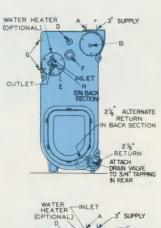
Table of Dimensions

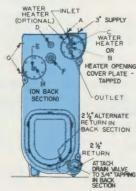




Control Tappings— All Purpose Boiler

Location On Boiler	Size (Inches)	Water Control Used	Steam Control Used				
Α	1	Safety Relief Valve	Safety Valve				
В	3/4						
С	3/4	Combination High Limit, Low Limit and Circulator Control (for installations with tankless heater)					
D	1/4	Combination Pressure and Temperature Gauge	Steam Pressure Gauge				
Е	3/4	Auxiliary Limit Control (when needed — requires additional tapped heater opening cover plate for installations without tankless heater)	Operating Control (for installations with tankless heater)—or optional controls (requires additional tapped heater opening cover plate for installations without tankless heater)				
F	11/2	Not used	Blowoff .				
G	1/2	Not used	Gauge Glass and Low Water Cut-Off				
Н	3/4	Auxiliary Tapping	Auxiliary Tapping—Be- low Normal Water Line				





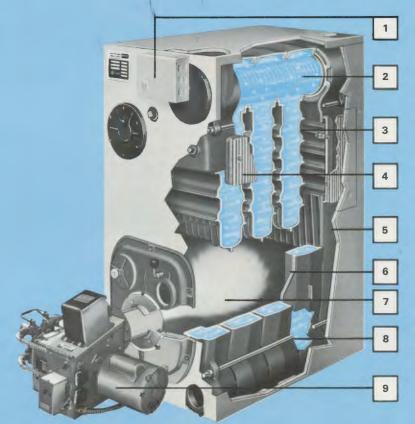
TEN OUTSTANDING **FEATURES**



- 1. Controls-mounted on front of boiler for ease of service and adjustment.
- 2. Water Heater large, copper coil tankless type. Two locations—both 5" nipple ports can be utilized on water boilers to improve the domestic hot water draw; steam boilers utilize
- lower nipple port only.

 3. Cast Iron Sections—factory assembled sealed and water pressure tested.
- Side Cleanout Openings——permits cleaning of all flue surfaces from right side without dismantling jacket or disturbing burner, controls or accessories.
- 5. Insulated Jacket—heavy glass fiber insulation prevents wasteful heat loss, keeps jacket cool.
 6. Elastic Sealant—effectively seals sections.
- tions for pressure firing.

 7. No Combustion Chamber—more primary heating surface is exposed to the radiant heat from the flame for increased combustion efficiency.
- 8. Wet Base Construction besides providing extra primary heating surface, water backed combustion area eliminates base burnouts.
- 9. Oil Burner—flange mounted, 3450 RPM burner engineered to provide clean and efficient combustion.

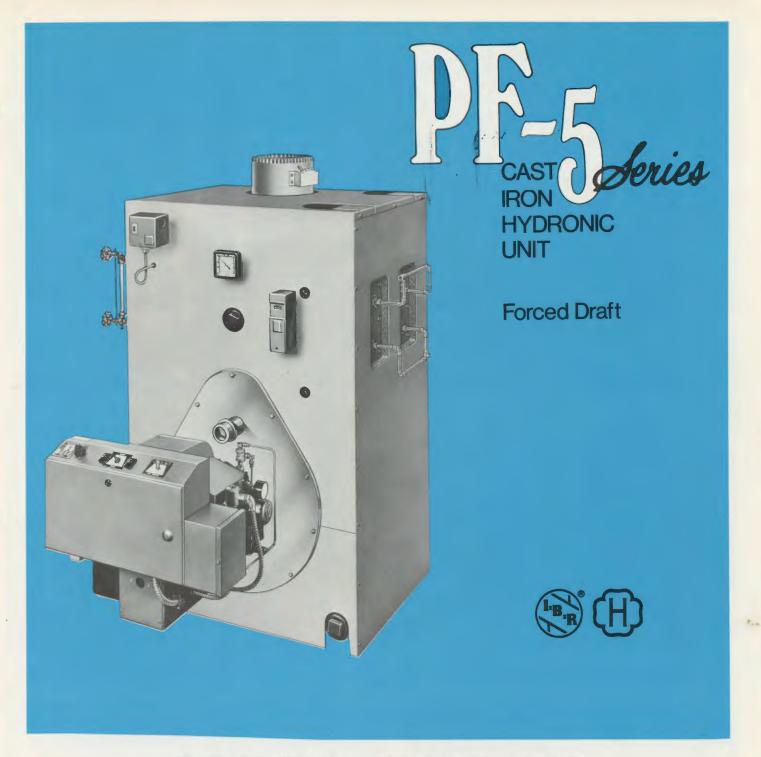


Elastic Sealant . . . It is imperative that forced draft boilers be absolutely gastight. This quality is attained with the PF-3 by sealing all section joints and canopy connections with elastic compound. (Covered by Patent No. 3,533,379.) The elastic sealant requires less installation time than other gasketing methods and provides a superior gastight seal which will maintain its integrity over the years.





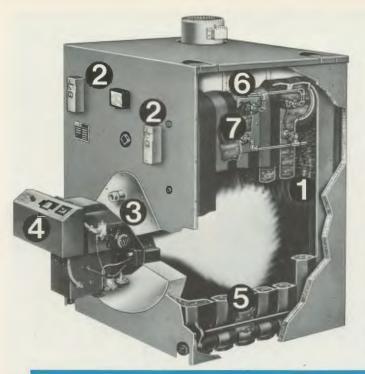
high efficiency hydronics



GAS, OIL OR GAS/OIL COMBINATION
HOT WATER OR STEAM

Eighteen Sizes
Gross Outputs 620,000 to 3,430,000 BTU/HR







FORCED DRAFT HYDRONIC UNIT

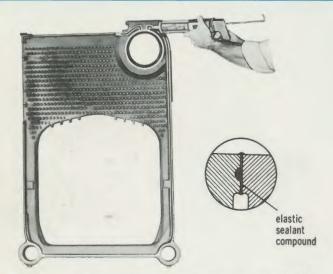
The PF-5 Series represents a new approach in large cast iron boiler design.

COMPACT SIZE . . . LESS WEIGHT

Utilizing a completely sealed, forced draft wet base design, the PF-5 Series requires no separate base or combustion chamber. The PF-5 Series is smaller and weighs less than conventional boilers with comparable ratings, yet provides a continuous performance efficiency of over 80%.

NO HIGH CHIMNEY REQUIRED

Since the sealed, forced draft design provides optimum draft, naturally, there is no need for high chimneys or mechanical equipment to artificially induce proper draft.



1 CAST IRON VERTICAL FLUE DESIGN

Ruggedly cast sections provide vertical flue ways with large 7 inch top nipple port. The off-center positioning of the nipple port speeds water circulation. Projecting heat absorbing studs extract maximum heat from flue gases. Sections are individually water tested at $2\frac{1}{2}$ times W.P. (water) and are accessible from the left side for cleaning.

Elastic Sealant Boiler sections are sealed gas-tight with our unique elastic sealing compound. This sealant is used on all section joints and canopy connections to guarantee the completely sealed and gas tight assembly required for forced draft operation. The sealant is easily applied, takes less time than applying conventional gasketing materials, and lasts many times longer.

2 CONTROLS

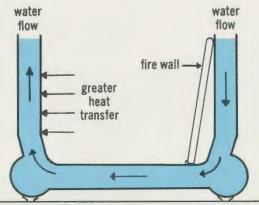
Mounted on the front of the boiler for ease in adjustment and maintenance.

3 BURNER PLATE

Incorporates a compressed insulation seal between burner mounting plate and front section. Flame observation is provided through a round shutter-type sight glass located just above burner.

4 THREE OPTIONAL BURNERS

Three burners are available for light oil, gas/light oil or gas firing. Burners are all laboratory tested for matched performance in **PF-5 Series** boiler-burner units.



5 WET BASE THERMAL PUMP CONSTRUCTION

Incorporated into the wet base design is a "thermal pump" action that greatly improves circulation in both water and steam versions of the **PF-5 Series**. This thermal pump insures good steam quality as well as maximum tankless heater capacity. The thermal pumping action is created by causing greater heat transfer on one side of the boiler than on the other. An upward flow of water occurs on the side where heat transfer is greatest, and a downward water flow results on the side where heat transfer is lowest. Continuous water circulation is assured.

6 FLUE CANOPY

Constructed of aluminized steel for long life with reinforcing channels and welded seams.

7 TANKLESS HEATER

Precise positioning of the internal tankless heater in hottest area of boiler water permits supplying domestic hot water requirements ranging from 8 to 64 GPM.

RATINGS-50 lb. W.P. (water), 15 lb. W.P. (steam)

		Gross	N	et I=B=R Rat	ing	I=B=R Capa		Gas Pressure Required		Net	† Pressure in Firebox	Water	I=B=R
Boiler Number	Boiler H.P.	I=B=R Output (Btuh)	Steam (sq. ft.)	Steam (Btuh)	Water (Btuh)	Light Oil (gph)	Gas (mbh)	(inches water column)	Heating Surface (ft.²)		(inches water column)	Content Full (lbs.)	Vent Diameter (inches)
PF-504 PF-505 PF-506 PF-507 PF-508 PF-509	18.5 23.4 28.4 33.3 38.2 43.2	620,000 786,000 950,000 1,116,000 1,282,000	1,938 2,457 2,969 3,488 4,016 4,582	465,100 589,600 712,700 837,200 963,900	539,100 683,500 826,100 970,400 1,114,800	5.45 6.90 8.35 9.80 11.20	763 966 1,169 1,372 1,568	5.2 6.4 6 6 6.9 6.5 6.5	85 104 123 142	8.5 11.1 13.7 16.3 18.9	.244 .244 .245 .245 .246	581 700 818 937 1056	10 10 10 10 10
PF-510 PF-511 PF-512 PF-513 PF-514 PF-515	48.2 53.1 58.1 63.0 67.9 72.9	1,446,000 1,612,000 1,776,000 1,944,000 2,108,000 2,272,000 2,440,000	5,159 5,728 6,289 6,819 7,350 7,893	1,099,600 1,238,100 1,374,600 1,509,300 1,636,600 1,764,000 1,894,400	1,257,400 1,401,700 1,544,300 1,690,400 1,833,000 1,975,700 2,121,700	12.65 14.10 15.55 16.95 18.40 19.85 21.25	1,771 1,974 2,177 2,373 2,576 2,779 2,975	5.9 5.7 6.8 6.3 6.1 6.2	161 179 198 217 236 255 274	21.5 24.1 26.8 29.4 32.0 34.6 37.2	.246 247 .247 .248 .248 .249	1174 1293 1412 1530 1649 1768 1886	14 14 14 14 14 14
PF-516 PF-517 PF-518 PF-519 PF-520 PF-521	77.8 82.7 87.7 92.6 97.4 102.5	2,604,000 2,768,000 2,936,000 3,100,000 3,260,000 3,430,000	8,424 8,954 9,498 10,028 10,546 11,096	2,021,700 2,149,100 2,279,500 2,406,800 2,531,100 2,663,000	2,264,300 2,407,000 2,553,000 2,695,700 2,834,800 2,982,600	22.70 24.15 25.60 27.00 28.45 29.90	3,178 3,381 3,584 3,780 3,983 4,186	6.0 5.5 6.2 6.2 6.7 7.4	293 312 330 349 368 387	39.8 42.4 45.0 47.6 50.2 52.8	.250 .250 .251 .251 .252 .252	2005 2123 2242 2361 2479 2598	18 18 18 18 18 18

^{*}Suffix "S" indicates steam boiler, "W" indicates water boiler. Suffix "G" indicates gas-fired, "O" indicates oil-fired, "GO" indicates combination gas-oil fired.

ASSEMBLAGE OF SECTIONS *

-	COSLIV		101	_ ~		750	, 110	J1 44						-,								
			Arrangement of Sections from Front to Back of Boiler																			
	Boiler Number	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21
	PF-504 PF-505 PF-506 PF-507 PF-509 PF-510 PF-511 PF-512 PF-513 PF-514 PF-515 PF-516 PF-517 PF-518 PF-519	FX FX FX FX FX FX FX FX FX FX FX FX FX F	000000000000000000000000000000000000000	000000000000000000000000000000000000000	BX CT CT CT CT CT CT CT CT CT CT CT CT	BX C C C C C C C C C C C C C C C C C C C	BX CT	- BX C C C C C C C C C C C C C C C C C C	BX CT CT CT CT CT CT CT			BX C C C CX CX CX										
	PF-520 PF-521	FX	C	c	CT	CC	CT	CX	CT	CC	CT	CX	CT CT	C	CT	CC	CT	CX	CT CT	CC	BX C	вх

For boilers less tankless water heaters replace the "CT" sections. " sections with

Legend:

Note:

FX-front section with 4" top tapping C-center section CX-center section with 4" top tapping CT-center section with T.W.H. opening BX-back section with 4" top tapping

STANDARD EQUIPMENT

ALL BOILERS

Sections Unassembled • Flush Jacket • Burner Mounting Plate • Pressure Relief Door Fire Wall Plates . Flue Damper Assembly . Trim and Controls.

STEAM: PA-404A Pressuretrol, ASME Safety Valve, Gauge Glass Assembly, Drain Valve, Pressure-vacuum Gauge.

WATER: L-4006A High Limit, ASME Safety Relief Valve, Pressure and Temperature Gauge, Drain Valve.

OIL BOILERS

Flange Mounted Oil Burner—97A-T-A, 97A-T-2, 97A Hi-Lo and 98A Hi-Lo Burners furnished with Flange and Pedestal; 2-Stage Fuel Unit. On 95A-1, 96A-1, 96A-B, 96A-T-A and 97A-T-A Burners, factory installed Cad Cell, Bracket and Leads, R8185E Light Sensing Primary Control; V4046B Instantaneous Oil Valve, Electronic Time Delay. On 97A-T-2, 97A Hi-Lo-2 and 98A Hi-Lo-2 Burners, R4140M Control—provides pre-purge and post-purge, Q520A Base, factory installed C7013A Photo Cell; Delayed and Instantaneous Oil Valves, Nozzles.

Standard motor voltages for listed oil burners—115-60-1 on all except 97A-T-A, 97A-T-2. 97A Hi-Lo and 98A Hi-Lo-230-60-1.

GAS/OIL BOILERS

Flange Mounted Gas Burner, Standard burner controls meet latest UL requirements. Dual \utomatic Gas Valves for added reliability. Gas-Electric Ignition. Electric Programming ontrols and Components are factory wired in a control cabinet on the burner. Includes 14795 Relay on 4-12 section; GP100U Control on 13-21 section; proven pilot. Standard burners equipped to operate with 1,000 BTU, 0.6 specific gravity natural gas.

GAS BOILERS

Flange Mounted Combination Gas-Oil Burner. Standard burner controls meet latest UL requirements. Manually Operated Fuel Switch for dual fuel change-over. Dual Automatic Gas Valves for added reliability, Gas-Electric Ignition. Electric Programming Controls and Components are factory wired in a control cabinet on the burner. R4795 Relay on 4-12 section; GP100U Control on 13-21 section; proven pilot. Standard burner equipped to operate on No. 1 or No. 2 fuel oil and 1,000 BTU, 0.6 specific gravity natural gas.

OPTIONAL EQUIPMENT

ALL BOILERS

Sections Assembled • Sections Stamped and Tested for 70# W.W.P. • Tankless Heaters.

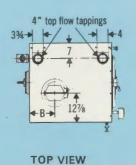
SPECIAL APPLICATIONS

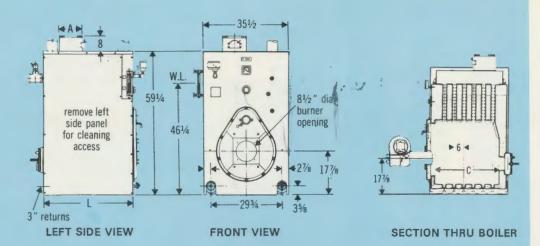
Combustion and hydronic controls to meet special applications such as F.M., I.R.I. (F.I.A.) and local codes are available on request.

^{**}Minimum gas pressure required at std. gas train inlet for maximum burner input based on 1000 Btu/cu. ft. 0.60 specific gravity gas. †With positive pressure of 0.10 inches water column in boiler flue outlet.

^{*} CT sections furnished only on special request or to accommodate number of tankless heaters ordered.

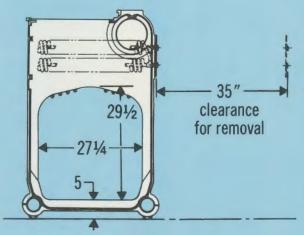
FLUSH JACKET





DIMENSIONS (Inches)

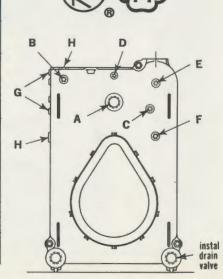
Boiler Number	No. of Sec- tions	A	В	С	L Flush Jacket	Assembled Section Weight (lbs)
PF-504	4	10	12	191/2	253/4	1650
PF-505	5	10	12	251/2	313/4	2000
PF-506	6	10	12	311/2	373/4	2300
PF-507	7	10	12	371/2	433/4	2650
PF-508	8	10	12	431/2	493/4	2950
PF-509	9	14	12	491/2	553/4	3300
PF-510	10	14	12	551/2	613/4	3650
PF-511	11	14	12	611/2	673/4	3950
PF-512	12	14	27	671/2	733/4	4300
PF-513	13	14	33	731/2	793/4	4600
PF-514	14	14	39	791/2	853/4	4950
PF-515	15	14	45	851/2	913/4	5300
PF-516	16	18	51	911/2	973/4	5600
PF-517	17	18	57	971/2	1033/4	5950
PF-518	18	18	63	1031/2	1093/4	6300
PF-519	19	18	69	1091/2	1153/4	6600
PF-520	20	18	75	1151/2	1213/4	6950
PF-521	21	18	81	1211/2	1273/4	7300



center section showing tankless water heater

CONTROL TAPPINGS

Location	Size of Tappings	Steam	Water
Α	21/2	Low water cut-off	Not used
В	3/4	Pressure limit control	Temperature limit control
С	3/4	Operating cont. Tankless heater	Operating cont. Tankless heater
D	1/2	Pressure gauge	Comb. altitude Gauge and thermometer
E	3/4	Not used	Not used
F	3/4	Not used	Reverse acting control
G	1/2	Gauge glass	Not used
Н	1	Water Feeder, LWCO, Water Column	Not used



NOTE-21/2" blow-off on back section safety or relief valve piped in connection with blow-off.

G/

Fla

to the state of th

Flarer Ga CC se op

BURNER SCHEDULE

Boiler	I=B=R Bu	rner Capacity		Burner Number	
Number	GPH Oil	MBH Gas	Light Oil	Gas/Light Oil	Gas
PF-504	5.45	763	95A-1	R6.2-GO-03	R6.2-G-03
PF-505	6.90	966	96A-1	R6.2-GO-03	R6.2-G-03
PF-506	8 35	1169	96A-1	R6.2-G0-03	R6.2-G-03
PF-507	9.80	1372	96A-B	R8-GO-05	R8-G-05
PF-508	11.20	1568	96A-B	R8-GO-05	R8-G-05
PF-509	12.65	1771	96A-B	R8-GO-05	R8-G-05
PF-510	14.10	1960	96A-T-A	R8.1-GO-05	R8.1-G-05
PF-511	15.55	2177	97A-T-A	R8.2-GO-07	R8.2-G-07
PF-512	16.95	2373	97A-T-A	R8.3-GO-10	R8.3-G-10
PF-513	18.40	2576	97A-T-A	R10.9-GO-10	R10.9-G-10
PF-514	19.85	2779	97A-T-A	R10.9-G0-10	R10.9-G-10
PF-515	21.25	2975	97A-T-2	R10.9-GO-10	R10.9-G-10
PF-516	22.70	3178	97A-Hi Lo-2	R10-GO-15	R10-G-15
PF-517	24.15	3381	97A-Hi Lo-2	R10-GO-15	R10-G-15
PF-518	25.60	3584	98A-Hi Lo-2	R10.1-G0-20	R10.1-G-20
PF-519	27.00	3780	98A-Hi Lo-2	R10.1-GO-20	R10.1-G-20
PF-520	28.45	3983	98A-Hi Lo-2	R10.1-G0-30	R10.1-G-30
PF-521	29.90	4186	98A-Hi Lo-2	R10.1-GO-30	R10.1-G-30

APPROVAL: Burnham America flame retention gas, gas/oil and oil burners (115 and 230 volt/60 cycle) are listed with Underwriters' Laboratories, Inc. for all gases and No. 1 and No. 2 grades of fuel oil, whether obtained by distillation or

catalytic cracking process. They are approved by the New York City Board of Standards and Appeals, the State Fire Marshal of the Commonwealth of Massachusetts and the Department of State Police, State of Connecticut.







Light Oil Burner

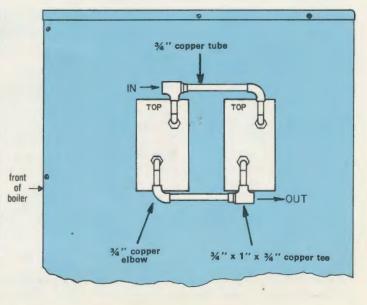
Gas/Light Oil Burner

Gas Burner

TANKLESS HEATER RATINGS (Water and Steam)

		Nu	mber o	f #548	Heate	rs Insta	lled*	
Boiler Number	1	2	3	4	5	6	7	8
PF-504	8.0	_	_	-	-	_	-	-
PF-505	8.0	16.0	_	-	-	_	_	_
PF-506	8.0	16.0	-		_		_	_
PF-507	8.0	16.0	24.0	_	-	_	-	_
PF-508	8.0	16.0	24.0		_	_	_	
PF-509	8.0	16.0	24.0	32.0	_	_		_
PF-510	8.0	16.0	24.0	32.0	-	_	_	
PF-511	8.0	16.0	24.0	32.0	_	_	_	
PF-512	8.0	16.0	24.0	32.0	40.0	_	_	_
PF-513	8.0	16.0	24.0	32.0	40.0	_	-	-
PF-514	8.0	16.0	24.0	32.0	40.0	_	_	-
PF-515	8.0	16.0	24.0	32.0	40.0	48.0	_	_
PF-516	8.0	16.0	24.0	32.0	40.0	48.0	_	_
PF-517'	8.0	16.0	24.0	32.0	40.0	48.0		_
PF-518	8.0	16.0	24.0	32.0	40.0	48.0	56.0	-
PF-519	8.0	16.0	24.0	32.0	40.0	48.0	56.0	_
PF-520	8.0	16.0	24.0	32.0	40.0	48.0	56.0	64.0
PF-521	8.0	16.0	24.0	32.0	40.0	48.0	56.0	64.0

^{*}Ratings are given in gallons per minute continuous draw of water heated from 40°F to 140°F with 200°F boiler water.



MINIMUM PIPING RECOMMENDATIONS

Water Boiler						
Boiler Number	Supply and Return (inches)					
PF-504	21/2					
PF-505	21/2					
PF-506	3					
PF-507	3					
PF-508	4					
PF-509	4					
PF-510	4					
PF-511	4					
PF-512	4					
PF-513	4					
PF-514	5					
PF-515	5					
PF-516	5					
PF-517	5					
PF-518	5					
PF-519	5					
PF-520	5					
PF-521	5					

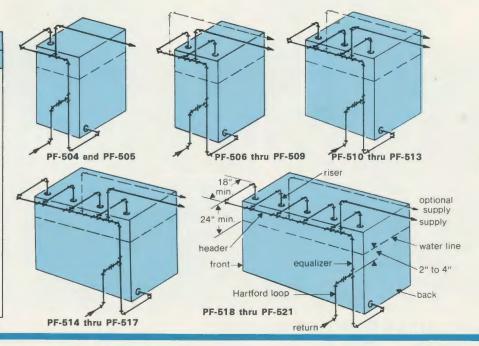
supply 3" supply header front - back -return supply PF-504 thru PF-507 PF-514 thru PF-521 front-3" return PF-508 thru PF-513 header

Note:

These schematic drawings are intended solely to show recommended tapping locations and general piping arrangements. Actual piping details should be designed in accordance with standard engineering practice.

n Poile

	Steam	Bolle			
	Boiler		Pipe Siz	e (inches)	
	Number	Riser	Return	Header	Equalizer
	PF-504	(1) 4	2	4	21/2
	PF-505	(1) 4	2	4	21/2
	PF-506	(2) 4	21/2	6	21/2
	PF-507	(2) 4	21/2	6	21/2
	PF-508	(2) 4	21/2	6	21/2
	PF-509	(2) 4	21/2	6	21/2
1	PF-510	(3) 4	21/2	8	21/2
1	PF-511	(3) 4	3	8	4
	PF-512	(3) 4	3	8	4
	PF-513	(3) 4	3	8	4
	PF-514	(4) 4	3	8	4
	PF-515	(4) 4	3	8	4
Ì	PF-516	(4) 4	3	8	4
	PF-517	(4) 4	3	8	4
١	PF-518	(5) 4	3	8	4
	PF-519	(5) 4	3	8	4
	PF-520	(5) 4	3	8	4
	PF-521	(5) 4	3	10	4



SAMPLE SPECIFICATIONS

Contractor shall furnish and install, as indicated on plans (light oil, gas-light oil or gas)-fired, forced draft boilers having an input (GPH OR BTUH) and an I=B=R rating of BTUH. Boiler(s) shall be constructed of cast iron in accordance with A.S.M.E. requirements for low pressure heating boilers and bear the A.S.M.E. symbol. Each section shall be factory tested at 21/2 times maximum working pressure of (*) for water. Boiler(s) shall have I=B=R ratings. Boiler sections shall be constructed so that the water line for steam boilers shall be above the bottom of top nipple ports to insure proper water circulation between

(*) 50 lbs. working pressure standard, 70 lbs. available on special order.

sections. Boiler flue passages shall be vertical with pinned surfaces. To insure gas tight integrity all boiler sections shall be sealed with elastic sealant compound. Boiler shall be constructed so as not to require a combustion chamber

Boiler shall be equipped with tankless heater(s) having a rating of GPM.

Burners shall include controls as herein described. (Note: include description of controls as required and other burner features as desired.)



high efficiency hydronics

CARE-FREE Electric



Boiler

CAST IRON HYDRONIC PACKAGE





100% EFFICIENT — NO FLUE LOSSES

FIVE SIZES 40,956 TO 68,260 BTU/HR

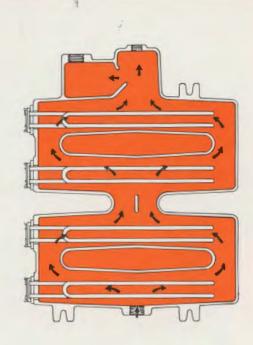




GARE-FREE
Electric Boiler

HOMES • APARTMENTS — NEW or CONVERSION INSTALLATIONS





THE BURNHAM CARE-FREE Electric Boiler Provides THE CONSUMER WITH —

- Comfort
- Economy
- Versatility
- Deluxe Styling
- Lifetime Construction
- UL Listed
- 100% Efficient—No flue losses

THE CONTRACTOR WITH -

- Complete Packaging
- 3 sizes ranging from 41,000 BTU/HR through 68,000 BTU/HR
- · Reliable controls
- Quick-Connect circulator pak
- Zone valve packages
- Installation ease

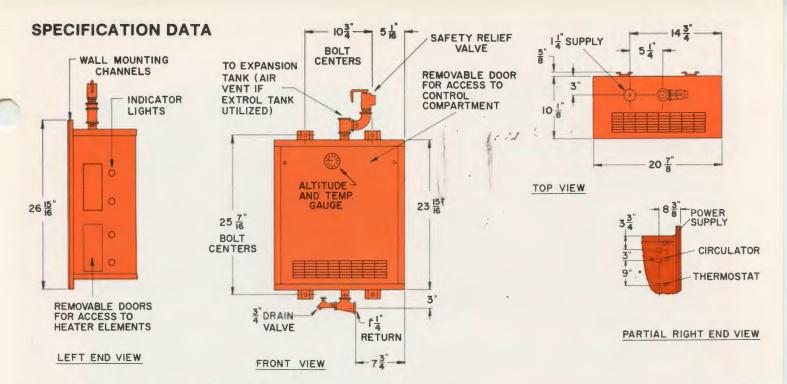
No floor space required No chimney is necessary

BOILER SECTION

- 1. One piece cast iron A. S. M. E. construction.
- 2. Large water capacity—3.5 gals.
- Parallel water flow over heating elements for higher system design temperature—to 210°F.
- Air pockets and dead water spots cannot exist steaming, which causes noise and reduces element life, is eliminated.
- Built-in air separator at top of section—assures quiet operation and eliminates need for external air separator.
- All heating elements inserted from one side reduces space requirements for installation.

HEATING ELEMENTS

- Low density type for long life, and quiet trouble free operation.
- Sheathed in tin and brazed to mounting flanges for long life.



CLEARANCE REQUIREMENTS

	FOR SERVICE ACCESSIBILITY	APPROVED FOR CLOSET & ALCOVE INSTALLATION WITH MINIMUM CLEARANCE TO COMBUSTIBLE MATERIAL*
LEFT SIDE RIGHT SIDE TOP BOTTOM REAR FRONT	18" 6" 9" 9" 0" FOR DOOR REMOVAL	18" 0" 9" 15" 0" 2" CLOSET 18" ALCOVE

^{*} Closet Installation Requires Two Ventilation Openings, one located at top and one at bottom, each opening to have 25 sq. in. net free area.

RECOMMENDED POWER SUPPLY TO BOILER

BOILER MODEL	кw	AMPS	VOLTS PHASE	NO. AND SIZE OF ELEMENTS	MIN.* WIRE SIZE	MAX. FUSE SIZE AMPS	APPX. WT. FULL LBS.	WATER CONTENTS GALS.
E-412 E-416	12 16	50 70	240/1 240/1	4-3KW 2-3KW	6	60 80	155 155	3½ 3½
E-420	20	85	240/1	2-5KW 4-5KW	2	90	155	31/2

^{*} For runs in excess of 50 ft. consult local and national electrical code.

BOILER RATINGS

BOILER MODEL E-412 E-416 E-420	HEATING	DOE CAPACIT	ү втин	DOE ANNUAL	AMPS	WATER GPM B TEM BOILER	APPROX. SHIPPING WEIGHT		
	240V.	220V.	208V.	EFFICIENCY	(240V)	240V.	220V.	208V.	(LBS.)
	41,000 55,000 68,000	35,000 46,000 58,000	31,000 41,000 52,000	100% 100% 100%	50 70 85	4.1 5.5 6.8	3.5 4.6 5.8	3.1 4.2 5.2	133 133 133

Gross Output ratings are shown. Where the boiler and piping are in the heated space, the boiler may be selected on the basis of the Gross Output. Where a piping loss and/or a pickup loss will exist, add this loss to the building loss to determine the total heating requirement. Where a piping loss only will exist but cannot be calculated, multiply the calculated building loss by a 1.15 factor to determine the total heating requirement.

STANDARD **EQUIPMENT**

Insulated two-tone blue jacket Wall mounting brackets Heating element sequencers Neon indicator lights Circulator delay control Circulator switch Control circuit fuse Transformer-120/24V-40VA Field wiring terminal block Thermostat terminal block Dual high limit control Altimeter A.S.M.E. Safety Relief valve Drain Cock Internal wiring Thermostat-24V-2-wire **Heating Element Relays**

OPTIONAL EQUIPMENT

Quick-Connect Circulator Pak

(in separate carton)

Circulator-11/4" w/wiring harness

Fill-trol #108 (Compression tank and fill valve)

Completely assembled piping with circulator and fill-trol installed

Float type air vent

CIRCULATOR RELAYS-For zoning with multiple circulators

Honeywell R845A-1022 (No barrier)

DPST-One required per circulator

ZONE VALVE PACKAGES (In separate carton)

3 Zone package (24V) includes— 3 Zone valves w/3/4"

solder connections;

11/4" manifold; 40VA transformer;

2 thermostats-24V-2 wire

and wiring harness

2 Zone package (24V) includes—

2 Zone valves w/3/4 solder connections;

11/4" manifold; 20VA transformer;

1 thermostat-24V-2 wire

and wiring harness

CARE-FREE Electric Boiler

FEATURES

ELECTRICAL COMPONENTS

1. All Electrical Components are U.L. LISTED.

2. FIELD WIRING TERMINAL BLOCK — designed for use on 240-volt a-c (nominal) three-wire, single-phase, 60-cycle service. Internal wiring provides 120 volts from this source to operate transformer and circulators. Extra terminal on block simplifies field wiring of Circulator. Oversized connectors assure positive connections - barrier block construction prevents short circuiting.

3. CIRCULATOR FUSE - protects Circulator and Heating Element Sequencers — if fuse is blown and Circulator is inoperative, Heating Elements cannot be energized. Eliminates need for separate Circulator

4. CIRCULATOR SWITCH — manually operated provides for selection of CONTINUOUS OR INTERMIT-TENT CIRCULATOR OPERATION. Aids in purging air

during initial start-up.

5. CIRCULATOR DELAY CONTROL — with Circulator Switch in the "INT" position (Intermittent Circulator Operation), this control will activate circulator on "call for heat" from thermostat. Circulator will continue to operate until thermostat is satisfied even if Heating Elements are de-energized by the High Limit Control. Control prevents energizing of Heating Elements until Circulator is operating. Time delay feature keeps Circulator running 90 seconds after Heating Element is deenergized. When zoning with circulators and relays (i.e. with circulator switch in continuous position) time delay feature is not utilized.

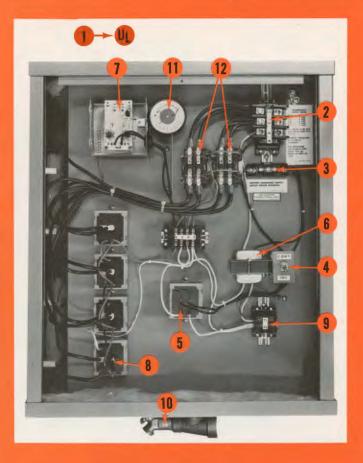
6. 24 VOLT 40 VA TRANSFORMER - provides power for LOW VOLTAGE CONTROL CIRCUIT — oversized to

carry full load without overheating.

7. DUAL HIGH LIMIT CONTROL — consists of two independently adjustable temperature limits. The left hand adjustment is the safety limit - maximum setting 220°F. The lower right hand adjustment is for the operating limit and should be set at least 10°F below safety limit. These adjustments may be varied to suit the individual installation. If the operating or safety limit is reached, only the heating elements will be deenergized; the circulator will continue to run. The Dual High Limit utilizes an immersion type well permitting replacement without draining the boiler.

8. HEATING ELEMENT SEQUENCERS — one per Heating Element, thus elements are individually energized 45 seconds apart preventing any power surge on the electric service line. When the thermostat is satisfied or the setting of High Limit is reached, the Heating Elements are de-energized within a short time span of

each other.



9. THERMOSTAT TERMINAL BLOCK — provides connections for leads from 2-wire low voltage thermostat, end switch on zone valve, or low voltage side of circulator relay (for systems zoned with Circulators).

* RED NEON INDICATOR LIGHTS — visual indication of Heating Element being energized.

HYDRONIC COMPONENTS

* A.S.M.E. SAFETY RELIEF VALVE - installed outside of Jacket in leg of Tee piped to top of Boiler, thus isolated from all electrical connection.

10. DRAIN COCK — installed outside of Jacket in leg of Tee piped to bottom of Boiler, thus remote from all electrical wiring and components. Readily accessible for hose connection.

11. ALTITUDE AND TEMPERATURE GAUGE — easily visible thru opening in Jacket Front Door yet recessed for added protection from breakage.

12. HEATING ELEMENT RELAYS — an additional safety feature, operating through the Dual High Limit, to disconnect all high voltage heating element circuits instantly upon boiler reaching the high limit setting or if the thermostat is satisfied.

* Not illustrated above.

BEFORE PURCHASING THIS APPLIANCE READ IMPORTANT ENERGY COST AND EFFICIENCY INFORMATION AVAILABLE FROM YOUR CONTRACTOR.





RESIDENTIAL STEEL
OIL FIRED
HYDRONIC
PACKAGES







*sizes 109 thru 115

WITH OR WITHOUT FLAME RETENTION

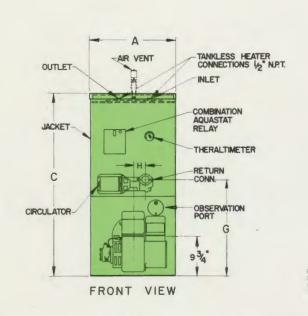
EIGHTEEN MODELS

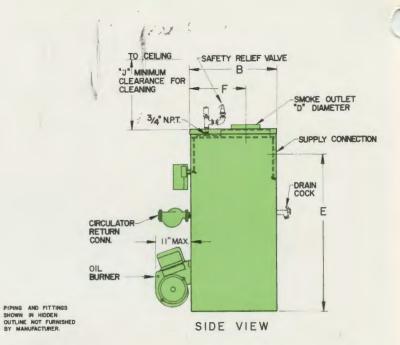
DOE HEATING CAPACITIES: 94,000 to 207,000 BTU/HR

GROSS OUTPUTS: 227,000 to 340,000 BTU/HR









DIMENSIONS (In Inches)

BBCA

										HEATING BOILERS O		
BOILER	Α	В	С	D	E	F	G	н	J	SUPPLY	RET	URN
NUMBER	^			-	_		-			CONN.	CIR.	BLR.
BBCA-109	21	211/4	39	7	341/8	131/2	221/8	41/2	24	11/2	1	1
BBCA-110	21	211/4	39	7	341/8	131/2	221/8	41/2	24	11/2	1	1
BBCA-111	21	211/4	39	7	341/8	131/2	221/8	41/2	24	11/2	1	1
BBCA-112	21	211/4	39	7	341/8	131/2	221/8	41/2	24	11/2	1	1
BBCA-113	203/4	211/4	44	7	391/2	133/4	203/4	31/2	24	11/2	1	11/2
BBCA-114	203/4	211/4	44	7	391/2	133/4	203/4	31/2	24	11/2	11	11/2
BBCA-115	203/4	211/4	50	7	451/2	133/4	203/4	31/2	30	11/2	1	11/2

BBCA-FR

										HEATING	BOILER	SONLY
5011 55	Α	В	С	D	DE	F	G	н	J	SUPPLY	RETURN	
BOILER NUMBER	A	В					d			CONN.	CIR.	BLR.
BBCA-109-FR	21	211/4	39	7	341/8	131/2	221/8	41/2	24	11/2	1	1
BBCA-110-FR	21	211/4	39	7	341/8	131/2	221/8	41/2	24	11/2	1	1
BBCA-111-FR	21	211/4	39	7	341/8	131/2	221/8	41/2	24	11/2	1	1
BBCA-112-FR	21	211/4	39	7	341/8	131/2	221/8	41/2	24	11/2	1	1
BBCA-113-FR	203/4	211/4	44	7	391/2	133/4	203/4	31/2	24	11/2	1	11/2
BBCA-114-FR	203/4	211/4	44	7	391/2	133/4	203/4	31/2	24	11/2	1	11/2
BBCA-115-FR	203/4	211/4	50	7	451/2	133/4	203/4	31/2	30	11/2	1	11/2
BBCA-116-FR	22	22	51	7	443/4	131/8	21%	31/2	30	2	11/2	11/2
BBCA-117-FR	26	26	55	9	483/4	16	25%	0	30	3	11/2	11/2
BBCA-118-FR	26	26	55	9	483/4	16	253/8	0	30	3	11/2	11/2
BBCA-119-FR	26	26	55	9	483/4	16	25%	0	30	3	11/2	11/2



RATING DATA

BBCA

	BURNER			NET RATING	TANKLESS				NNUAL NCY %
BOILER NUMBER	CAPACITY GPH 3	CAPACITY BTUH	WATER BTUH 1	WATER Sq. Ft. 2	HEATER GPM 4	CHIMNEY SIZE In. x In. x Ft.	SHIPPING WEIGHT Lbs.	VENT	WITH VENT DAMPER
BBCA-109	0.85	94,000	81,700	545	3.0	8 x 8 x 20	346	74.00	78.65
BBCA-110	0.90	100,000	87,000	580	3.0	8 x 8 x 20	350	73.94	78.67
BBCA-111	1.00	113,000	98,300	655	3.0	8 x 8 x 20	358	73.80	78.70
BBCA-112	1.20	132,000	114,800	765	3.0	8 x 8 x 20	370	73.60	78.74
BBCA-113	1.40	157,000	136,500	910	4.0	8 x 8 x 20	430	72.56	77.49
BBCA-114	1.70	183,000	159,100	1061	5.0	8 x 8 x 20	440	71.93	76.67
BBCA-115	1.80	194,000	168,700	1125	5.0	8 x 8 x 20	518	72.46	77.16

BBCA-FR

	BURNER	DOE HEATING	SBI NET RATING	NET RATING	TANKLESS			DOE ANNUAL EFFICIENCY %	
BOILER NUMBER	CAPACITY GPH 3	CAPACITY BTUH	WATER BTUH 1	WATER Sq. Ft. 2	HEATER GPM 4	CHIMNEY SIZE In. x In. x Ft.	SHIPPING WEIGHT Lbs.	VENT	WITH VENT DAMPER
BBCA-109-FR	0.85	97,000	84,300	562	3.0	8 x 8 x 20	346	78.08	81.70
BBCA-110-FR	0.90	104,000	90,400	603	3.0	8 x 8 x 20	350	77.74	81.53
BBCA-111-FR	1.05	119,000	103,500	690	3.0	8 x 8 x 20	358	77.07	81.19
BBCA-112-FR	1.25	141,000	122,600	817	3.0	8 x 8 x 20	370	76.07	80.68
BBCA-113-FR	1.45	160,000	139,100	927	4.0	8 x 8 x 20	430	75.21	79.80
BBCA-114-FR	1.70	189,000	164,300	1095	5.0	8 x 8 x 20	440	75.03	79.49
BBCA-115-FR	1.85	207,000	180,000	1200	5.0	8 x 8 x 20	518	75.27	79.87

BOILER NUMBER	BURNER CAPACITY GPH 3	CERTIFIED GROSS OUTPUT BTU/HR	NET RATING WATER BTUH 1	NET RATING WATER Sq. Ft. 2	TANKLESS HEATER GPM 4	CHIMNEY SIZE In. x In. x Ft.	SHIPPING WEIGHT Lbs.
BBCA-116-FR	2.15	227,000	197,400	1316	5.0	8 x 12 x 20	525
BBCA-117-FR	2.25	240,000	208,000	1391	5.0	8 x 12 x 20	630
BBCA-118-FR	2.70	290,000	252,000	1681	5.0	8 x 12 x 20	660
BBCA-119-FR	3.15	340,000	295,000	1971	5.0	8 x 12 x 20	690

BBCA Ratings are based on 10½% CO₂ and -.02" WC draft in the combustion chamber. BBCA-FR Ratings are based on 12½% CO₂ and -.02" WC draft in the combustion chamber.

NOTES

- Net ratings shown are based on a piping and pick-up allowance of 1.15.
- 2 Net ratings in sq. ft. based on 170°F average water temperature in radiators. For higher water temperatures, select boiler on basis of net ratings in BTU/HR. Consult the manufacturer for installations having unusual piping and pick-up requirements, such as intermittent system operation, extensive piping systems, etc.
- 3 Firing rate in GPH based on oil having a heat value of 140,000 BTU/GAL.
- 4 Tankless heater ratings based on GAL/MIN, of 100°F rise and with 200°F boiler water temperature and 40°F heater inlet temperature. (Intermittent draw).

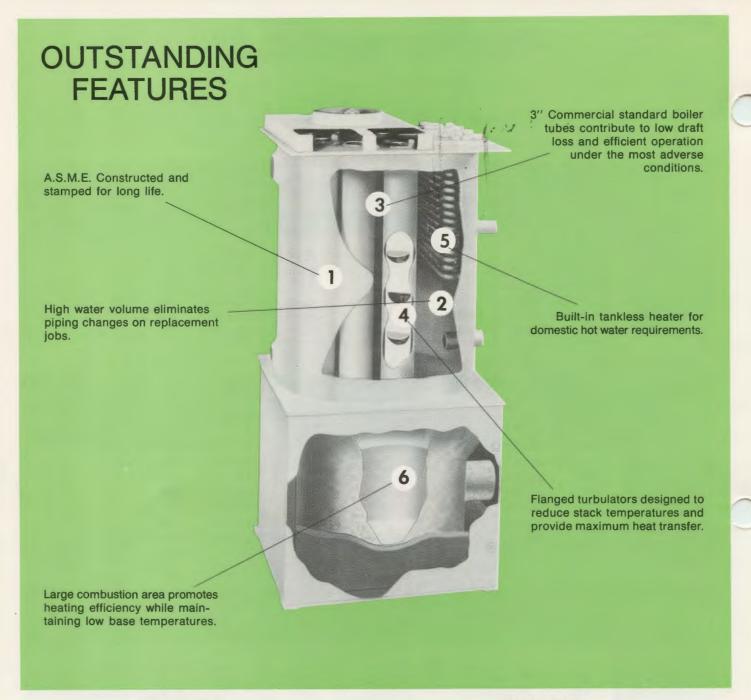
BOILER NOT FOR INSTALLATION ON COMBUSTIBLE FLOORS.

STANDARD EQUIPMENT

Oil boiler complete with enclosing two-tone blue flush jacket • Oil burner with cad cell • Combustion chamber • Triple-acting hydronic control and Protectorelay • Theraltimeter • Taco Circulator • Thermostat • A.S.M.E. Safety relief valve • Built-in tankless heater • Designed, constructed and stamped in accordance with Section IV of the A.S.M.E. Code.

OPTIONAL EQUIPMENT

Draft Regulator • Flow-valve • #A-34A Tankless heaters (See Trade Price Sheet for details)



QUIET OPERATION - A combination of the specially designed combustion chamber and standard burner provides for quiet operation at 101/2% CO2

QUALITY CONTROLS - Equipped with controls and accessories by manufacturers you know and trust.

EASY TO INSTALL — Completely packaged, wired and assembled for

quick connection to water, fuel and electrical service.

PROVEN — Over twenty years of outstanding performance in the field.

BBCA-FR

EFFICIENT — Use of most advanced burner design commercially

- Steady burner flame pattern offsets marginal operating STABLE conditions.

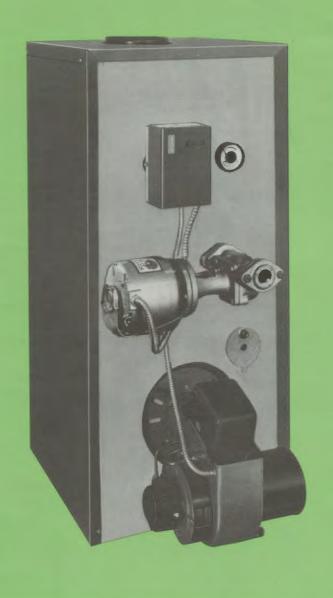
FUEL ECONOMY — 121/2% CO₂ combustion adjustment yields more intense, concentrated flame temperatures and optimum efficiency for fuel economy.

RELIABILITY — Designed by Burnham Corp. — Over 100 years of

hydronic experience.

BEFORE PURCHASING THIS APPLIANCE READ IMPORTANT ENERGY COST AND EFFICIENCY INFORMATION AVAILABLE FROM YOUR CONTRACTOR.





RESIDENTIAL STEEL **OIL FIRED HYDRONIC PACKAGES**





FLAME RETENTION

SEVEN MODELS GROSS OUTPUTS: 100,000 to 318,000 BTU/HR

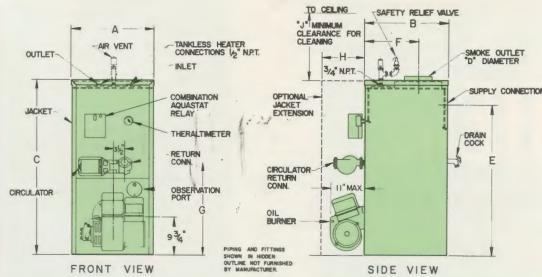




RETENTION

N MODELS S OUTPUTS: 318,000 BTU/HR

IRNHAM MERICA



Not For Installation on Combustible Flooring Unless Equipped with Special Floor Shield

BOILER		D	IME	NSI	ONS	(in ir	ches)		SUPPLY	RETURN	
NO.	A	В	С	D	E	F	G	Н	J	CONN.	CIR.	BLR.
HE-22-FR	20%	211/4	44	7	391/2	13¾	20¾	12	24	11/2	1	11/2
HE-24-FR	20¾	211/4	44	7	391/2	13¾	20¾	12	24	11/2	1	11/2
HE-26-FR	20%	211/4	44	7	391/2	13¾	20¾	12	24	1½	1	11/2
HE-27-FR	20¾	211/4	50	7	451/2	13¾	20¾	12	30	11/2	1	11/2
HE-28-FR	26	26	55	9	48¾	16	25%	12	30	3	11/2	11/2
HE-29-FR	26	26	55	9	48¾	16	25%	12	30	3	11/2	11/2
HE-30-FR	26	26	55	9	48¾	16	25%	12	30	3	1½	1½

RATING DATA - 30 lb. W.P. (water)

	BOILER	GROSS SBI OUTPUT	(1) NET SBI RATING	NET RATING SQ. FT.	SBI BURNER CAPACITY		RNER	NOZZLE DELAVAN	SBI (4) NOMINAL CHIMNEY SIZE		KLESS ATER	SHIPPING WEIGHT	
	NO.	(MBH)	(MBH)	WATER	(GPH)	MODEL	SPEC. NO.	GPH- ANGLE-TYPE	IN. X IN. X FT.	NO. CAPACITY		LBS.	
Н	E-22-FR	100	87.0	580	0.90	МН	132-23	1.00-80°-A	8 x 8 x 20	A-24	3.5	400	
н	E-24-FR	130	113.0	753	1.15	МН	132-23	1.10-80°-A	8 x 8 x 20	A-24	3.5	420	
Н	E-26-FR	156	135.7	904	1.40	МН	132-25	1.35-80°-A	8 x 8 x 20	A-24	4.0	440	
Н	E-27-FR	168	146.1	974	1.50	МН	132-25	1.50-80°-A	8 x 8 x 20	A-32	5.0	518	
н	E-28-FR	219	190.4	1269	1.95	EHA	132-35	2.00-80°-B	8 x 12 x 20	A-32	5.0	630	
Н	E-29-FR	268	233.0	1553	2.40	EHA	132-37	2.50-80°-B	8 x 12 x 20	A-32	5.0	660	
Н	E-30-FR	318	276.5	1843	2.85	EHA	132-37	3.00-80°-B	8 x 12 x 20	A-32	5.0	690	

- (1)— HE Series Boiler Ratings are based on 12%% CO2. Net ratings for water square feet are based on 170°F average temperature in radiators. For higher water temperatures, select boiler on basis of I=B=R net rating, BTU/HR. Net I=B=R ratings shown are based on a piping and pick-up allowance of 1.15. Consult manufacture for installations having unusual piping and pick-up requirements, such as intermittent system of operation, extensive piping systems, etc.
- (2)— The I=B=R Burner Capacity is based on oil having a heat value of 140,000 BTU/GAL.
- (3)— "A" Nozzles are hollow spray. "B" Nozzles are solid spray.
- (4)— Chimney sizes and heights shown are selected in accordance with the Hydronic Institute Testing and Rating Standard for cast iron and steel heating boilers. Suc chimneys will produce sufficient draft under normal conditions and are based on using short, direct breeching into chimney. When necessary to use more that one elbow in breeching, five (5) feet of chimney should be added to the catalogued chimney height for each additional 90° elbow used.
- (5)— Tankless Heater Ratings are based on 40°-140° F rise with boiler temperature at 200° F—intermittent draw.

STANDARD EQUIPMENT

Oil boiler complete with enclosing flush jacket

Oil burner with cad cell
Combustion chamber

Triple-acting hydronic control and Protectorelay

Thermal altitude gauge

Circulator

Thermostat

A.S.M.E. Safety relief
valve

Built-in tankless heater

Designed,
constructed and stamped in accordance with
Section IV of the A.S.M.E. Code.

OPTIONAL EQUIPMENT

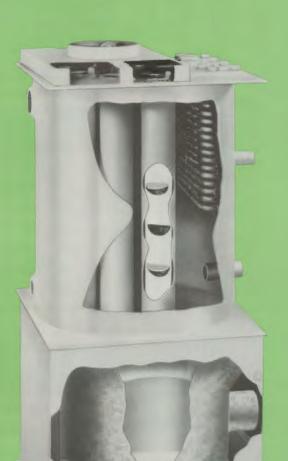
Draft Regulator • Flow Valve • Jacket extension to conceal controls and burner • A-34 Tankless heaters (See Trade Price Sheet for details) • Combustible Floor Base (HE-22-FR thru HE-27-FR only).

QUALITY FEATURES



SBI RATINGS

Based on tests conducted in accordance with the Hydronic Institute's Testing and Rating Standard for Cast Iron and Steel Heating Boilers.



OUTSTANDING EFFICIENCY

Improved design with increased heating surface and lower draft loss resulting in thermal efficiency of over 79% and combustion efficiency of over 83%.



3" COMMERCIAL GRADE TUBING

Contributes to low draft loss and efficient operation even under adverse conditions.



A.S.M.E. constructed and stamped. Heavy duty construction provides for long life.



EXCLUSIVE FLANGED TURBULATORS

They direct flue travel, reduce stack temperature and provide maximum efficiency.



Provides an expanded combustion area which promotes heating efficiency while maintaining low base temperatures.





STABLE — steady burner flame pattern offsets marginal operating conditions.

RELIABLE — Certified by over 100 years of hydronic experience.

EASY TO INSTALL — Completely packaged, wired and assembled for quick connection to water, fuel, and electrical service.



BURNHAM CORPORATION
HYDRONICS DIVISION
LANCASTER, PA. 17604



Series Series

PACKAGED
HOT WATER
SUPPLY
BOILER



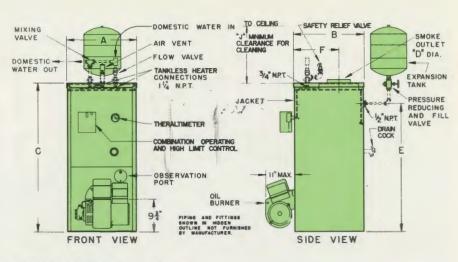
- A.S.M.E. CONSTRUCTED AND STAMPED
- PACKAGED UNITS
- OIL FIRED





HWS Series

PACKAGED HOT WATER SUPPLY BOILER



DIMENSIONS (In Inches)

BOILER NO.	A	В	С	D	E	F	J
HWS-2-FR	203/4	211/4	44	7	391/2	133/4	24
HWS-4-FR	203/4	211/4	44	7	391/2	133/4	24
HWS-8A-FR	26	26	55	9	483/4	16	30
HWS-9A-FR	26	26	55	9	483/4	16	30

RATING DATA — 30 lb. W.P.

BOILER	CERTIFIED GROSS OUTPUT	TANKLESS HEATER CAPACITY Gal/Hr.	FIRING RATE OIL	CHIMNEY SIZE	SHIPPING WEIGHT	TANKLESS HEATER CAPACITY Gal/Hr.		
NO.	BTU/HR	100°F Rise	GPH	In. x In. x Ft.	Lbs.	75°F Rise	100°F Rise	125°F Rise
HWS-2-FR	127,000	125	1.20	8 x 8 x 20	400	165	125	100
HWS-4-FR	158,000	150	1.50	8 x 8 x 20	420	200	150	120
HWS-8A-FR	240,000	235	2.25	8 x 12 x 20	630	310	235	190
HWS-9A-FR	290,000	300	2.70	8 x 12 x 20	660	400	300	250

^{*} Tankless heater ratings are based on Gal. per hour with 40°F inlet water and 200°F boiler water temperature. (Continuous draw)

BOILER NOT FOR INSTALLATION ON COMBUSTIBLE FLOOR.

STANDARD EQUIPMENT

A.S.M.E. Code Boiler; Flush Jacket; Insulation; Combustion Chamber; Flow Valve; Draft Regulator; Flame Retention Oil Burner with R-8184-G Primary Control; Combination Operating and High Limit Aquastat; Model 110 Filtrol Expansion Tank; Theraltimeter Gauge; A.S.M.E. Safety Relief Valve; Adjustable Water Mixing Valve; heavy duty two pass Tankless Heater with float type Air Vent.

FEATURES

Heavy duty two-pass copper tankless heater ● Constructed in accordance with A.S.M.E. Code ● Abundant-clean hot water . . . instantly, economically . . . for homes, motels, schools, laundries, restaurants and other light commercial applications ● 4 Models with capacities to heat from 125 to 300 gallons of water per hour at a temperature rise of 100 degrees ● Heavy boiler plate construction with all surfaces in water. Water contained in boiler shell provides fast, efficient heat transfer to large tankless heater ● Boiler heat transfer surfaces remain clean for long, trouble free service. Tankless heater may be cleaned or replaced, should it ever be required, at much lower cost than replacing a direct fired water heater ● Package units, ready to operate. Complete with flame retention burner, controls and combustion chamber ● Attractive baked enamel steel jacket, completely insulated.





high efficiency hydronics



VERTICAL APPLICATIONS
ELEVEN SIZES
GROSS OUTPUTS 250,000 to 1,512,000 BTU/HR

HORIZONTAL APPLICATIONS
EIGHT SIZES
GROSS OUTPUTS 396,000 to 1,512,000 BTU/HR

FEATURES

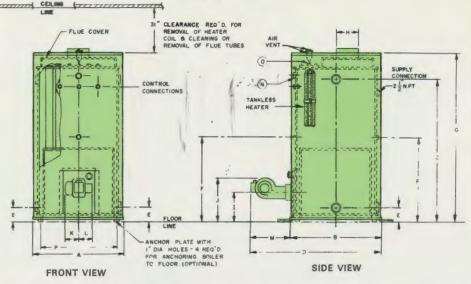
- Forced Draft A.S.M.E. constructed and stamped
- Pressure sealed-wet leg refractory base Domestic water coils available
- No chimney required (vent only) Ideal for use as hot water supply boiler



VERTICAL







DIMENSIONS (In Inches) CAUTION: THIS BOILER IS NOT FOR INSTALLATION ON COMBUSTIBLE FLOORS.

во	ILER MODEL NO.	FD	7	9	10	12	14	15	19	24	30	38	45
A	Boiler Width		28	28	28	32	32	32	35	38	441/2	48	48
В	Boiler Depth		28	28	28	32	32	32	35	38	441/2	48	48
С	Supply Connection Height (2)*		50	50	56	56	56	56	611/4	611/4	651/4	7138	713/8
D	Overall Boiler-Burner Length	Oil	40	40	40	44%	44%	44%	47	51%	57%	69%	691/4
		Gas	N/A	N/A	N/A	50%	50%	501/2	531/2	561/2	63	661/2	66%
		Gas/Oil	N/A	N/A	N/A	54	54	54	57	60	661/2	70	70
E	Return Connection Height (3)*		51/4	51/4	51/4	51/4	51/4	51/4	51/4	51/4	51/4	538	53/8
F	1½" N.P.T. Inspection (2)		311/2	31½	311/2	28½	281/2	281/2	34¾	33¾	38	44	44
G	Boiler Height		571/4	571/4	631/4	64	64	64	69	70	74	80	80
н	Flue Vent Diameter		8	8	8	8	8	8	8	9	10	10	12
I	Boiler Tube Height		121/4	121/4	121/4	12	12 .	12	12	12	12	16¾	16¾
J	Overall Burner Height	Oil	181/2	18%	181/2	21	21	21	21	23	23	271/2	271/2
		Gas	N/A	N/A	N/A	221/2	221/2	221/2	221/2	22%	24	28%	28%
		Gas/Oil	N/A	N/A	N/A	24	24	24	24	24	24	28¾	28¾
K	Burner Width-Left Side		85/8	85/8	858	12	12	12	12	12	12	13	13
L	Burner Width-Right Side		8	8	8	12	12	12	12	13	13	13	13
M	Overall Burner Length	Oil	12	12	12	12¾	12¾	12¾	12¾	13%	131/4	211/4	211/4
		Gas	N/A	N/A	N/A	18½	181/2	18½	18½	181/2	181/2		181/2
-		Gas/Oil	N/A	N/A	N/A	22	22	22	22	22	22	22	22
N	Safety Relief Valve Connections	(FPT)	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	1	1	11/4
0	Tankless Heater Connections-Pig	e Size (MPT)	3/4	3/4	3/4	11/4	11/4	11/4	2	2	2	2	2

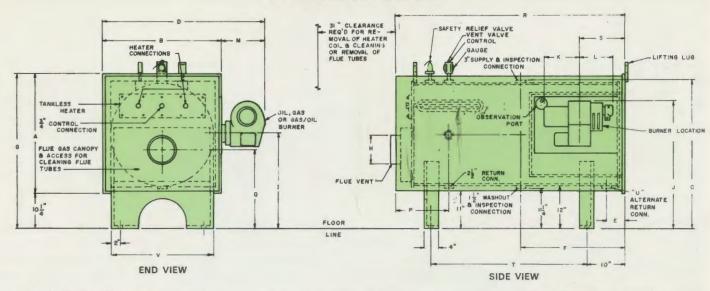
RATING DATA

Gross Output-M.B.H.	250	300	350	396	453	504	648	792	1,008	1,260	1,512
Gross Output—B.H.P.	7	9	10	12	14	15	19	24	30	38	45
Gross Output-Water Sq. Ft.	1,667	2,000	2,333	2,640	3,020	3,360	4,320	5,280	6,720	8,400	10,080
Net Rating-Water M.B.H.**	217	260	304	344	394	438	563	689	877	1,096	1,315
Net Rating-Water Sq. Ft.	1,447	1,733	2,027	2,295	2,626	2,906	3,753	4,593	5,846	7,306	8,766
Firing Rate-No. 2 Oil G.P.H. (140,000 Btu/Gal.)	2.30	2.75	3.10	4.0	4.5	5.0	6.0	7.5	9.5	12.0	14.0
Firing Rate-Gas M.B.H.	N/A	N/A	N/A	528	604	672	864	1,056	1,344	1,680	2,015
Max. Tankless Heater Capacity G.P.M. (Based on 40°F to 140°F rise with boiler water at 200°F continuous draw).	5	6	7	8	9	10	12	16	20	24	28
Water Content of Boiler—Gal.	47	44	52	83	80	77	93	112	155	194.5	183.2
O.D. of Tubes-12 Ga. (Equipped with Turbulators)	3"	3"	3"	3"	3"	3"	3"	3"	3"	3"	3'
Maximum Allowable Working Pressure (P.S.I. Water)	30	30	30	30	30	30	30	30	30	30	30

^{*2}½" N.P.T. for models FD-12 through FD-19.3" N.P.T. for models FD-24 ** Net ratings shown are based on a piping and pickup allowance of 1.15 through FD-45.

For forced hot water heating systems where the boiler and all the piping are within the area to be heated, the boiler may be selected on the basis of

HORIZONTAL



DIMENSIONS (In Inches) NOTE: STANDARD BURNER LOCATION "LEFT" (SHOWN), OPTIONAL BURNER LOCATION "RIGHT."

	BOILER MODEL NO.	FD	12-H	14-H	15-H	19-H	24-H	30-H	38-H	45-H
A	Boiler Shell Height (Jacke	ted)	32	32	32	35	38	441/2	48	48
В	Boiler Shell Width (Jacket	led)	32	32	32	35	38	441/2	48	48
C	Supply Connection Height		403/4	403/4	403/4	433/4	463/4	523/4	57	57
D	Overall Boiler-Burner Widt	th Oil	4434	443/4	443/4	47	511/4	573/4	691/4	691/4
		Gas	501/2	501/2	501/2	531/2	561/2	63	661/2	661/2
		Gas/Oil	54	54	54	57	60	661/2	70	70
E	Center of Alternate Return	Conn. from End of Boiler	41/4	41/4	41/4	41/4	41/4	41/4	43/8	43/8
F	Center of Supply and Washo	out Conn. from End of Boiler	271/2	271/2	271/2	333/4	323/4	363/4	427/8	427/8
G	Overall Boiler Height		421/4	421/4	421/4	451/4	481/4	543/4	581/4	581/4
Н	Flue Vent Diameter		8	8	8	8	9	10	10	12
1	Burner Tube Height		26	26	26	271/2	29	32	341/8	341/8
J	Overall Burner Height	Oil	35	35	35	361/2	40	43	447/8	447/8
		Gas	361/2	361/2	361/2	38	391/2	44	461/8	461/8
		Gas/Oil	38	38	38	391/2	41	44	461/8	461/8
K	Burner Width-Left Side		12	12	12	12	12	12	13	13
L	Burner Width-Right Side		12	12	12	12	13	13	13	13
M	Overall Burner Length	Oil	123/4	123/4	123/4	123/4	131/4	131/4	211/4	211/4
		Gas	181/2	181/2	181/2	181/2	181/2	181/2	181/2	181/2
		Gas/Oil	22	22	22	22	22	22	22	22
N	Safety Relief Valve Conne	ction Sizes	3/4" FPT	3,4" FPT	3/4" FPT	3/4" FPT	3/4" FPT	1" FPT	1" FPT	11/4" FPT
0	Tankless Heater Connection	ons—Pipe Size	114" MPT	11/4" MPT	11/4" MPT	2" MPT	2" MPT	2" MPT	2" MPT	2" MPT
P	Center of Return & Inspect	ion Conn. from End of Boiler	15	15	15	15	153/4	153/4	185/ ₈	185/g
Q	Flue Outlet Height		221/8	221/8	221/8	241/16	243/4	271/2	30%	30%
R	Overall Length of Boiler		63	63	63	68	69	73	79	79
S	Burner Tube Opening From End of Boiler		111/4	111/4	111/4	111/4	111/4	111/4	16	16
T	Distance Between Legs (Center to Center)		44	44	44	49	491/4	531/4	593/8	593/8
U	Alternate Return Connection	on	21/2	21/2	21/2	21/2	3	3	3	3
٧	Width of Support Legs		28	28	28	31	34	40	441/4	441/4

RATING DATA

				0.10		4 000	4 0 00	
Gross Output—M.B.H.	396	453	504	648	792	1,008	1,260	1,512
Gross Output—B.H.P.	12	14	15	19	24	30	38	45
Gross Output-Water Sq. Ft.	2,640	3,020	3,360	4,320	5,280	6,720	8,400	10,080
Net Rating—Water M.B.H.*	344	394	438	563	689	877	1,096	1,315
Net Rating —Water Sq. Ft.	2,295	2,626	2,906	3,753	4,593	5,846	7,306	8,766
Firing Rate—No. 2 Oil G.P.H. (140,000 Btu/Gal.)	4.0	4.5	5.0	6.0	7.5	9.5	12.0	14.0
Firing Rate—Gas M.B.H.	528	604	672	864	1,056	1,344	1,680	2,015
Max. Tankless Heater Capacity G.P.M. (Based on 40°F to 140°F rise with boiler water at 200°F (continuous draw).	8	9	10	12	16	20	24	28
Water Content of Boiler—Gal.	83	80	77	93	112	155	194.5	183.2
O.D. of Tubes—12 Ga. (Equipped with Turbulators)	3"	3′′	3"	3''	3"	3"	3"	3"
Maximum Allowable Working Pressure (P.S.I. Water)	30	30	-30	30	30	30	30	30

^{*}Net ratings shown are based on a piping and pickup allowance of 1.15.

For forced hot water heating systems where the boiler and all the piping are within the area to be heated, the boiler may be selected on the basis of its gross output.



FOR CAR WASHES

USE OUR STEEL BOILER AS AN INDIRECT HOT WATER SUPPLY BOILER

You can get from 300 to 1,680 gallons of hot water per hour for any of the applications illustrated or for other unique operations such as cement mixing operations and dry cleaning establishments. This boiler can also supply the domestic hot water requirements of motels, hotels or apartment houses, along with their heating needs.

For continuous hot water supply just install the boiler as it is or if control of both flow and temperature is required simply add a mixing valve or temperature regulator along with a flow regulator.



FOR LAUNDRIES



FOR COMMERCIAL SWIMMING POOLS



FOR RESTAURANTS

STANDARD EQUIPMENT

FORCED DRAFT VERTICAL OR HORIZONTAL TUBE TYPE STEEL BOILER—A.S.M.E. constructed and stamped; heavy gauge insulated steel flush jacket; theraltimeter; A.S.M.E. safety relief valve; L-4081-A high limit and operating aquastat with or without tankless heater. M & M #764 low water cut off 10 h.p. and up.

OIL FIRING— Flange mounted forced draft oil burner for #2 fuel oil; burner mounted two-stage fuel pump; ignition transformer; oil valve; cad cell and Protectorelay.

GAS FIRING—Flange mounted inshot type forced draft burner for all gases; ignition transformer; flame rod sensor; air flow safety switch; flame safeguard control; gas valve & gas pressure regulator.

OIL/GAS COMBINED FIRING—Gordon & Piatt Gas/Oil forced draft burner; ignition transformer; ultra violet flame sensor; air flow safety switch; R-4795-A relay; dual gas valves; gas pressure regulator and manually operated fuel switch for fuel change-over.

HOT WATER SUPPLY RATINGS

BOILER	*GALLONS PER	PRESSURE DROP
MODEL	HOUR BASED ON	P.S.I. AT FLOW RATE
NUMBER	100°F RISE	FOR 100°F RISE
FD-7	300	10.5
FD-9	360	15.3
FD-10	420	20.8
FD-12	480	19.2
FD-14	540	27.0
FD-15	600	11.0
FD-19	720	18.8
FD-24	960	8.5
FD-30	1200	2.9
FD-38	1440	2.9
FD-45	1680	6.3

* Based on continuous draw with 40°F inlet water Contact "Application Engineering" for inlet temperatures in excess of 70°F, or if a temperature rise other than 100°F is desired. If pressure drops are found to be excessive, heaters can be oversized.



high efficiency hydronics



NATURAL OR LP GAS

- Large Water Capacity
- High Heater Rating
- Slide out Burner Tray
- Easily Converted Natural to LP gas or vice versa

Four Sizes

Gross Outputs — 84,000 to 168,000 BTU/HR

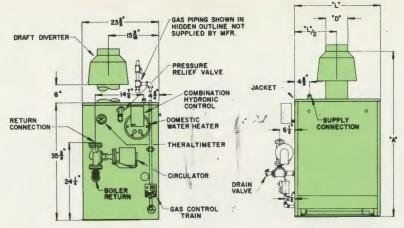






STEEL GAS-FIRED HYDRONIC PACKAGE

DIMENSIONS (In Inches)



SIDE VIEW

FRONT VIEW

FULLY APPROVED FOR ALCOVE (3 SIDES ENCLOSURE) INSTALLATION

Boiler	Dim.	Dim.	Dim.	Dim.	Return	Conn.	Supply	Gas Conn. for Com-		
Model	"A"	"D"	"L"	"L"/2	Cir.	Blr.	Conn.	bination Gas Valve		
105-GA	483/8	5	161/8	81/16	1	11/2	11/2	1/2		
140-GA	491/8	6	195/8	913/16	1	11/2	11/2	1/3		
175-GA	503/8	7	231/8	11%	1	11/2	11/2	1/2		
210-GA	503/8	7	265/8	135/16	1	11/2	11/2	1/2		

RATING DATA — 30 lbs. W.P. (water)

			Ratings	* S. B. I.	* * Net	Chimn	t mended ey Size	†† Tankless Water Heater	
	Boiler No.▲	Input BTU/Hr.	Gross Output BTU/Hr.	Net Water Rating BTU/Hr.	Rating Water Sq. Ft.	Round In. Dia. x Ht. Ft.	In. x.in.	Rating Intermittent GPM	
NATURAL OR PROPANE GAS	105-GA 140-GA 175-GA 210-GA	105,000 140,000 175,000 210,000	84,000 112,000 140,000 168,000	73,000 97,400 121,700 146,100	485 650 810 975	5x15 6x15 7x15 7x15	8x8x15 8x8x15 8x8x15 8x8x15	2.75 3.50 4.00 4.50	

- Net SBI ratings shown are based on normal SBI piping and pick-up allowance of 1.15. Consult the manufacturer for installations having unusual piping and pick-up requirements such as intermittent system of operation, extensive piping systems, and so forth.
- Net rating water sq. ft. based on 170°F average water temperature in radiators (heat emission rate of 150 BTU/Hr. per sq. ft.). For higher water temperatures select boiler or basis of net rating in BTU/Hr.
- * AGA ratings shown are for installations at sea level and elevations up to 2,000 ft. For elevations above 2,000 ft. ratings should be reduced at the rate of 4% for each 1,000 ft. above sea level.
- ▲ Use prefix "PH" for boiler with heater. Use prefix "P" for boiler less heater.

- † Recommended chimneys based on year-around use with breeching of 6 ft. length and with not more than one elbow. Chimney height is measured from installation floor level to the top of chimney. Flue size is based on nominal size of unlined chimney. Flues lined with largest flue liner which will fit within these dimensions are construed to have the same equivalent effective flue area. Boilers equipped with an individual vertical vent riser of the same size as flue outlet on draft diverter should not be less than 5 ft. height as measured from the top of draft diverter. For other chimney and breeching recommendations consult the manufacturer.
- ††.Intermittent water heater rating based on GPM of 40 to 140°F rise with 200°F boiler water temperature.

STANDARD EQUIPMENT

All units for natural and propane gas are factory assembled and wired — shipped in a skid bottom crate necessitating only hookup to water system piping, fuel, chimney and electrical service. All units are equipped with flush jacket in two-tone Blue.

Steel gas burners installed on a base slide burner tray • Combination Gas Valve • Combination Water Temperature Control with Transformer and Circulator Relay • Theraltimeter • Circulator • Drain Cock • ASME Safety Relief Valve • Safety Pilot — 100% Shutoff • Vertical Draft Diverter • Room Thermostat

OPTIONAL EQUIPMENT

Tankless Water Heater • Sub-base for Combustible Floor Installations

CONTROL SETS

Standard—Intermittent circulator operation with and without tankless coil

Optional—Constant circulator operation without tankless coil

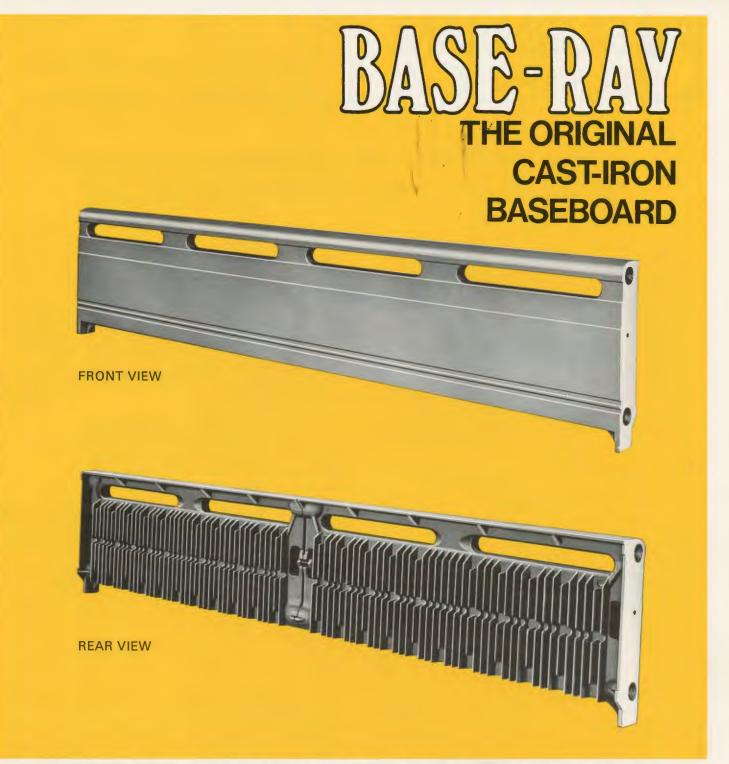
GAS TRAIN

Standard — 24V Optional — Millivolt



high efficiency hydronics

PRINTED IN U.S.A.

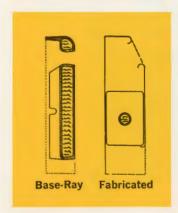


RADIANT HYDRONIC HEATING AT ITS BEST



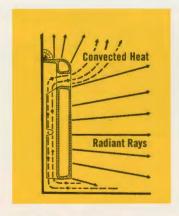


ONLY CAST-IRON HYDRONIC HEATING WITH BASE-RAY CAN GIVE YOU ALL THESE IMPORTANT ADVANTAGES



CONSTANT COMFORT

BASE-RAY is filled with heated water from top to bottom. It cools slowly, providing comfort long after the boiler has shut down... not "all off." That's why BASE-RAY provides the most balanced heating available. Fabricated sheet metal baseboards hold only a small volume of water and temperatures reduce quickly when the boiler shuts down.



TWICE THE SUNNY RADIANT HEAT

BASE-RAY's warm "live" front emits more than twice as much radiant heat as fabricated sheet metal baseboards. There's no sheet metal front to block the radiant rays.



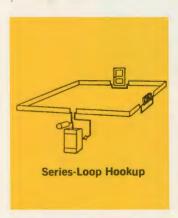
CAN'T DENT, LASTS A LIFETIME

BASE-RAY is of one-piece cast-iron construction... even the fins are a permanent part of the casting. Can't dent, rattle or come apart like fabricated sheet metal base-boards which are assemblies of many parts. And cast iron is corrosion-resistant—it is called "the life-time metal."



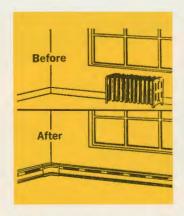
QUIET HEAT

Because BASE-RAY is 100% cast iron, it is quiet in operation. Fabricated sheet metal baseboards have different metals with varying expansion rates which cause expansion cracks and groans. No "pings" either.



CUT INSTALLATION COST ALMOST IN HALF

BASE-RAY can serve as part of the main, saving substantially on pipe, fittings and labor. The series-loop system makes no compromise with quality. Ideal for ranch-type homes. Series-loop systems can also make large savings in two-story or split level homes with two or three loops.



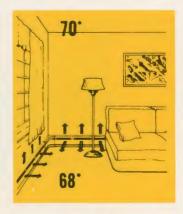
IDEAL FOR MODERNIZATION

In remodeling where old-fashioned radiators are installed, BASE-RAY can be installed one room at a time. What's more, no expensive piping alterations are necessary, whether you remodel one room or the whole house!



COMFORT AND HEALTH IN THE "CHILD ZONE"

BASE-RAY radiant rays comfortably warm the floor level—the child zone—with healthful radiant sunshine warmth. You never have cold drafty floors—the result of heating systems that depend on convected heat.

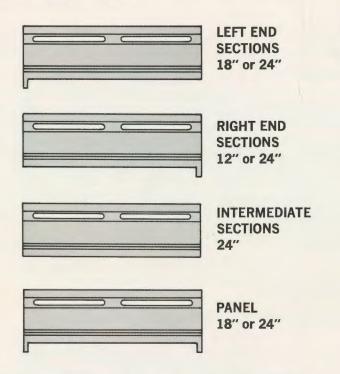


EVEN HEAT

The design and construction of Base-Ray provides for both horizontal and vertical heat emission. This insures the luxuriously even room heating that has made Base-Ray so desirable. Actual tests have confirmed a maximum floor-to-ceiling temperature variation of less than 2° in Base-Ray heated rooms.

ASSEMBLY CHART

Base-Ray Assemblies up to and including 6 lineal ft. are shipped in one piece. Longer Assemblies are shipped in two or more pieces or sub-assemblies, none of which exceeds 6 lineal ft,



ASSEMBLIES AND SUB-ASSEMBLIES ARE MADE UP OF FOLLOWING SECTIONS

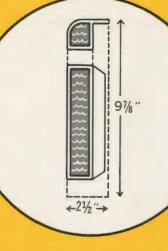
		18"	24"		24"	12"		
ASSI	EMBLIES	Left End	Left End	24" int.	Right End	Right End	18" Panel	24" Panel
11/2	Ft. Assembly	_	-	-	-	-	1	-
2	Ft. Assembly	-	-	-	_	-	_	1
21/2	Ft. Assembly	1		_	_	1	-	-
3	Ft. Assembly	-	1	_	-	1	-	-
31/2	Ft. Assembly	1	_	-	1	_	_	-
4	Ft. Assembly	-	1	_	1	_	_	-
41/2	Ft. Assembly	1	-	1	-	1	_	_
5	Ft. Assembly	-	1	1	-	1	-	_
51/2	Ft. Assembly	1	-	1	1	-	-	_
6	Ft. Assembly	ortio	1	1	1	_	-	_
SUE	B-ASSEMBLIES							
51/2	Ft. L.H. Sub-Assembly	1	-	2	-	-	-	-
6	Ft. L.H. Sub-Assembly	-	1	2	-	_	-	-
6	Ft. Center Sub-Assembly	-	-	3		-	-	_
All	R.H. Sub-Assemblies	-	-	Required Number	1	or 1	-	-

SUB-ASSEMBLY CHART

ASSEMBLY LENGTH	L, H.	CENTER	R. H.
6½ Ft.	5½ Ft.	_	1 Ft.
7 Ft.	6 Ft.	_	1 Ft.
7½ Ft.	5½ Ft.	_	2 Ft.
8 Ft.	6 Ft.	_	2 Ft.
8½ Ft.	5½ Ft.	_	3 Ft.
9 Ft.	6 Ft.	_	3 Ft.
9½ Ft.	5½ Ft.	_	4 Ft.
10 Ft.	6 Ft.	_	4 Ft.
10½ Ft.	5½ Ft.	-	5 Ft.
11 Ft.	6 Ft.	-	5 Ft.
11½ Ft.	5½ Ft.	_	6 Ft.
12 Ft.	6 Ft.	-	6 Ft.
12½ Ft.	5½ Ft.	6 Ft.	1 Ft.
13 Ft.	6 Ft.	6 Ft.	1 Ft.
13½ Ft.	5½ Ft.	6 Ft.	2 Ft.
14 Ft.	6 Ft.	6 Ft.	2 Ft.
14½ Ft.	5½ Ft.	6 Ft.	3 Ft.
15 Ft.	6 Ft.	6 Ft.	3 Ft.
15½ Ft.	5½ Ft.	6 Ft.	4 Ft.
16 Ft.	6 Ft.	6 Ft.	4 Ft.
16⅓ Ft.	5½ Ft.	6 Ft.	5 Ft.
17 Ft.	6 Ft.	6 Ft.	5 Ft.
17½ Ft.	5½ Ft.	6 Ft.	6 Ft.
18 Ft.	6 Ft.	6 Ft.	6 Ft.
18½ Ft.	5½ Ft.	2-6 Ft.	1 Ft.
19 Ft.	6 Ft.	2-6 Ft.	1 Ft.
19½ Ft.	5½ Ft.	2-6 Ft.	2 Ft.
20 Ft.	6 Ft.	2-6 Ft.	2 Ft.
20½ Ft.	5½ Ft.	2-6 Ft.	3 Ft.
21 Ft.	6 Ft.	2-6 Ft.	3 Ft.
21½ Ft.	5½ Ft.	2-6 Ft.	4 Ft.
22 Ft.	6 Ft.	2-6 Ft.	4 Ft.
22⅓ Ft.	5½ Ft.	2-6 Ft.	5 Ft.
23 Ft.	6 Ft.	2-6 Ft.	5 Ft.
23½ Ft.	5½ Ft.	2-6 Ft.	6 Ft.
24 Ft.	6 Ft.	2-6 Ft.	6 Ft.



RADIANT HYDRONIC HEATING AT ITS BEST



RATING DATA / I=B=R STEAM AND HOT WATER RATINGS

FLOW RATE	FLOW STEAM RATING		* WATER RATINGS BTUH Per Lineal Foot At Average Water Temperatures Indicated							
Lbs./Hr.	Sq. Ft.	BTU/Hr. At 215°F	170°F	180°F	190°F	200°F	210°F	220°F	230°F	
2000	3.40	820	550	620	690	750	810	880	940	
500	3.40	820	520	590	650	710	770	830	890	

- 1. The Hot Water Ratings at 2000 lb. flow rate are limited to installations where the water flow rate through the Base-Ray is equal to or greater than 2000 lbs. per hour (4 GPM).
- 2. Where the water flow rate through the Base-Ray is not known, the rating at the standard flow rate of 500 lbs. (1 GPM) per hour must be used.
- 3. When Base-Ray is equipped with damper, there is no change in the rating when damper is in the open position. 4. Add $\frac{1}{2}$ " to length for each bushing.
- 5. I=B=R Ratings are determined from tests made in accordance with the I=B=R Testing and Rating Code for baseboard type radiation, including an allowance of 15% for heating effect permitted by the Code.
- 6. Ratings based on active length. Active length same as total length.
- Maximum allowable working pressure 30 PSI.
- *For ratings and temperatures lower than those listed refer to installation manual.

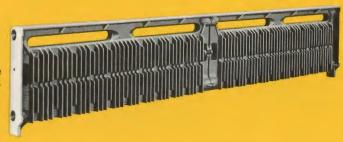
FRONT VIEW

The low trim lines of BASE-RAY blend into a decorative scheme. It's as inconspicuous as floor molding and can be painted to match the color of your walls.



REAR VIEW

For high efficiency and maximum output, fins are cast as an integral part of the BASE-RAY unit. Your guarantee of outstanding performance.





high efficiency hydronics

Radiators





QUALITY FEATURES

- Provides natural, gentle uniform heat.
- No cold zones at windows and outside walls.
- No hot spots from forced circulation of heat.
- · Clean heat.

- Durable cast iron lasts for life of the house.
- Heat retaining ... holds heat. No "all off" or "all on" periods.
- Ideal for remodeling or modernization. No ducts to install.

RADIANT and SLENDERIZED

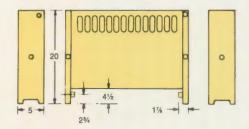


RADIANT

IMPORTANT

When recessed, add 10% to room requirements before selecting size radiator.

DIMENSIONS



All Air Vent Tappings 1/8".

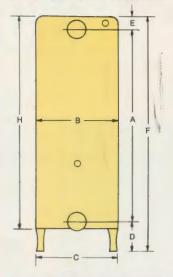
All Bottom Tappings 1-1/4". Wall Type Top Tappings 1".

Recess should be 1/2" longer and 1/4" higher than radiator.

	RATINGS	
SIZE No. of Sections	LENGTH 2¼" PER SECTION †	FREE STANDING *Square Feet per section 2.25
4 8 8 9 9 44 sections	9" 13½" 18" 22½" 27"	9.0 13.5 18.0 22.5 27.0
14 16 18 20 22 22 22	31½" 36" 40½" 45" 49½"	31.5 36.0 40.5 45.0 49.5
26 8 95 8 95 8 95 8 95 95 95 95 95 95 95 95 95 95 95 95 95	54" 58½" 63" 67½" 72"	54.0 58.5 63.0 67.5 72.0
34 36 38 40 42 44 Furnished only	76½" 81" 85½" 90" •94½" 99"	76.5 81.0 85.5 90.0 94.5 99.0

^{*}Increase radiator size 10% when recessed. †Add $\frac{1}{2}$ " for each bushing.

SLENDERIZED



DIMENSIONS						
Size	A	B&C	D	E	F	*Н
25-6	217/16"	615/16"	21/2"	11/1e"	25"	2313/18
25-4	217/16′′	47/16"	21/2"	11/1e"	25"	2313/16"
19-4	157/16"	47/16"	21/2"	11/16"	19"	1713/18

^{*}Legless-overall height. Tappings-Top-1" Bottom-11/4"

RATINGS					
SIZE	LENGTH 1¾"	4-TUBE		6-TUBE	
No. of	Per	19"	25"	25"	
Sections	Section	High	High	High	
4	7"	6.4	8	12	
6	10½"	9.6	12	18	
8	14"	12.8	16	24	
10	17½"	16.0	20	30	
12	21"	19.2	24	36	
14	24½"	22.4	28	42	
16	28"	25.6	32	48	
18	31½"	28.8	36	54	
20	35"	32.0	40	60	
22	38½"	35.2	44	66	
24	42"	38.4	48	72	
26	45½"	41.6	52	78	
28	49"	44.8	56	84	
30	52½"	48.0	60	90	
32	56"	51.2	64	96	
34	59½"	54.4	68	102	
36	63"	57.6	72	108	
38	66½"	60.8	76	114	
40	70"	64.0	80	120	
42	73½"	67.2	84	126	
44	77"	70.4	88	132	
46 48 50 52 54 56	80½" 84" 87½" 91" 94½"	73.6 76.8 80.0 83.2 86.4 89.6	92 96 100 104 108 112	138 144 150 156 162 168	

Center leg section furnished on 30 section and larger. Heating surface based upon the standard heat emission of 240 BTU per square foot per hour.

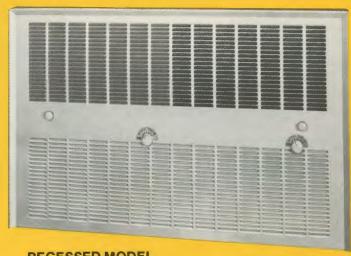




FAN COIL UNIT



FREE STANDING MODEL



RECESSED MODEL

RESIDENTIAL and COMMERCIAL **APPLICATIONS**

YEAR ROUND HEATING—COOLING





COMBINES LUXURIOUS HYDRONIC HEATING AND COOLING IN ONE SMARTLY STYLED HEAT DISTRIBUTOR

Check these advantages offered by Duo-Rad

Heating and cooling from one unit without changing a single pipe.

Duo-Rad units operate equally well on economical one-pipe or conventional two-pipe systems.

A water chiller need not be included with original installation but may be added later when desired.

Duo-Rad units are true air conditioners, not just air blowers. They remove undesirable humidity as they cool and clean the air.

Automatic individual room or zone temperature control is yours for the cost of installing a thermostat. No changes in piping are required. Any number of thermostats may be installed for heating or cooling or both.

Fractional cooling is an added advantage with Duo-Rad and permits great savings in the original cost of the air conditioning unit. While a 3-ton refrigeration unit is required to completely air-condition the average 6-room house, a 2-ton unit is sufficient to cool any 4 rooms equipped with single Duo-Rad units or any two rooms with double units. Turning fan motors on or off transfers the full output of the refrigeration unit from one room to another.



COMPACT—EASY TO INSTALL PACKAGED UNIT

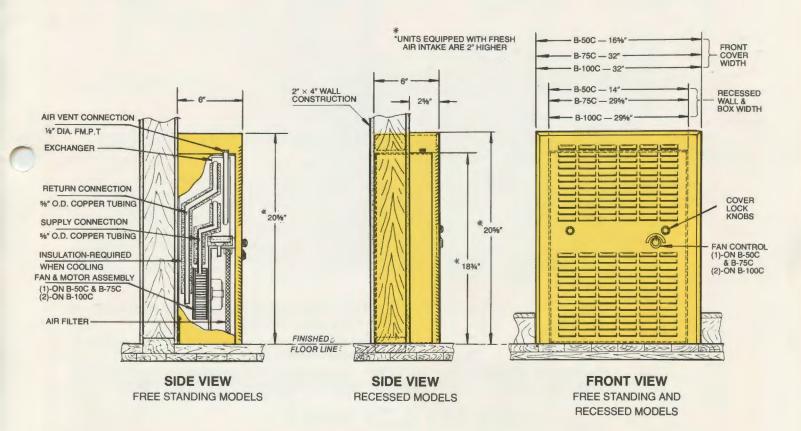
1 The right size to fit between standard studs. No carpentry is required—the unit is simply set into place and fastened to the studding. They are adjustable for varying wall depths. 2 %" copper tube supply and return. Staggered for easy installation. Tie-in lines can be soldered before installation. 3 Rigid welded construction. Rust proof and sound deadened. The front cover is held in place by two quick-opening fasteners. 4 No interference with draperies or other furnishings—they extend only 2%" from the wall. 5 Convenient manual rheostat adjustment allows individual room control. 6 Units are listed with Underwriter's Laboratories, Inc. 7 Built-in electrical connections are easily accessible. 8 Built-in condensate pan is resistant to corrosion. Copper drain tube is soldered to pan. 9 Filter unit covers entire air inlet opening.



ı	RATINGS AND SPECIFICATIONS			MODEL B-100C
CAPACITY	*Max. Heating Btu/Hr. 200°F. Water **Max. Cooling Btu/Hr.—42°F. Water	10,000 5,000	15,000 7,500	22,000 10,000
MOTOR	Shaded Pole	1241	1	2
CONTROL	Variable Speed80 Ohms—300 Volts—50 Watts	1	1	2
BLOWER WHEEL	Aluminum	1 140	1 225	2 300
EXCHANGER	Copper Tube Aluminum Length Fins 12 per inch Width Tested to 300 PSI Height	14" 2" 7½"	29½" 2" 7½"	29½" 2" 7½"
HEADERS	Copper Tube-Fitting Size Outside Diameter	5/8"	5/8″	5/8"

^{*}Heating output based on 650 RPM.

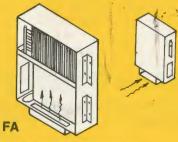
^{**}Cooling output based on 950 RPM.



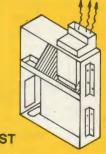
	DIMENSIONS	MODEL B-50C	MODEL B-75C	MODEL B-100C
WALL BOX	22 Ga. SteelHeight Width Depth	18¾" 14" 6"	18¾" 29¾" 6"	18¾" 29%" 6"
COVER PANEL	18 Ga. SteelHeight Width	20%" .16%"	20%" 32"	20%" 32"
FILTERS	Throw-Away Type	9¾" × 14"	9¾" × 29½"	9¾" × 29½"



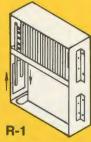
RECESSED MODELS



FOR FRESH AIR INTAKE FROM REAR



FOR SPLIT TOP AIR OUTLET



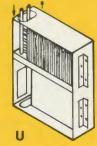
FOR DOWN FEED PIPING



FOR SIDE FEED PIPING (Elbows furnished by installer)



FOR SPLIT REAR AIR OUTLET

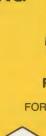


FOR UP FEED PIPING (Not applicable with split air units)

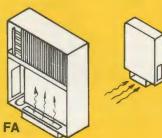
FREE STANDING MODELS



FOR DOWN FEED PIPING



FOR SPLIT REAR AIR OUTLET



FOR FRESH AIR INTAKE FROM REAR

DUO-RAD OPTIONAL FEATURES

FRESH AIR INTAKE

The Duo-Rad is available as a FA unit for fresh air intake. Fresh air volume may be regulated up to approximately 20% of the capacity of the Duo-Rad. When fresh air is used, allowance should be made for lower inlet air temperature. The rated output of the Duo-Rad is based on a 70° F, inlet air temperature.

The fresh air inlet box is installed at the floor level and the Duo-Rad wall box is installed on top of this fresh air intake wall box. The overall combined height is increased 2". The fresh air inlet provision also includes a manual damper.

"SPLIT" TYPE DUO-RAD FOR TWO ROOM HEATING AND COOLING

The Duo-Rad is available for two room heating and cooling with a "split" feature installed at the factory. (SR and ST).

When sizing the Duo-Rad for two rooms, approximately 20% of the output of the unit can be utilized for the second room. Return air to the Duo-Rad is provided from one room only.





RADIANT AND SLENDERIZED
INCLUDING OBSOLETE SIZES



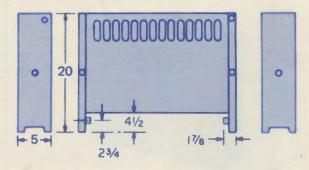
RADIANT

DIMENSIONS

IMPORTANT

When recessed, add 10% to room requirements before selecting size radiator.

DIMENSIONS



All Air Vent Tappings 1/8" All Bottom Tappings 11/4". Wall Type Top Tappings 1" Recess should be 1/2" longer and 1/4" higher than radiator.

	RATINGS					
SIZE No. of Sections	LENGTH 2%" BER SECTION	FREE STANDING OR WALL HUNG *Square Feet per section 2.25				
12 0 8.9 4 SECTIONS	9" 13½" 18" 22½" 27"	9.0 13.5 18.0 22.5 27.0				
POR SECTIONS CONTRIBUTED ONLY IN EVEN NUMBERED SECTIONS CONTRIBUTED ONLY IN EVEN NUMBERED SECTIONS	31½" 36" 40½" 45" 49½"	31.5 36.0 40.5 45.0 49.5				
24 26 26 28 28 28 20 20 20 20 20 20 20 20 20 20 20 20 20	54" 58½" 63" 67½" 72"	54.0 58.5 63.0 67.5 72.0				
74 74 74 70 70 70 70 70 70 70 70 70 70 70 70 70	76½" 81" 85½" 90" 94½"	76.5 81.0 85.5 90.0 94.5 99.0				

Increase radiator size 10% when recessed. Add %" for each bushing.

SLENDERIZED

0

1¾" CENTERS

Four-Tube 4-7/16" wide

Six-Tube 6-15/16" wide

RATINGS							
SIZE	LENGTH	4-TI	JBE	6-TUBE			
No. of Sections	Per Section	19" High	25" High	25" High			
4	7"	6.4	8.0	12.0			
6	10½"	9.6	12.0	18.0			
8	14"	12.8	16.0	24.0			
10	17½"	16.0	20.0	30.0			
12	21"	19.2	24.0	36.0			
14	24½"	22.4	28.0	42.0			
16	28"	25.6	32.0	48.0			
18	31½"	28.8	36.0	54.0			
20	35"	32.0	40.0	60.0			
22	38½"	35.2	44.0	66.0			
24	42"	38.4	48.0	72.0			
26	45½"	41.6	52.0	78.0			
28	49"	44.8	56.0	84.0			
30	52½"	48.0	60.0	90.0			
32	56"	51.2	64.0	96.0			
34	59½"	54.4	68.0	102.0			
36	63"	57.6	72.0	108.0			
38	66½"	60.8	76.0	114.0			
40	70"	64.0	80.0	120.0			
42	73½"	67.2	84.0	126.0			
44	77"	70.4	88.0	132.0			

1-1/16" 21-7/16" 4-7/16" 15-7/16" 4-7/16" 2-1/2" 1-1/16" 19" 17-13/16"

E

1-1/16"

F

25"

25"

*H

23-13/16"

23-13/16"

*Legless - overall height. Tappings - Top-1" Bottom-1%"

DIMENSIONS

2-1/2"

Size

25-6

25-4

19-4

A

B&C

21-7/16" 6-15/16" 2-1/2"

-4-

Heating surface based upon the standard heat emission of 240 B.T.U. per square foot per hour.

-5-

Center leg section furnished on 30 section and larger.

OBSOLETE SIZES

ALL TYPES

BURNHAM RADIANT

23 x 7½ 3.40 sq. ft. per sec.

Wall 2.25 sq. ft. per sec.

3.7

BURNHAM SLENDERIZED

Height	RATII	NG Square Fe	et Per Section	
rieigitt	3 Tube	4 Tube	5 Tube	6 Tube
		1½" Centers		
14"				1.5
17"		27.2		1.8
19"	1.1	1.4		
20"	1.12	112	1.8	2.2
22"	1.3	1.6	277	
23"	1.12	112	2.1	
25"	1.5	1.8	212	2.2
26"			2.4	2.9
32"	***		3.0	
		1¾" Centers		
14"				1.6
17"				2.0
19"				2.3
22"		1.8	2.1	

FERO - 2%" CENTERS

Mainha	RATING - Square Feet Per Section					
Height	3 Tube	4 Tube	5 Tube	6 Tube	7 Tube	
14"					2.67 -	
17"					3.25	
20"	1.75	2.25	2.67	3.0	3.67	
23"	2.00	2.50	3.00	3.5		
26"	2.33	2.75	3.50	4.0	4.75	
32"	3.00	3.50	4.33	5.0	5.50	
38"	3.50	4.25	5.00	6.0	6.75	

FEDERAL - Old Style Column Radiation

	RATING - Square Feet Per Section						
Height	1 Col. 2%" Centers	2 Col. 2½" Centers	3 Col. 2½" Centers	4 Col. 3" Centers	5 Col. 3" Centers		
14"					4.00		
17"					4.00		
18"			2.25	3.00	5.00		
20"	1.50	2.00			5.00		
22"			3.00	4.00	6.00		
23"	1.67	2.33					
26"	2.00	2.67	3.75	5.00			
32"	2.50	3.33	4,50	6.50			
38"	3.00	4.00	5.00	8.00			
44"		4,00		10.00			
45"		5.00	6.00	10.00			

-6-

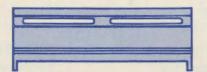
RADIATOR TAPPING LIST

ONE-PIPE STEAM

	to about
	Inches
Up to 62 sq. ft	11/4
11 1.00 1	,
HOT WATER-Two-Pi	ne Forced Circulation
HOT WATER TWO-T	Inches
Up to 100 sq. ft	***************************************
101 sq. ft and larger	
4	
HOT WATER	HOT WATER
Two-Pipe	Two-Pipe
Gravity System	Closed System
FIRST FLOOR	FIRST FLOOR
Inches	Inches
Up to 20 sq. ft ½	Up to 70 sq. ft 3/4
21 to 50 sq. ft 3/4 51 to 100 sq. ft 1	71 to 125 sq. ft 1
51 to 100 sq. ft 1 101 to 175 sq. ft 11/4	126 sq. ft. and larger 11/4
SECOND FLOOR	SECOND FLOOR
Up to 30 sq. ft 1/2	Up to 25 sq. ft 1/2
31 to 70 sq. ft 34	26 to 90 sq. ft 3/4
71 to 120 sq. ft 1	91 sq. ft. and larger 1
121 to 250 sq. ft 11/4	
THIRD FLOOR	THIRD FLOOR
Up to 40 sq. ft ½ 41 to 100 sq. ft ¾	Up to 40 sq. ft ½ 41 to 120 sq. ft ¾
101 to 175 sq. ft 1	121 sq. ft. and larger 1
175 to 300 sq. ft. 11/4	121 sq. 12 and larger 1
The last connection taken off	the main should be run to a first
floor radiator. Radiators in who one size larger valves.	nich mains terminate should have
NOTE: All above sizes based o	on steel pipe.
Vapor tappings, top and b	ottom opposite ends; Supply %
inch, Return ½ inch. For tappings on One-Pipe	Hot Water Systems, see I-B-R
Installation Guide.	ovacenia, see 1-0-N

BASE-RAY

Cast Iron Radiant Baseboard



COSTS A LITTLE MORE WORTH A LOT MORE



Printed in U.S.A.

Form No. 4910A-1-78-25Mc

-8-